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ALWAYS quote your Car Number  
NOT your Registration Number.

*Austin*

Big "SEVEN"



LIST OF  
SPARE PARTS

PUBLICATION - 1598A

PRICE - 1/-

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THE  
AUSTIN MOTOR CO. LTD.  
LONGBRIDGE :: BIRMINGHAM

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LONGBRIDGE :: P.O. BOX 41  
BIRMINGHAM

## CAUTION.

Parts of genuine Austin manufacture only should be used when a replacement is made, to ensure that the service given by the original parts shall be maintained by the replacement. Imitations cannot be relied upon to do this.

If imitations are used, the Company's guarantee is infringed and becomes null and void.

Always get your replacements from authorized Austin Dealers, as they stock only genuine Austin Spare Parts.

Should repairs be executed by other than an authorized Austin Dealer, for safety's sake, always obtain a guarantee that genuine Austin Spare Parts are used.

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### THE AUSTIN MOTOR CO., LTD. NORTHFIELD, BIRMINGHAM.

G.P.O. Box 41.

Telephone: Priory 2101.      Telegrams: "Speedily, Telax, Northfield"  
Cables: "Speedily, Birmingham, England."      Code: Bentley's

#### LONDON SHOWROOMS:

479-483, OXFORD STREET, W.1.

Telephone: Mayfair 7620.      Telegrams: "Austinette, Telex, London."

#### LONDON SERVICE DEPOTS:

25-27, NORTH ROW, OXFORD STREET, W.1 (Nr. Marble Arch).

Telephone: Mayfair 6271.

HOLLAND PARK HALL.

HOLLAND PARK AVENUE, W.11.

Telephone: Park 8001.

## Manufacturers' Warranty.

THE goods manufactured by the Austin Motor Company Limited (hereinafter called "the Company") are supplied with the following express Warranty which excludes all warranties conditions and liabilities whatsoever implied by Common Law Statute or otherwise that is to say:—

In the event of any defect being disclosed in any part or parts of the goods and if the part or parts alleged to be defective are returned to the Company's Works carriage paid within six months from the date when the goods are delivered new to the retail customer the Company undertakes to examine same and should any fault due to defective materials or workmanship be found on examination by the Company it will repair the defective part or supply free of charge a new part in place thereof. This Warranty is limited to the delivery to the purchaser free at the Company's Works of the part or parts whether new or repaired in exchange for those acknowledged by the Company to be defective.

The Company gives no warranty of the goods except as herein stated but desires and expects that customers shall make a thorough examination before purchasing. Persons dealing in the Company's goods are in no way the legal Agents of the Company and have no right or authority to assume any obligation on its behalf express or implied or to bind it in any way.

For the purpose of this Warranty the term "goods" means and includes new cars or vans or chassis or parts thereof including replacement parts manufactured by the Company. It does not include tyres speedometers or Electrical Equipment or other proprietary articles or goods (including coach work) not of the Company's own manufacture although supplied by the Company. Proprietary articles are covered by the warranty (if any) given by the separate manufacturers. On second-hand goods no warranty is given by the Company or is to be implied.

The Company's responsibility is limited to the terms of this Warranty and it shall not be answerable for personal injuries or consequential or resulting liability damage or loss arising from any defects. This Warranty shall not apply to defects caused by motor racing, wear and tear, or neglect or to the defects in any goods which have been altered outside the Company's Works or which have been let out on hire or the identification numbers or marks on which have been altered or removed.

This Warranty is dependent upon the strict observance by the Purchaser of the following provisions:—

The Purchaser shall at the time of purchase personally sign the form supplied by the Company and register his name address date of purchase price paid and car and chassis numbers and name and address of Seller with the Company and shall obtain from the Company a signed copy of this Warranty and shall produce same to the Company's representative for inspection in case of any claim being made. This Warranty shall not be assigned or transferred to anyone unless the Company's consent in writing has first been obtained.

The Purchaser shall send to the Company's Works such part or parts as are alleged or claimed to be defective promptly on the discovery of the claimed defect. Transportation is to be prepaid by the Purchaser and said part or parts to be properly packed for transit and clearly marked for identification with the name and full address of the Purchaser and with the car and chassis numbers of the vehicle from which the said part or parts were taken.

The Purchaser shall post to the Company at its Works on or before despatch of such part or parts alleged to be defective a full and complete description of the claim and the reasons therefor.

The judgment of the Company in all cases of claims shall be final and conclusive and the Purchaser agrees to accept its decision on all questions as to defects and to the exchange of part or parts. After the expiration of six days from the despatch of notification of the Company's decision, the part or parts submitted may be scrapped or returned carriage forward by the Company.

## TERMS OF BUSINESS.

All Austin Agents carry stocks of genuine Austin replacements and applications for Spare Parts should be made to them. Clients will then be certain that the replacement is made by parts manufactured by the Austin Company and carrying their high reputation for quality and workmanship.

Correspondence with the Company relating to Spare Parts, Accessories and Replacements should be addressed to the Service Department.

All Prices are "at works" carriage or postage extra.

Packing cases charged if not returned carriage paid to the Company's works within 28 days.

Quotations hold good for 14 days from date, but those in respect of proprietary articles are subject to any alteration made by the makers in their list prices.

Cash with order, unless purchaser already has an account with the Company or is able to furnish approved references.

In consequence of alterations and improvements, the Company in no way holds itself liable or responsible as to alteration in details in respect to orders.

The Company retains the right of making alterations to this list without notice, should it be deemed necessary.

Delivery on any specified date is not guaranteed.

### TELEGRAPH AND TELEPHONE ORDERS.

To protect itself against fraud, the Company is compelled to decline to deliver goods ordered by telegram or telephone to the address of any persons unknown to it, unless covered by telegraphic remittance.

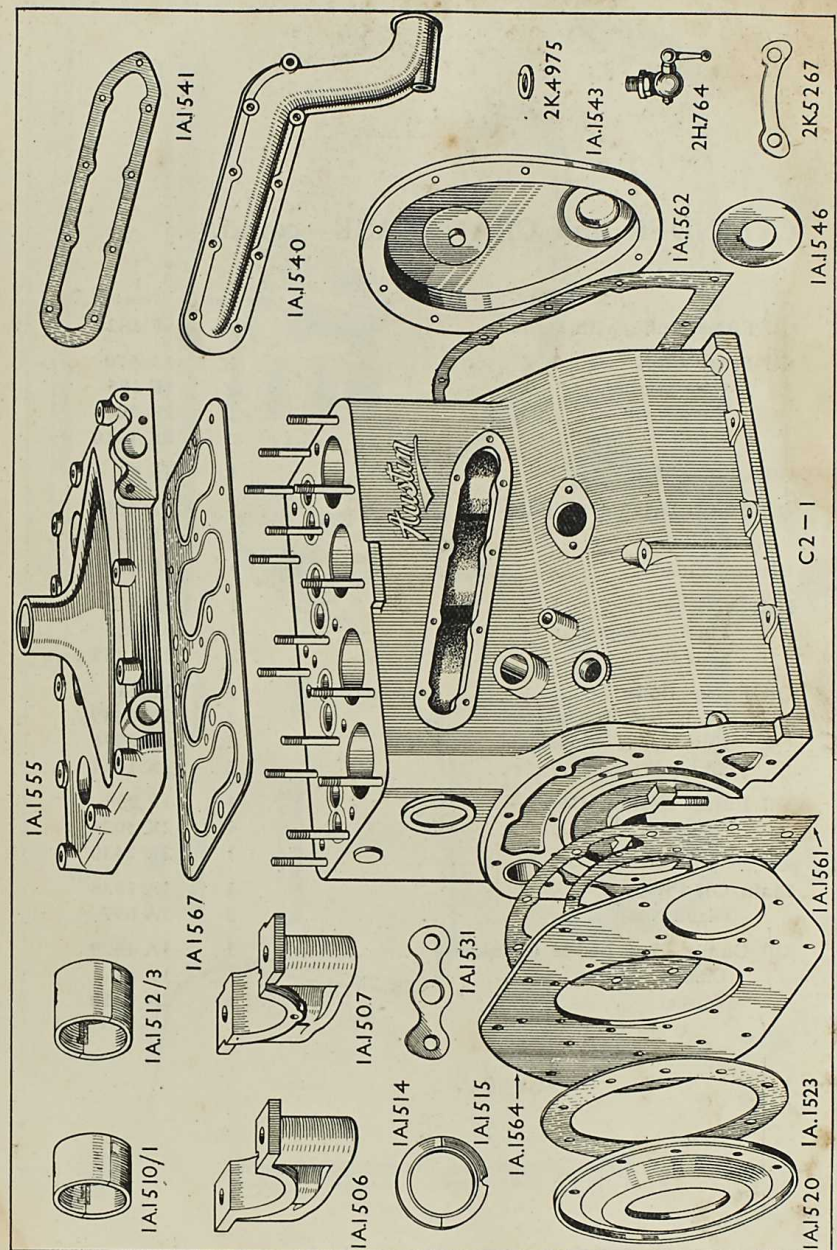
### DAMAGE IN TRANSIT.

The Company does not hold itself responsible for goods lost or damaged in transit. All packages, upon receipt, should be signed for as "unexamined," and in the event of loss or damage to the contents, claim made upon the carriers without delay.

# CYLINDER and CRANKCASE

DESCRIPTION	Number per car	Part Number
<b>Cylinder and Crankcase with studs, main bearings, valve and tappet guides, pistons, rings and gudgeon pins</b>	1	C2-1
Welch Plugs for cylinder	2	2K 8169
Liner for camshaft bearing, front	1	1A 1532
Liner for camshaft bearing, middle	1	1A 1533
Liner for camshaft bearing, rear	1	1A 1534
Plugs for oil holes	3	2K 1356
<b>Cylinder head with Welch plugs</b>	1	1A 1555
Welch Plugs for cylinder head	4	2K 8168
Joint Washer for cylinder head	1	1A 1567
Studs	15	2K 5270
Nuts	15	2K 3977
Washers	14	2K 1204
<b>Water Inlet Elbow</b>	1	1A 1540
Joint Washer	1	1A 1541
Studs $2\frac{1}{8}$ ins. long	3	2K 5261
Studs, $1\frac{3}{8}$ in. long	4	2K 6573
Studs, $1\frac{1}{8}$ in. long	2	2K 6578
Nuts	9	2K 3976
Spring Washers	9	2K 1211
<b>Drain Tap</b>	1	2H 764
Washer	1	2K 4975
<b>Crankcase Front Cover with thrust button, oil catcher and felt retaining washer</b>	1	1A 1543
Joint Washer	1	1A 1545
Studs	3	2K 3401
Nuts	3	2K 3975
Spring Washers	3	2K 1210
Oil Thrower, front	1	1A 1546
<b>Crankcase, Rear Cover, with oil catcher</b>	1	1A 1520
Joint Washer	1	1A 1523
Setscrews	9	2K 3047
Lockwashers	5	2K 5267
<b>Main Bearings, front and middle</b>	2 prs.	1A 1510/1
<b>Main Bearing, rear</b>	1 pr.	1A 1512/3
<b>Main Bearing Caps, front and middle</b>	2	1A 1507
<b>Main Bearing Cap, rear</b>	1	1A 1506
Thrust Washers, upper half	2	1A 1514
Thrust Washers, lower half	2	1A 1515
Pegs for rear bearing cap	2	2K 2192
Studs for main bearings	6	2K 5260
Nuts	6	2K 8195
Lockwashers	3	1A 1531

Give car number and quote parts numbers of spare parts.

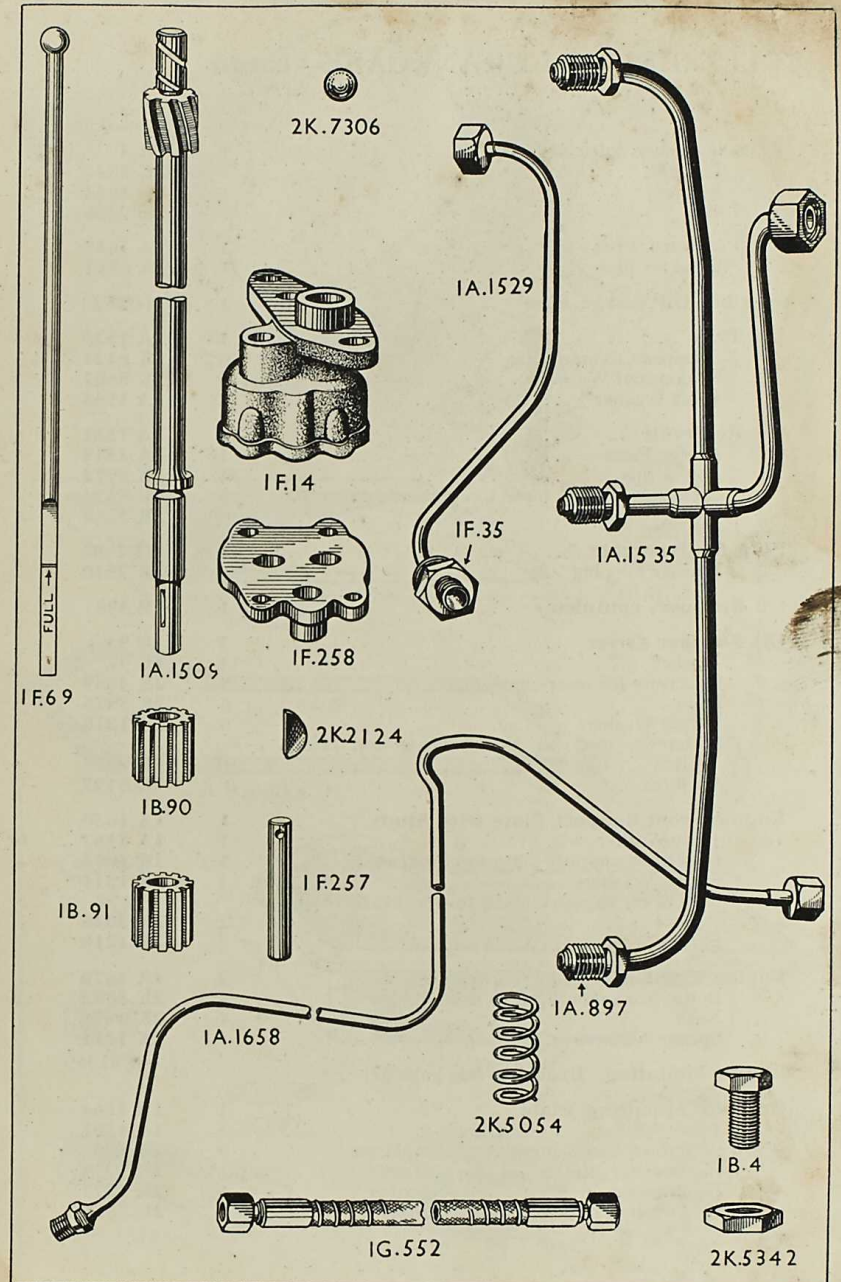


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CYLINDER and CRANKCASE—contd.

DESCRIPTION	Number per car	Part Number
Oil Filler Tube with Ends .. .. .	1	1F 182
Oil Filler Cap .. .. .	1	1A 870
Joint Washer .. .. .	1	1F 185
Setscrews .. .. .	2	2K 3048
Spring Washers .. .. .	2	2K 1210
Oil Dipper Rod .. .. .	1	1F 69
Oil Pump Driving Spindle .. .. .	1	1A 1509
Key .. .. .	1	2K 2124
Driving Gear .. .. .	1	1B 90
Driven Gear .. .. .	1	1B 91
Pin for driven gear .. .. .	1	1F 257
Split Pin .. .. .	1	2K 1238
Oil Pump Body .. .. .	1	1F 14
Studs, body to crankcase .. .. .	2	2K 3449
Nuts .. .. .	2	2K 3976
Spring Washers .. .. .	2	2K 1211
Oil Pump Bottom Cover .. .. .	1	1F 258
Setscrews .. .. .	4	2K 5025
Locking Wire .. .. .	1	2K 2430
Main Oil Pipe .. .. .	1	1A 1535
Gland Nuts .. .. .	3	1A 897
Oil Gauge Pipe Inside Crankcase .. .. .	1	1A 1529
Union .. .. .	1	1F 35
Washer .. .. .	1	2K 7510

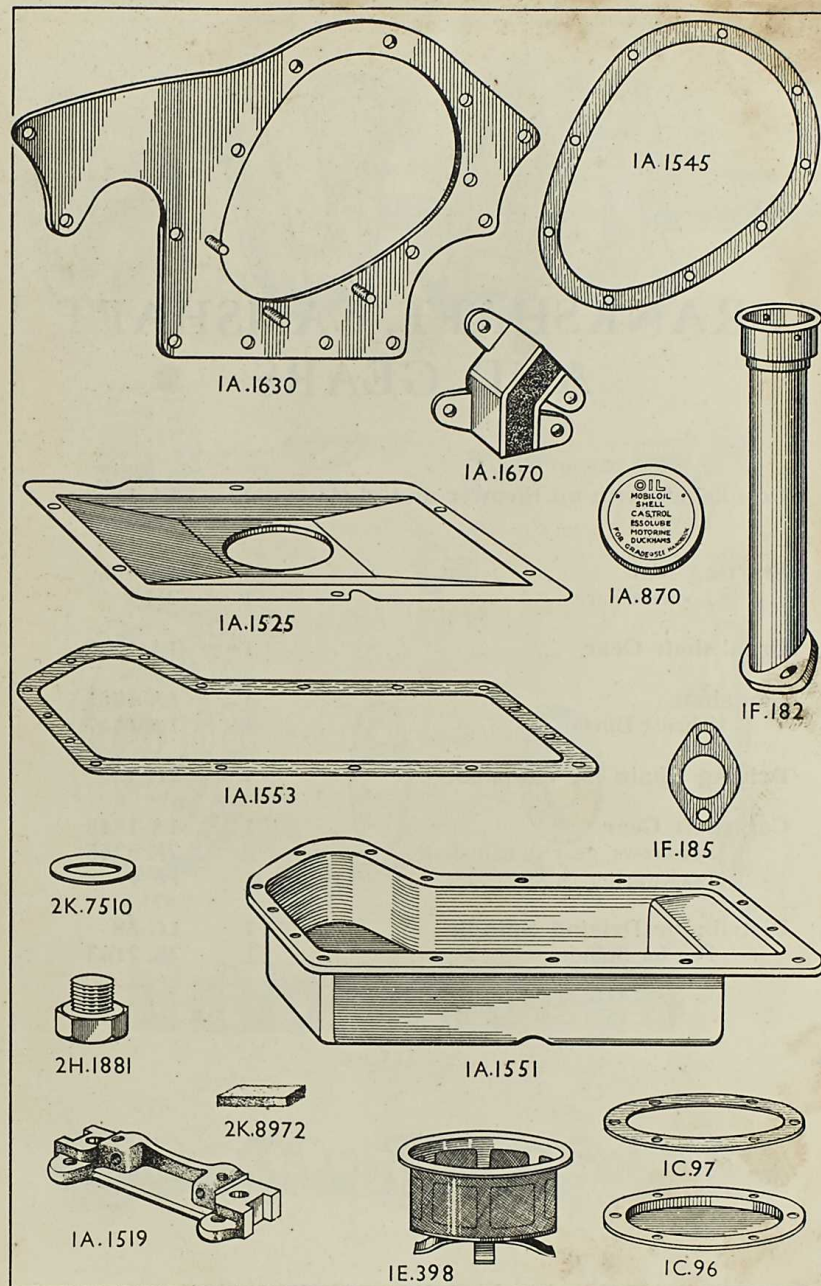
Give car number and quote parts numbers of spare parts.



CYLINDER and CRANKCASE—contd.

DESCRIPTION	Number per car	Part Number
<b>Release Valve Adjuster</b>	1	1B 4
Locknut .. .. .	1	2K 5342
Spring .. .. .	1	2K 5054
Ball .. .. .	1	2K 7306
<b>Oil Pressure Pipe</b>	1	1A 1658
Clips for pipe .. .. .	1	2K 6861
<b>Flexible Oil Gauge Pipe</b>	1	1G 552
<b>Oil Tray</b> .. .. .	1	1A 1525
Setscrews to crankcase .. .. .	6	2K 8424
Shakeproof Washers .. .. .	6	2K 8607
Joint Washer .. .. .	1	1A 1553
<b>Oil Reservoir</b> .. .. .	1	1A 1551
Bridge Piece .. .. .	1	1A 1519
Felt Strips .. .. .	4	2K 8972
Setscrews, Bridge piece to crankcase .. .. .	6	2K 8424
Spring Washers .. .. .	6	2K 1210
<b>Plug for reservoir</b> .. .. .	1	2H 1881
Washer for plug .. .. .	1	2K 7510
<b>Oil Strainer, complete</b>	1	1E 398
<b>Oil Strainer Cover</b> .. .. .	1	1C 96
Washer .. .. .	1	1C 97
Setscrews for reservoir flange .. .. .	6	2K 4889
Nuts .. .. .	6	2K 3975
Spring Washers .. .. .	6	2K 1210
Setscrews, reservoir to crankcase and bridge piece .. .. .	16	2K 8425
Washers .. .. .	16	2K 5197
<b>Engine Front Support Plate with Studs</b> .. .. .	1	1A 1630
Joint Washer .. .. .	1	1A 1562
Setscrews, support plate to crankcase .. .. .	3	2K 3092
Spring Washers .. .. .	3	2K 1211
Setscrews, support plate to crankcase bridge piece .. .. .	2	2K 3046
Spring Washers .. .. .	2	2K 1210
<b>Engine Front Mounting complete</b> .. .. .	2	1A 1670
Bolts, front mounting to front support .. .. .	4	2K 3092
Nuts .. .. .	4	2K 3976
Spring Washers .. .. .	4	2K 1211
<b>Engine Mounting Brackets</b> (see page 57)		
<b>Gearbox Mounting Plate</b> .. .. .	1	1A 1564
Joint Washer .. .. .	1	1A 1561
Setscrews, mounting plate to crankcase .. .. .	9	2K 3092
Lockwasher, double, $2\frac{1}{32}$ ins. centres .. .. .	1	2K 5273
Lockwashers, double, $2\frac{7}{16}$ ins. centres .. .. .	3	2K 5277
Lockwasher, double, $1\frac{3}{32}$ ins. centres .. .. .	1	2K 7656

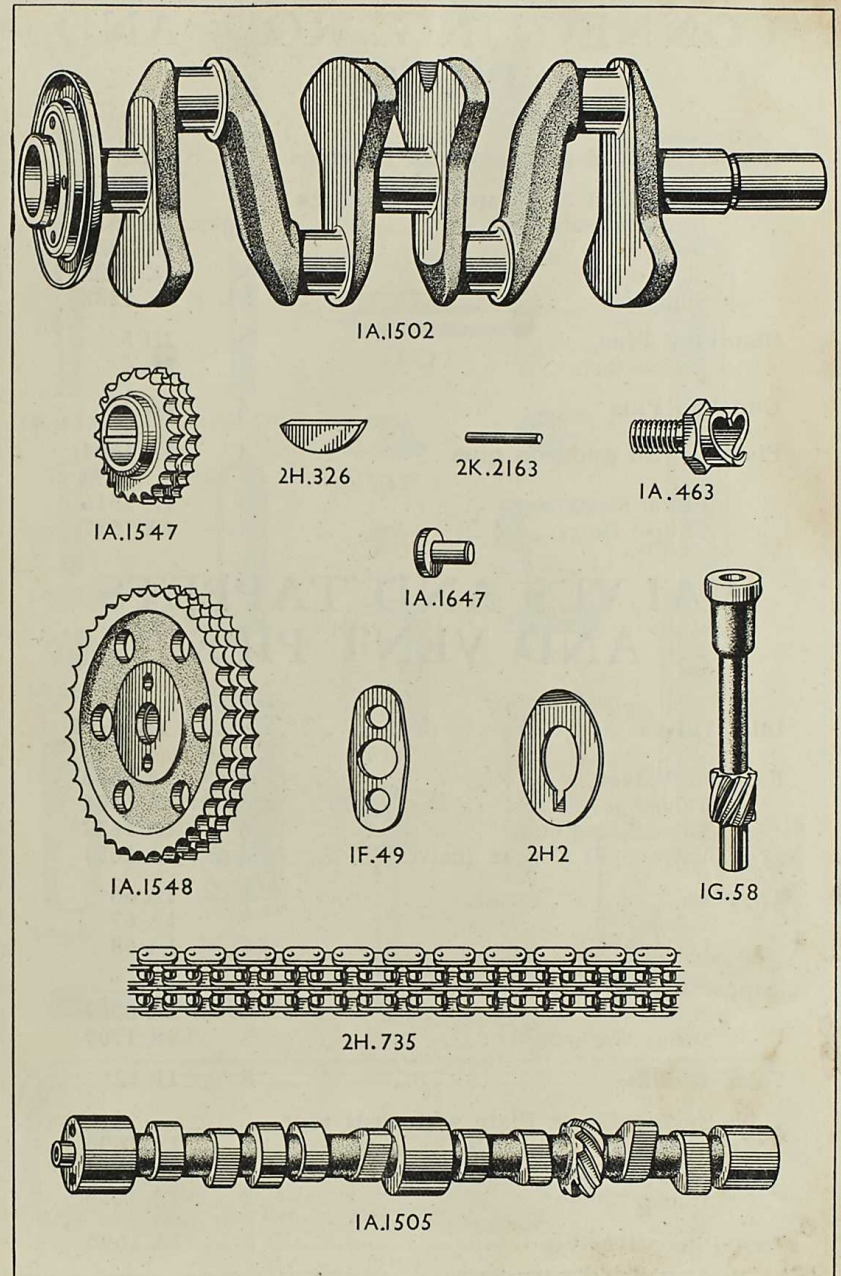
Give car number and quote parts numbers of spare parts.



## CRANKSHAFT, CAMSHAFT AND GEARS

DESCRIPTION	Number per car	Part Number
<b>Crankshaft with oil thrower and plugs</b>	1	1A 1502
Key .. .. .	1	2H 326
<b>Starting Nut</b> .. .. .	1	1A 463
Lockwasher .. .. .	1	2H 2
<b>Crankshaft Gear</b> .. .. .	1	1A 1547
<b>Camshaft</b> .. .. .	1	1A 1505
Thrust Button .. .. .	1	1A 1647
<b>Driving Chain for camshaft</b> .. .. .	1	2H 735
<b>Camshaft Gear</b> .. .. .	1	1A 1548
Setscrews, gear to camshaft.. .. .	2	2K 5265
Lockwasher .. .. .	1	1F 49
<b>Distributor Driving Spindle</b> .. .. .	1	1G 58
Peg for Spindle .. .. .	1	2K 2163

Give car number and quote parts numbers of spare parts.





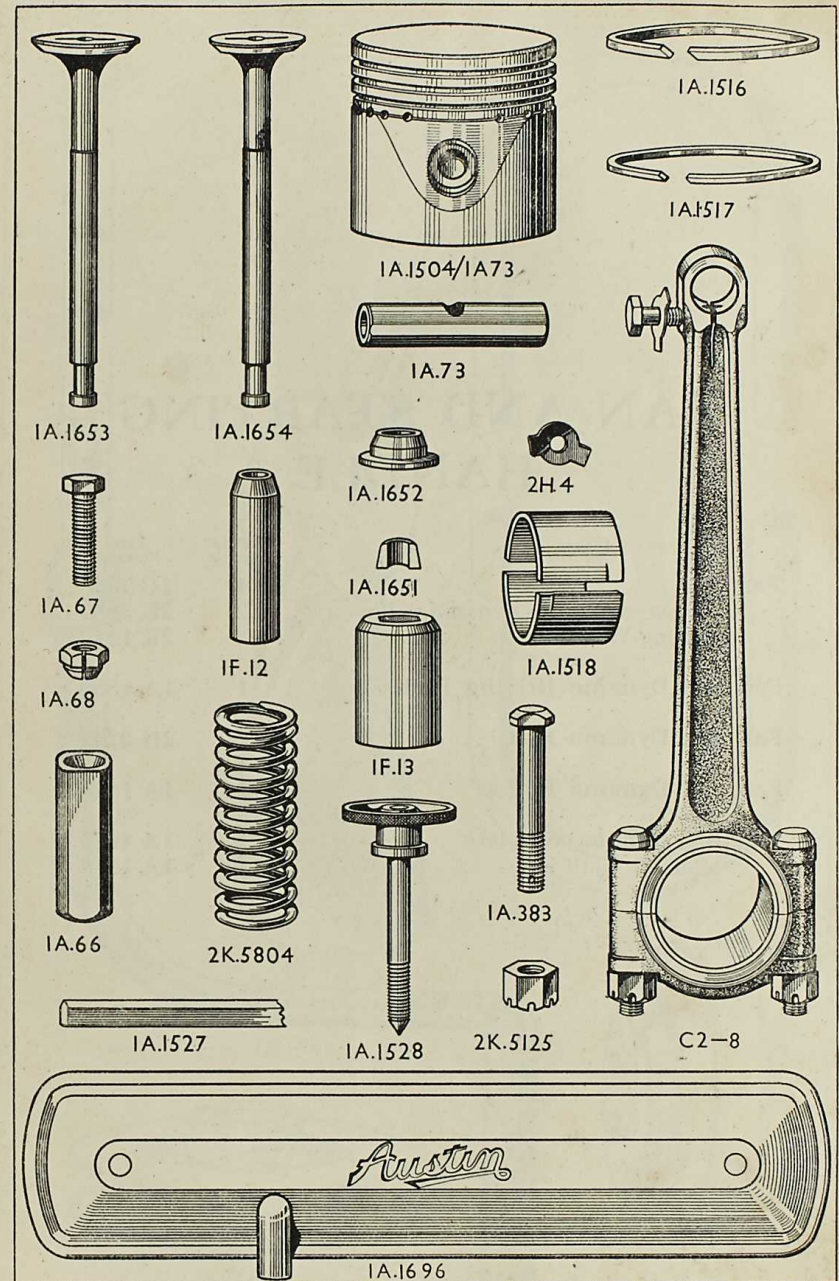
# CONNECTING ROD AND PISTON

DESCRIPTION	Number per car	Part Number
Connecting Rod and Cap with bearings	4	C2-8
Connecting Rod and Cap less bearings	4	C2-8-A
Bearings (halves)	4 prs.	1A 1518
Bolts	8	1A 383
Slotted Nuts	8	2K 5125
Split Pins	8	2K 1227
Clamping Pins	4	2H 5
Lockwashers	4	2H 4
Gudgeon Pins	4	1A 73
Pistons with gudgeon pins	4	1A 1504/ 1A 73
Piston Rings	8	1A 1516
Scraper Rings	4	1A 1517

# VALVES AND TAPPETS AND VENT PIPE

DESCRIPTION	Number per car	Part Number
Inlet Valves	4	1A 1653
Exhaust Valves	4	1A 1654
Valve Springs	8	2K 5804
Valve Spring Cups	8	1A 1652
Valve Split Cotters (halves)	8 prs.	1A 1651
Tappets	8	1A 66
Screws	8	1A 67
Locknuts	8	1A 68
Tappet Guides	8	1F 13
Setscrews	8	2K 6207
Spring Washers	8	2K 1209
Valve Guides	8	1F 12
Valve Spring Cover Plate with vent pipe elbow	1	1A 1696
Joint Washer	1	1A 1527
Studs with nuts	2	1A 1528
Vent Pipe with Clip	1	1A 1695

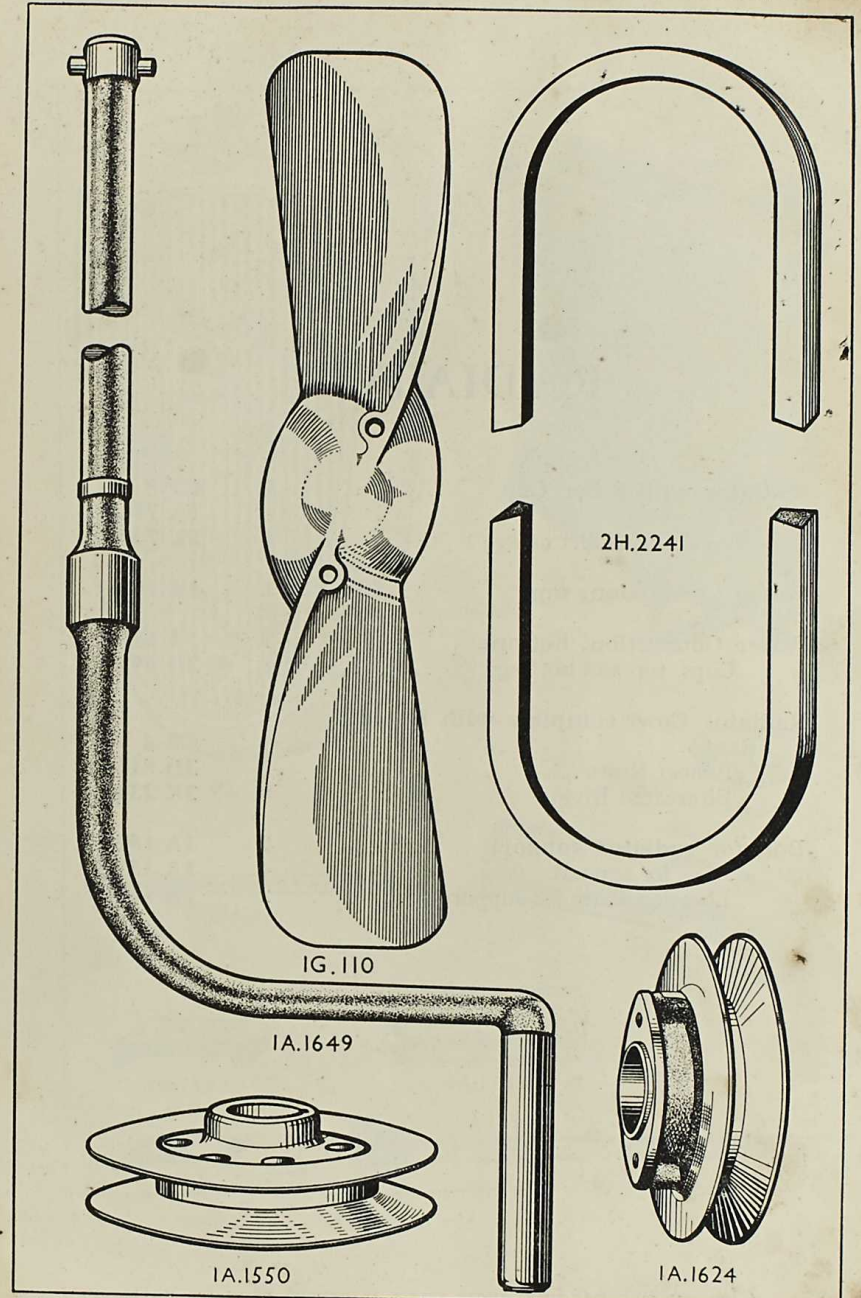
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## FAN AND STARTING HANDLE

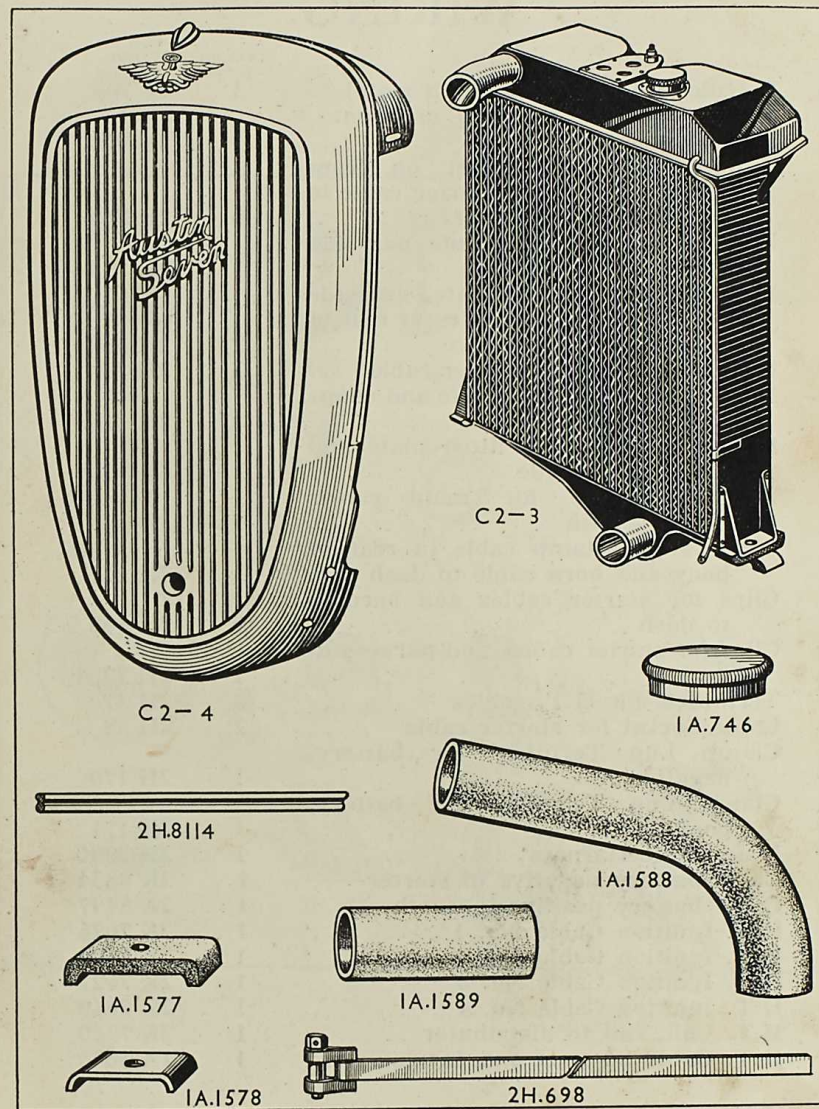
DESCRIPTION	Number per car	Part Number
Fan .. .. .	1	1G 110
Setscrews, fan to dynamo pulley ..	2	2K 3052
Spring Washers .. .. .	2	2K 1210
Fan and Dynamo Driving Pulley ..	1	1A 1550
Fan and Dynamo Belt .. .. .	1	2H 2241
Fan and Dynamo Pulley .. .. .	1	1A 1624
Starting Handle complete .. .. .	1	1A 1649
Pin for shaft .. .. .	1	1A 1617

Give car number and quote parts numbers of spare parts.



# RADIATOR

DESCRIPTION	Number per car	Part Number
<b>Radiator with Filler Cap</b> .. ..	1	C2-3
Filler Cap .. ..	1	1A 746
Washer for filler cap .. ..	1	2K 7210
<b>Water Connection, top</b> .. ..	1	1A 1588
<b>Water Connection, bottom</b> .. ..	1	1A 1589
Clips, top and bottom .. ..	2	2H 698
<b>Radiator Cowl complete with Bonnet Rest</b> .. ..	1	C2-4
Bonnet Rests .. ..	2	2H 8114
Bifurcated Rivets .. ..	8	2K 2344
<b>Bolt for radiator support</b> .. ..	2	1A 1576
Pads for support .. ..	4	1A 1577
Location Plate for support .. ..	2	1A 1578



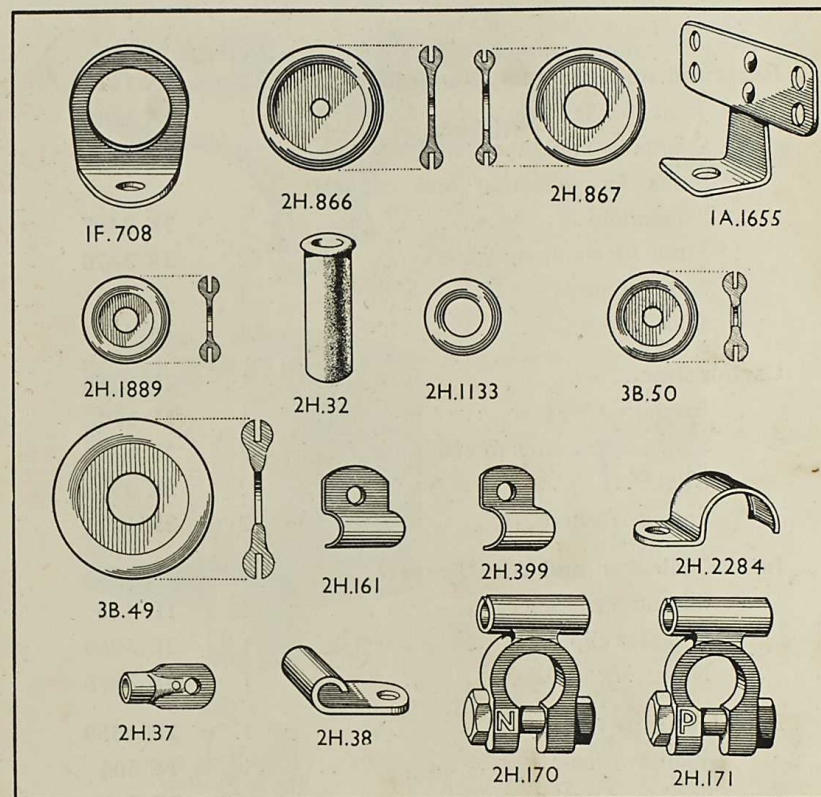
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Give car number and quote parts numbers of spare parts.

## WIRING

DESCRIPTION	Number per car	Part Number
Ferrule Bracket (front flitch plate) ..	3	1F 708
Rubber Ferrule (bracket on front flitch plate) .. .. .	1	2H 866
Rubber Ferrule (bracket on front flitch plate (3) for starter cable in tool and battery box (2) .. .. .	5	2H 867
Rubber Ferrule (flitch plate, nearside for lamp cables .. .. .	1	2H 814
Rubber Ferrule (flitch plate, nearside (1) for tail lamp cables at rear of body (2) .. .. .	2	2H 1889
Rubber Ferrules for starter cable ..	3	2H 32
Rubber Ring for H.T. Cable and snap- in connectors .. .. .	3	2H 1133
Rubber Ferrules for flitch plate and mudwing, offside .. .. .	2	3B 50
Rubber Ferrule for main cables through dash .. .. .	1	3B 49
Clips for tail lamp cable in rear of body and horn cable to dash ..	2	2H 161
Clips for starter cables and harness to dash .. .. .	9	2H 399
Clips for starter cables and harness to dash .. .. .	2	2H 2284
Terminals for H.T. cables .. .. .	4	2H 37
Cable Socket for starter cable ..	2	2H 38
Clamp Lug Terminal for battery, negative .. .. .	1	2H 170
Clamp Lug Terminal for battery, positive .. .. .	1	2H 171
Main Cable Harness .. .. .	1	2H 2280
Cable battery negative to starter ..	1	2K 8834
Cable battery positive to earth ..	1	2K 8497
H.T. Ignition Cable No. 1 .. .. .	1	2K 7626
H.T. Ignition Cable No. 2 .. .. .	1	2K 6694
H.T. Ignition Cable No. 3 .. .. .	1	2K 7627
H.T. Ignition Cable No. 4 .. .. .	1	2K 7619
H.T. Coil, coil to distributor ..	1	2K 7240
H.T. Cable Support and Insulator ..	1	1A 1655

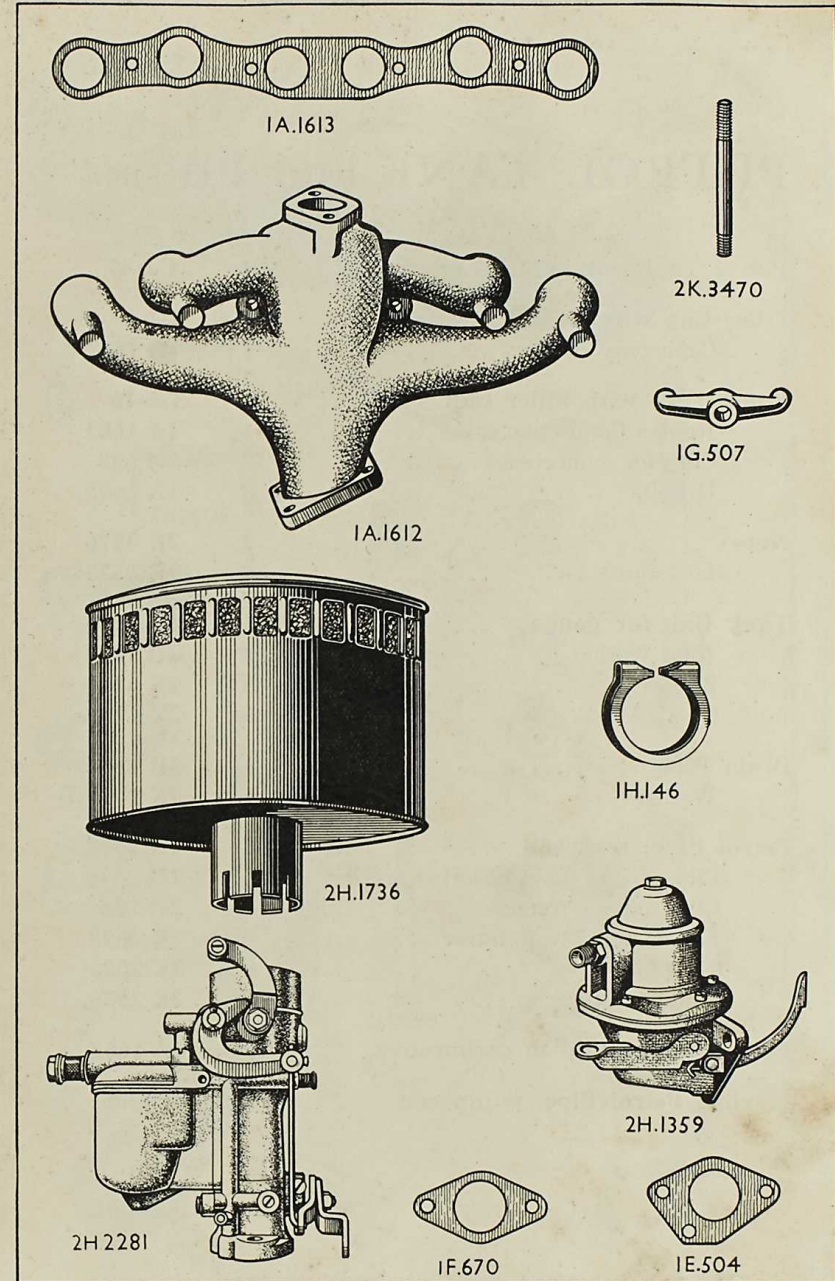
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# EXHAUST MANIFOLD, INDUCTION PIPE and CARBURETTER

DESCRIPTION	Number per car	Part Number
<b>Induction and Exhaust Manifold</b> ..	1	1A 1612
Joint Washer .. .. .	1	1A 1613
Clamping Yokes for manifold ..	2	1G 507
Studs for induction and exhaust manifold .. .. .	2	2K 3457
Studs for clamping yokes .. ..	2	2K 3470
Nuts for studs .. .. .	4	2K 4051
Washers .. .. .	4	2K 1203
<b>Carburetter</b> .. .. .	1	2H 2281
Insulating Washer .. .. .	1	1F 670
Studs, carburetter to manifold ..	2	2K 8391
Nuts .. .. .	2	2K 3976
Spring Washers .. .. .	2	2K 1211
<b>Intake Silencer and Air Cleaner</b> ..	1	2H 1736
Clip for air cleaner .. .. .	1	1H 146
Bolt for clip .. .. .	1	2K 3060
Nut .. .. .	1	2K 3975
<b>Petrol Pump</b> .. .. .	1	2H 1359
Joint Washer .. .. .	1	1E 504
Stud for petrol pump .. .. .	1	2K 3450
Stud for petrol pump and vent pipe clip .. .. .	1	2K 5793
Nuts for studs .. .. .	2	2K 3976
Spring Washers .. .. .	2	2K 1211

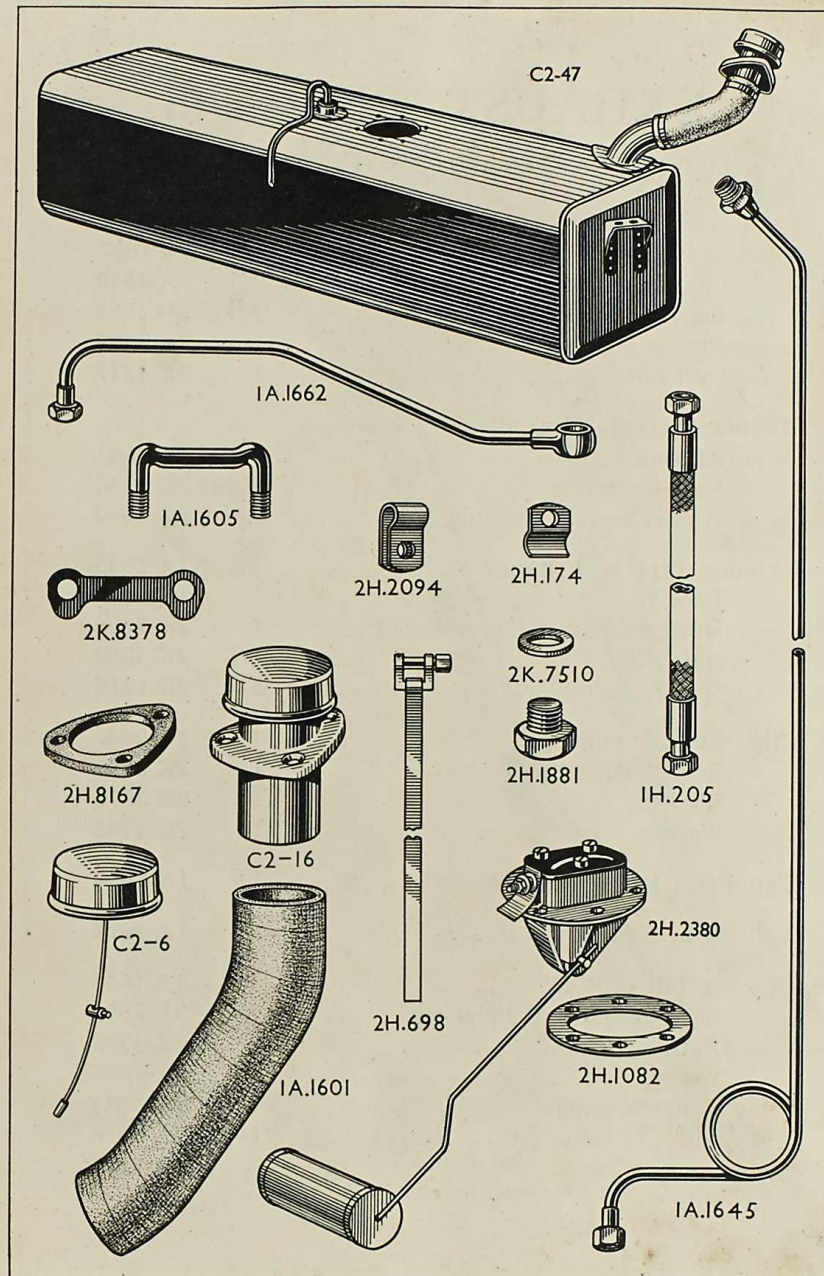
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# PETROL TANK and PIPING

DESCRIPTION	Number per car	Part Number
<b>Petrol Tank with Filler Cap</b> .. .. .	<b>1</b>	<b>C2-47</b>
<b>Filler Cap with Cable</b> .. .. .	<b>1</b>	<b>C2-6</b>
Cable only .. .. .	<b>1</b>	<b>1A 1607</b>
<b>Filler Tube with Filler Cap</b> .. .. .	<b>1</b>	<b>C2-16</b>
Rubber Connection .. .. .	<b>1</b>	<b>1A 1601</b>
Clips for connection .. .. .	<b>2</b>	<b>2H 698</b>
U-Bolts .. .. .	<b>2</b>	<b>1A 1605</b>
<b>Nuts</b> .. .. .	<b>2</b>	<b>2K 3976</b>
Lockwashers .. .. .	<b>2</b>	<b>2K 8378</b>
<b>Tank Unit for gauge</b> .. .. .	<b>1</b>	<b>2H 2380</b>
Joint Washer .. .. .	<b>1</b>	<b>2H 1082</b>
Screws .. .. .	<b>6</b>	<b>2K 6411</b>
Spring Washers .. .. .	<b>6</b>	<b>2K 1369</b>
<b>Drain Plug</b> .. .. .	<b>1</b>	<b>2H 1881</b>
Washer .. .. .	<b>1</b>	<b>2K 7510</b>
<b>Petrol Pipe, tank end</b> .. .. .	<b>1</b>	<b>1A 1645</b>
Clip, pipe to shock absorber bracket	<b>1</b>	<b>2H 2094</b>
Clips, pipe to frame .. .. .	<b>4</b>	<b>2H 174</b>
Screws, for clips to frame .. .. .	<b>4</b>	<b>2K 3028</b>
Nuts for screws .. .. .	<b>4</b>	<b>2K 2526</b>
Nuts for screws .. .. .	<b>4</b>	<b>2K 2526</b>
<b>Petrol Pipe, pump to carburetter</b> ..	<b>1</b>	<b>1A 1662</b>
<b>Flexible Petrol Pipe, pump end</b> ..	<b>1</b>	<b>1H 205</b>

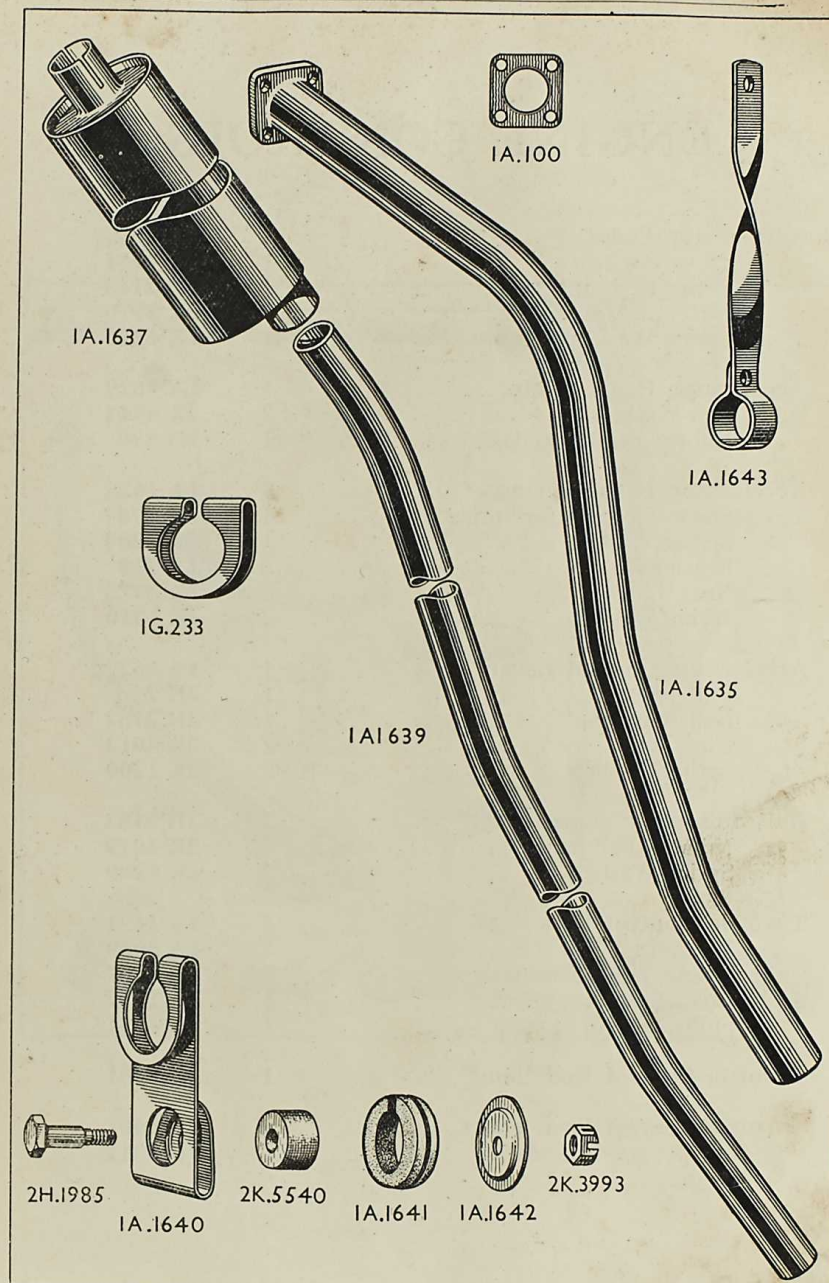
Give car number and quote parts numbers of spare parts.



## EXHAUST PIPE and SILENCER

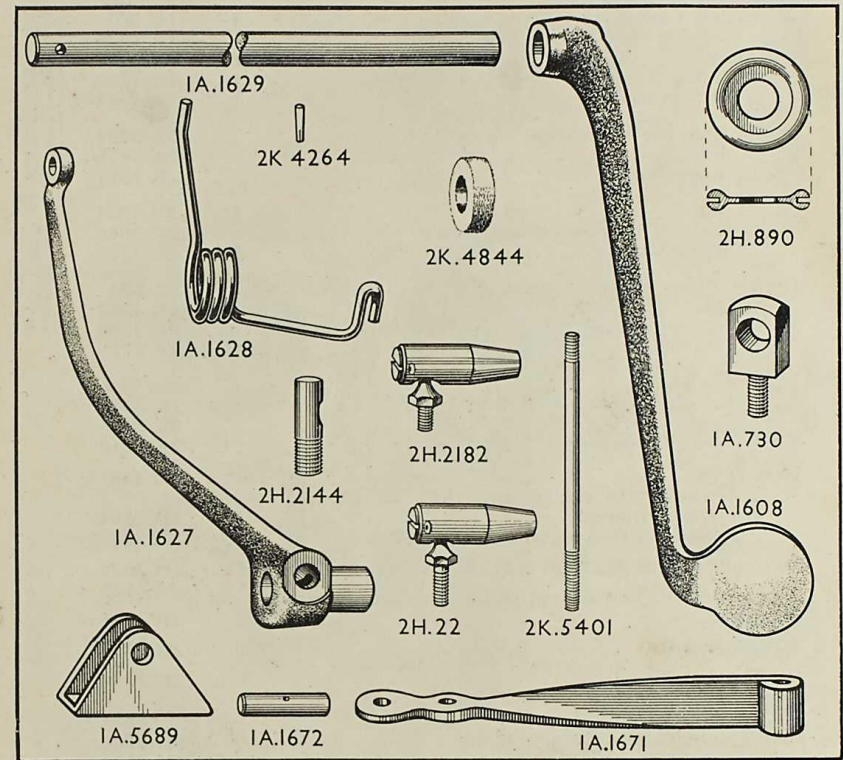
DESCRIPTION	Number per car	Part Number
<b>Silencer complete</b> .. .. .	1	1A 1637
Clip for silencer rear end .. .. .	1	1A 1640
Bolt, clip to rear cross member .. .	1	2H 1985
Nut .. .. .	1	2K 3993
Split Pin .. .. .	1	2K 1227
<b>Rubber Ferrule for silencer rear mounting</b> .. .. .	1	1A 1641
Bush for ferrule .. .. .	1	2K 5540
Washer for rear mounting bolt .. .	1	1A 1642
<b>Exhaust Pipe with flange</b> .. .. .	1	1A 1635
Joint Washer .. .. .	1	1A 100
Studs, exhaust pipe to manifold .. .	4	2K 3406
Nuts .. .. .	4	2K 4053
Spring Washers .. .. .	4	2K 1210
<b>Clip, silencer end</b> .. .. .	1	1G 233
Bolt for clip .. .. .	1	2K 3107
Nut .. .. .	1	2K 3976
Washer .. .. .	1	2K 1203
<b>Tail Pipe, Home Market</b> .. .. .	1	1A 1639
<b>Tail Pipe, Export</b> .. .. .	1	1A 1674
<b>Clip for tail pipe</b> .. .. .	1	1A 1643
Bolt, silencer to tail pipe clip .. .	1	2K 3059
Nut .. .. .	1	2K 3975
Washer .. .. .	1	2K 1202
Bolt, clip to pipe .. .. .	1	2K 3093
Nut .. .. .	1	2K 3976
Spring Washer .. .. .	1	2K 1211

Give car number and quote parts numbers of spare parts.



# ENGINE CONTROLS

DESCRIPTION	Number per car	Part Number
<b>Accelerator Pedal</b> .. .. .	1	1A 1608
Taper Pin .. .. .	1	2K 4264
Cotter to shaft .. .. .	1	2H 2144
Nut .. .. .	1	2K 3976
Spring Washer .. .. .	1	2K 1211
<b>Accelerator Pedal Shaft</b> .. .. .	1	1A 1629
Felt Washers .. .. .	2	2K 4844
Rubber Ferrule in dash .. .. .	1	2H 890
<b>Accelerator Pedal Spring</b> .. .. .	1	1A 1628
Screw (in dash) for Spring .. .. .	1	2K 5767
Spring Washer .. .. .	1	2K 1209
Bearings .. .. .	2	1A 730
Nuts .. .. .	2	2K 3975
Spring Washers .. .. .	2	2K 1210
<b>Accelerator Control Lever</b> .. .. .	1	1A 1627
Ball Joint .. .. .	1	2H 22
Ball Joint, top .. .. .	1	2H 2182
Nuts .. .. .	2	2K 4012
Spring Washers .. .. .	2	2K 1209
<b>Ball Joints for control rod</b> .. .. .	2	2H 2182
Nuts for ball joints .. .. .	2	2K 4012
Spring Washers .. .. .	2	2K 1209
<b>Throttle Control Link</b> .. .. .	1	1A 1671
Bracket for link .. .. .	1	1A 5689
Rivets, bracket to dash .. .. .	2	5C 2907
Pivot for link .. .. .	1	1A 1672
Split pin, link to pivot .. .. .	1	2K 1231
<b>Throttle Control Rod, long</b> .. .. .	1	2K 8281
<b>Throttle Control Rod, short</b> .. .. .	1	2K 5401
Nut for control rod .. .. .	1	2K 4012



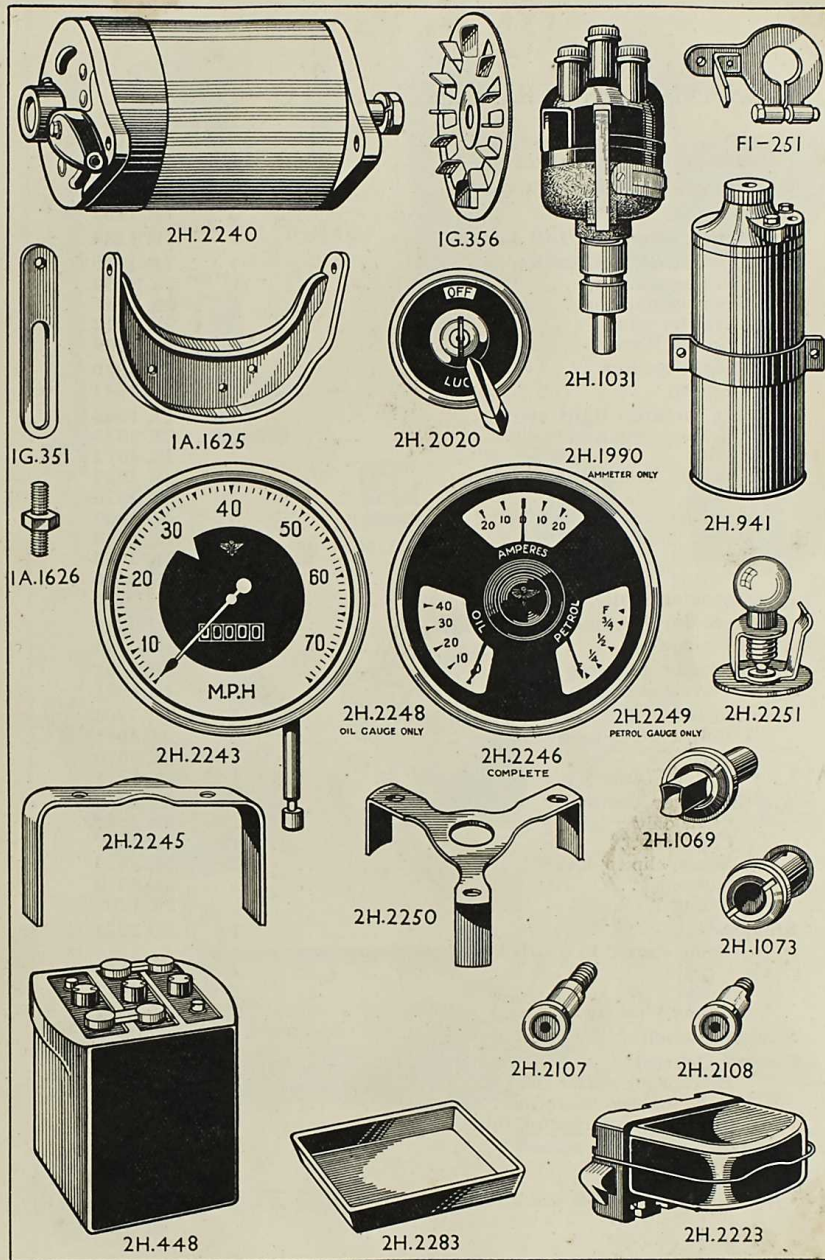
Give car number and quote parts numbers of spare parts.



# DYNAMO, INSTRUMENTS, ETC.

DESCRIPTION	Number per car	Part Number
Dynamo .. .. .	1	2H 2240
Fan for dynamo .. .. .	1	1G 356
Bracket for dynamo .. .. .	1	1A 1625
Setscrews for bracket .. .. .	3	2K 3092
Spring Washers .. .. .	3	2K 1211
Adjusting Link .. .. .	1	1G 351
Locking Stud .. .. .	1	1A 1626
Nut .. .. .	1	2K 3977
Spring Washer .. .. .	1	2K 1212
Plain Washer .. .. .	1	2K 1204
Bolts, dynamo to bracket .. .. .	2	2K 3094
Nuts .. .. .	2	2K 3976
Spring Washers .. .. .	2	2K 1211
Distributor .. .. .	1	2H 1031
Setscrew, distributor to crankcase .. .. .	1	2K 3046
Spring Washer .. .. .	1	2K 1210
Fixing Plate for distributor .. .. .	1	F1-251
Bolt .. .. .	1	2K 3052
Nut .. .. .	1	2K 3975
Pointer .. .. .	1	1F 277
Ignition Coil .. .. .	1	2H 941
Bolts, coil to dash .. .. .	2	2K 3046
Nuts .. .. .	2	2K 3975
Spring Washers .. .. .	2	2K 1210
Battery .. .. .	1	2H 448
Battery with rubber separator (for export when required) .. .. .	1	2H 2494
Acid Proof Dish for battery .. .. .	1	2H 2283
Switchbox with Ignition Key .. .. .	1	2H 2020
Ammeter, Oil and Petrol Gauge in case, complete .. .. .	1	2H 2246
Ammeter only .. .. .	1	2H 1990
Oil Gauge only .. .. .	1	2H 2248
Petrol Gauge only .. .. .	1	2H 2249
Instrument Case only .. .. .	1	2H 2247
Fixing Clip for instrument case .. .. .	1	2H 2250
Instrument Lamp and Holder complete .. .. .	2	2H 2251
Panel Light Switch .. .. .	1	2H 1069
Warning Light .. .. .	1	2H 1073
Inspection Plug Socket, positive .. .. .	1	2H 2107
Inspection Plug Socket, negative .. .. .	1	2H 2108
Cut-out and Voltage Regulator .. .. .	1	2H 2223
Setscrews, cut-out to dash .. .. .	2	2K 3944
Nuts .. .. .	2	2K 4012
Spring Washers .. .. .	2	2K 1209

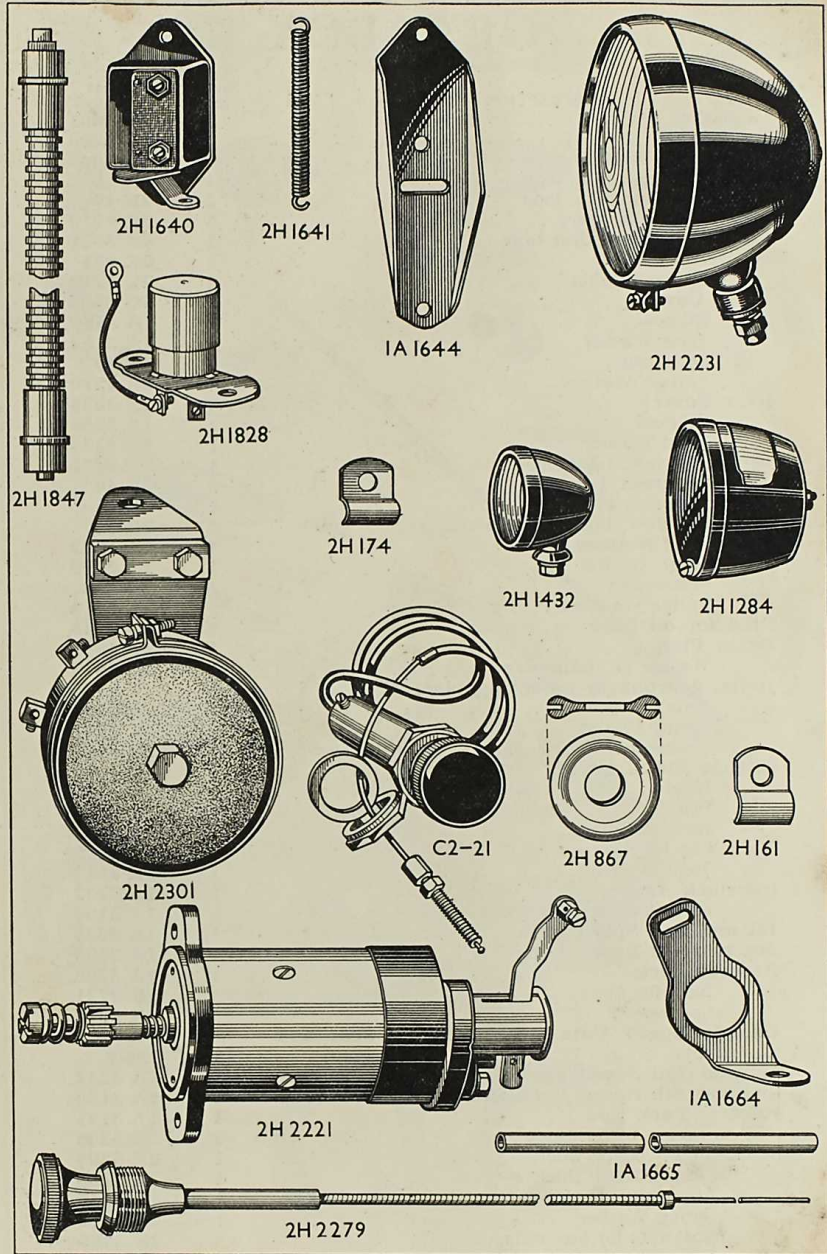
Give car number and quote parts numbers of spare parts.



DYNAMO, INSTRUMENTS, ETC.—contd.

DESCRIPTION	Number per car	Part Number
Headlamp, offside with cable .. .. .	1	2H 2231
Headlamp, nearside with cable .. .. .	1	2H 2232
Side Lamps .. .. .	2	2H 1432
Combined Stop and Tail Lamp .. .. .	1	2H 1284
Foot Operated Dip Switch .. .. .	1	2H 1828
Screw, 3/8 in. long .. .. .	1	2K 3939
Screw, 1/2 in. long .. .. .	1	2K 3941
Nut for screw .. .. .	1	2K 4012
Spring Washers .. .. .	2	2K 1209
Stop Light Switch .. .. .	1	2H 1640
Spring .. .. .	1	2H 1641
Bracket for stop light switch .. .. .	1	1A 1644
Screws, switch to bracket .. .. .	2	2K 3026
Nuts .. .. .	2	2K 4012
Screws, bracket to frame .. .. .	1	2K 3939
Nuts .. .. .	3	2K 2526
Spring Washers .. .. .	3	2K 1209
Bolt, bracket to frame .. .. .	1	2K 3083
Nut .. .. .	1	2K 3975
Spring Washer .. .. .	1	2K 1210
Speedometer (mileage reading) .. .. .	1	2H 2243
Speedometer (kilometre reading) .. .. .	1	2H 2244
Fixing Clip .. .. .	1	2H 2245
Speedometer Flexible Drive .. .. .	1	2H 1847
Ferrule in dash .. .. .	1	2H 867
Electric Horn and Bracket complete .. .. .	1	2H 2301
Bolt, horn to bonnet stay .. .. .	1	2K 3091
Nut .. .. .	1	2K 3976
Spring Washer .. .. .	1	2K 1211
Air Strangler Control .. .. .	1	C2-21
Cable only .. .. .	1	2H 2282
Clip .. .. .	1	2H 174
Screw, clip to dash .. .. .	1	2K 3939
Nut .. .. .	1	2K 4012
Spring Washer .. .. .	1	2K 1209
Starter .. .. .	1	2H 2221
Bolts, starter to gearbox and rear mounting plate .. .. .	2	2K 3142
Nuts .. .. .	2	2K 3977
Spring Washers .. .. .	2	2K 1212
Starter Switch .. .. .	1	2H 2222
Starter Control .. .. .	1	2H 2279
Bracket for starter control .. .. .	1	1A 1664
Tube for starter control .. .. .	1	1A 1665
Clip for starter control, tube .. .. .	1	2H 161
Screw for clip .. .. .	1	2K 3939
Nut for screw .. .. .	1	2K 4012
Spring Washer .. .. .	1	2K 1209

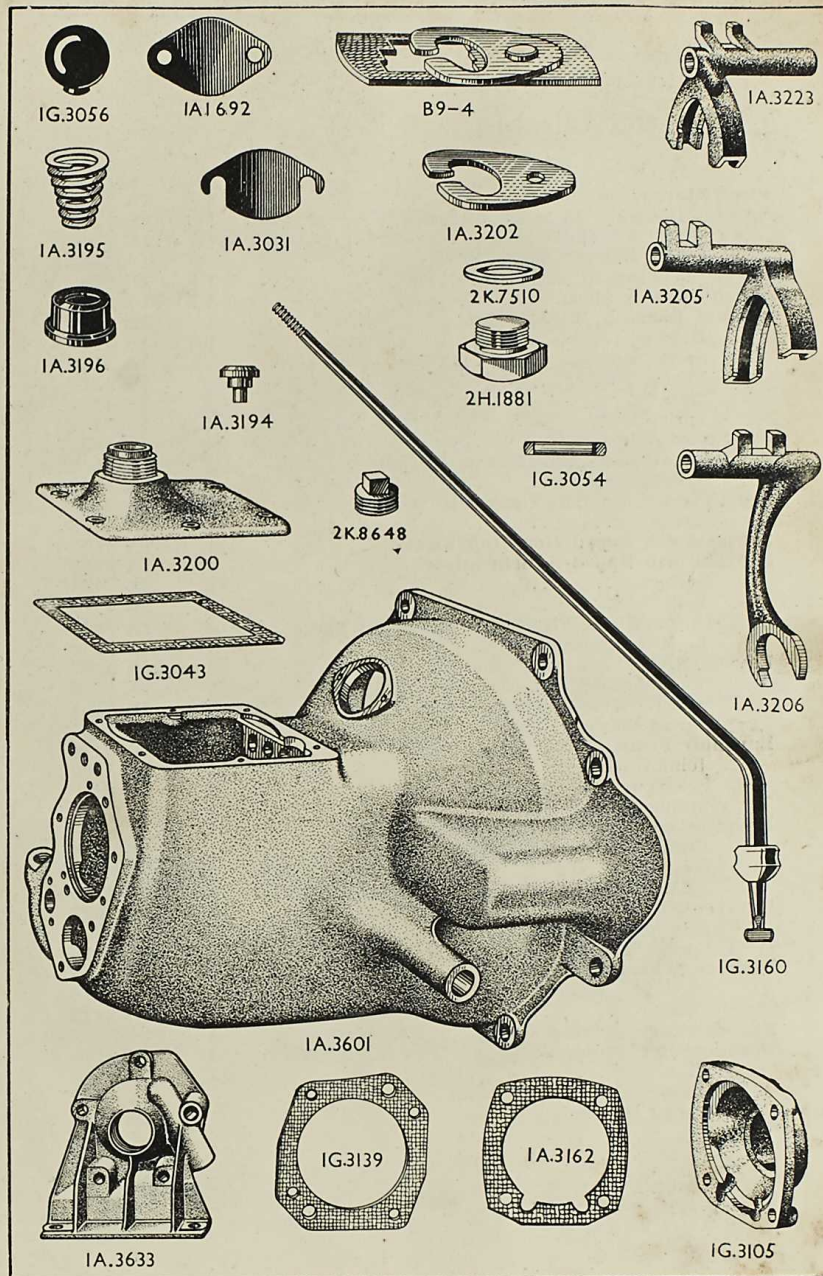
Give car number and quote parts numbers of spare parts.



# GEARBOX

DESCRIPTION	Number per car	Part Number
<b>Gearbox ..</b>	1	1A 3601
<b>Top Cover</b>	1	1A 3200
Joint Washer	1	1G 3043
Setscrews, 3/4 in. long	4	2K 48
Setscrews, 1/2 in. long	2	2K 49
Spring Washers	6	2K 1210
<b>Cover for inspection hole</b>	1	1A 3031
Screws	2	2K 881
Spring Washers	2	2K 1210
<b>Front Cover</b>	1	1G 3634
Oil Seal	1	1A 3636
Joint Washer	1	1A 3162
Setscrews	4	2K 49
Spring Washers	4	2K 1210
<b>Rear Cover</b>	1	1A 3635
Oil Seal	1	1A 3253
Joint Washer	1	1G 3139
Setscrew, 1 1/8 in. long	1	2K 5271
Setscrews, 3/4 in. long	2	2K 49
Setscrew, 1 1/4 in. long	1	2K 56
Setscrew, 1 1/8 in. long (to clear reverse gear)	1	2K 55
<b>Clutch Pit Bottom Cover</b>	1	1A 1692
Joint Washer	1	1A 1693
Setscrews	2	2K 46
Spring Washers	2	2K 1210
<b>Plug for oil filler</b>	1	2K 8648
<b>Drain Plug</b>	1	2H 1881
Washer for drain plug	1	2K 7510
<b>Bolts, gearbox to mounting plate</b>	6	2K 8476
Nuts	8	2K 3976
Spring Washers	6	2K 1211
Shakeproof Lockwashers	2	2K 8606
<b>Change Speed Lever</b>	1	1G 3160
Knob	1	1G 3056
Peg	1	1G 3054
Reverse Spring	1	1A 3195
Cap for top cover	1	1A 3196
Joint Washer	1	2K 8647
<b>Interlock Arm</b>	1	1A 3202
Pivot for interlock arm	1	1A 3194
<b>1st and 2nd Speed Fork</b>	1	1A 3223
<b>3rd and 4th Speed Fork</b>	1	1A 3205
<b>Reverse Fork</b>	1	1A 3206
Balls for forks	3	2K 2721
Springs	3	2K 5049
<b>Change Speed Gate with interlock arm and pivot</b>	1	B9-4
<b>1st and 2nd Speed Fork Rod</b>	1	1A 3232
<b>3rd and 4th Speed Fork Rod</b>	1	1A 3190
<b>Reverse Fork Rod</b>	1	1A 3191
Shims, .002in. thick	2	2K 5203
Shim, .005in. thick	1	2K 5204
Shim, .022in. thick	1	2K 5205
Locating Plate for rod	1	1A 3245
Spring Washer	1	2K 1212
Locknuts for fork rods	3	2K 3986

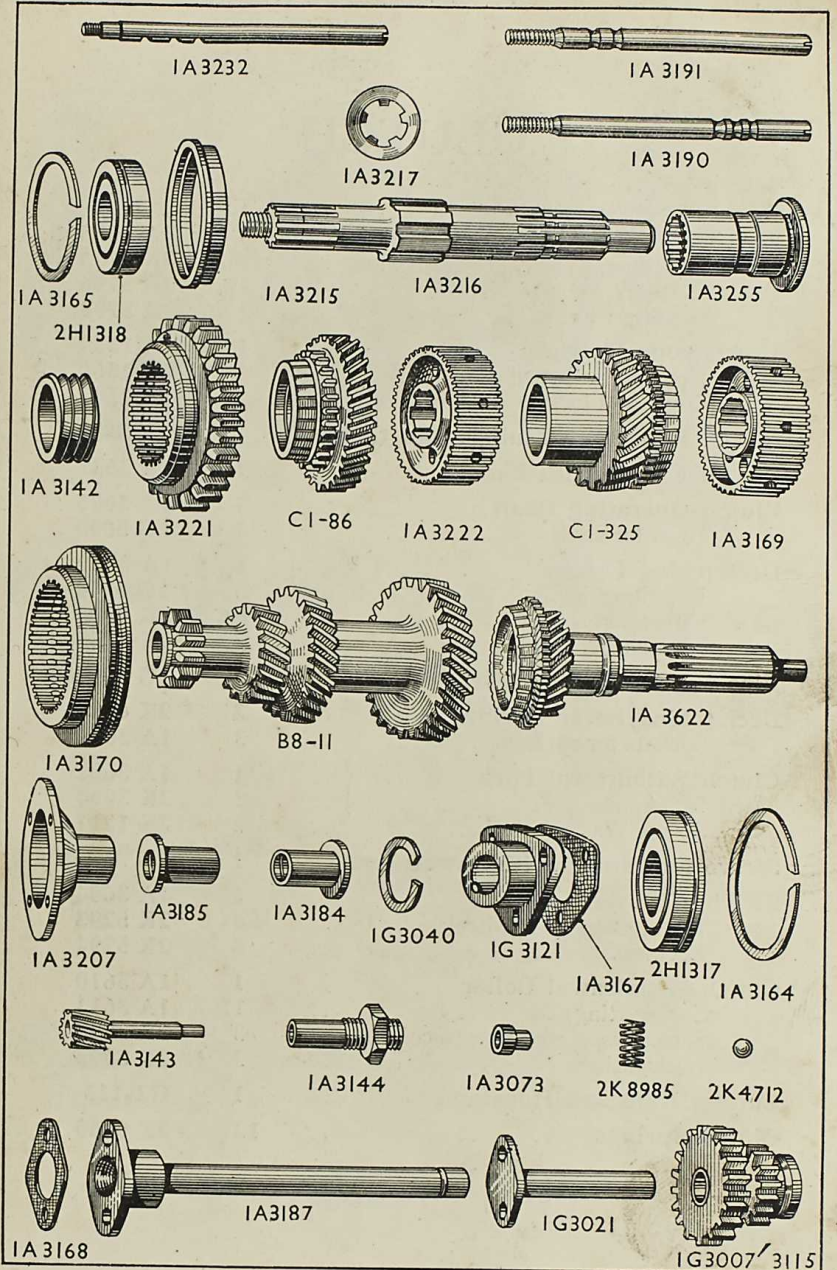
Give car number and quote parts numbers of spare parts.



GEAR BOX—contd.

DESCRIPTION	Number per car	Part Number
First Motion Shaft .. .. .	1	1A 3622
Special Bearing, 35 × 72 × 17mm. .. .	1	2H 1317
Ring for Front bearing .. .. .	1	1G 3040
Spring Ring .. .. .	1	1A 3164
Roller Bearing in shaft $\frac{1}{2}$ in. × 11ins. .. .	1	2H 970
Third Motion Shaft .. .. .	1	1A 3216
Special Bearing, 1 × 2 $\frac{1}{2}$ × $\frac{3}{4}$ ins. .. .	1	2H 1318
Housing .. .. .	1	1A 3215
Spring Ring .. .. .	1	1A 3165
Thrust Washer .. .. .	1	1A 3217
Nut .. .. .	1	2K 5350
Spring Ring .. .. .	1	1A 3197
1st Speed Wheel .. .. .	1	1A 3221
2nd Speed Mainshaft Gear with Cone .. .	1	C1-86
Synchroniser .. .. .	1	1A 3222
3rd Speed Mainshaft Gear with Cone .. .	1	C1-325
Sleeve .. .. .	1	1A 3255
3rd and 4th Speed Coupling Sleeve .. .	1	1A 3170
3rd and 4th Speed Synchroniser .. .	1	1A 3169
Springs .. .. .	12	2K 8985
Balls .. .. .	12	2K 4712
3rd Motion Shaft Flange for propeller shaft ..	1	1A 3207
Lockwasher for nut .. .. .	1	1A 3140
Layshaft .. .. .	1	1A 3187
Joint Washer .. .. .	1	1A 3168
Setscrews, layshaft to gearbox .. .. .	2	2K 6564
Spring Washers .. .. .	2	2K 1211
Layshaft Front Cover with Plug .. .. .	1	1G 3121
Joint Washer .. .. .	1	1A 3167
Setscrews .. .. .	3	2K 83
Spring Washers .. .. .	3	2K 1210
Laygear with Bushes and Spring Ring .. .	1	B8-11
Bush, front end .. .. .	1	1A 3184
Bush, rear end .. .. .	1	1A 3185
Spring Ring .. .. .	1	1A 3186
Reverse Shaft .. .. .	1	1G 3021
Setscrews .. .. .	2	2K 46
Spring Washers .. .. .	2	2K 1210
Reverse Wheel with Bush .. .. .	1	1G 3007/3115
Bush .. .. .	1	1G 3115
Speedometer Driving Gear .. .. .	1	1A 3142
Speedometer Pinion .. .. .	1	1A 3143
Bush .. .. .	1	1A 3144
Washer .. .. .	1	2K 7499
Thrust Button .. .. .	1	1A 3073

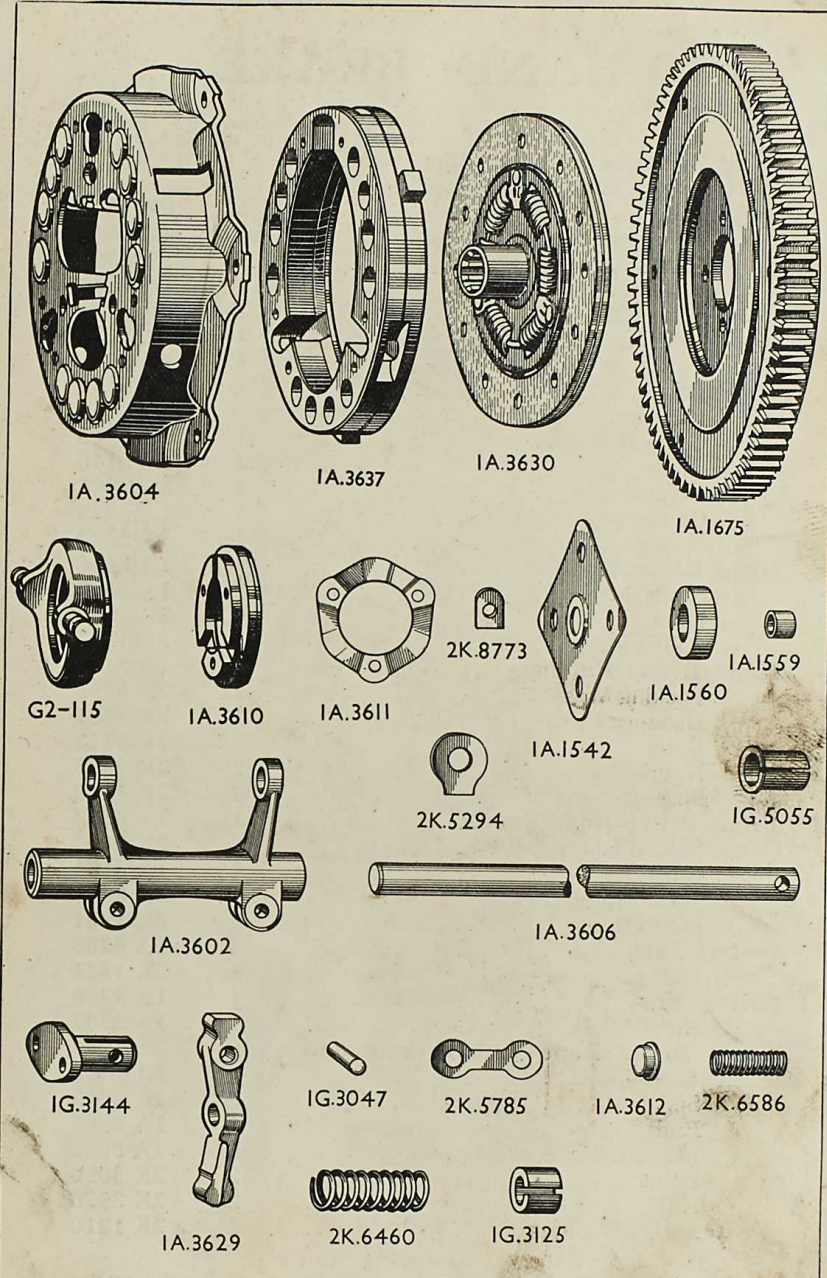
Give car number and quote parts numbers of spare parts.



# CLUTCH

DESCRIPTION	Number per car	Part Number
<b>Flywheel with Facing and Starter gear</b>	1	1A 1675
Setscrews, flywheel to crankshaft ..	4	2K 5795
Washers for setscrews .. ..	4	2K 5796
Locking wire .. .. .	2	2K 5798
<b>Bearing for Flywheel</b> .. .. .	1	1A 1559
Housing for bearing .. .. .	1	1A 1560
Cover and lockwasher for setscrews	1	1A 1542
<b>Clutch Plate with Linings and Centre</b>	1	1A 3630
<b>Pressure Plate with Facing</b> .. ..	1	1A 3637
<b>Clutch Operating Shaft</b> .. .. .	1	1A 3606
Bush for shaft .. .. .	1	1G 5055
<b>Declutching Levers</b> .. .. .	3	1A 3629
Fulcrum Pins.. .. .	3	1G 3144
Setscrews .. .. .	6	2K 6204
Lockwashers .. .. .	3	2K 5785
<b>Pins for declutching levers</b> .. ..	3	1G 3047
<b>Declutching Lever Springs</b> .. ..	3	2K 6586
Sockets for springs .. .. .	3	1A 3612
<b>Clutch Withdrawal Fork</b> .. .. .	1	1A 3602
Setscrews .. .. .	2	2K 3094
Spring Washers .. .. .	2	2K 1211
<b>Sleeve for Clutch Withdrawal Fork</b> ..	1	1G 3125
<b>Flywheel Cover</b> .. .. .	1	1A 3604
Bolts, cover to flywheel .. .. .	6	2K 5293
Lockwashers .. .. .	6	2K 5294
<b>Clutch Withdrawal Collar</b> .. .. .	1	1A 3610
Spring Ring .. .. .	1	1A 3611
Setscrews, spring ring to collar ..	3	2K 3027
Lockwashers .. .. .	3	2K 8773
<b>Carbon Ring and Housing</b> .. .. .	1	G2-115
<b>Clutch Springs</b> .. .. .	12	2K 6460

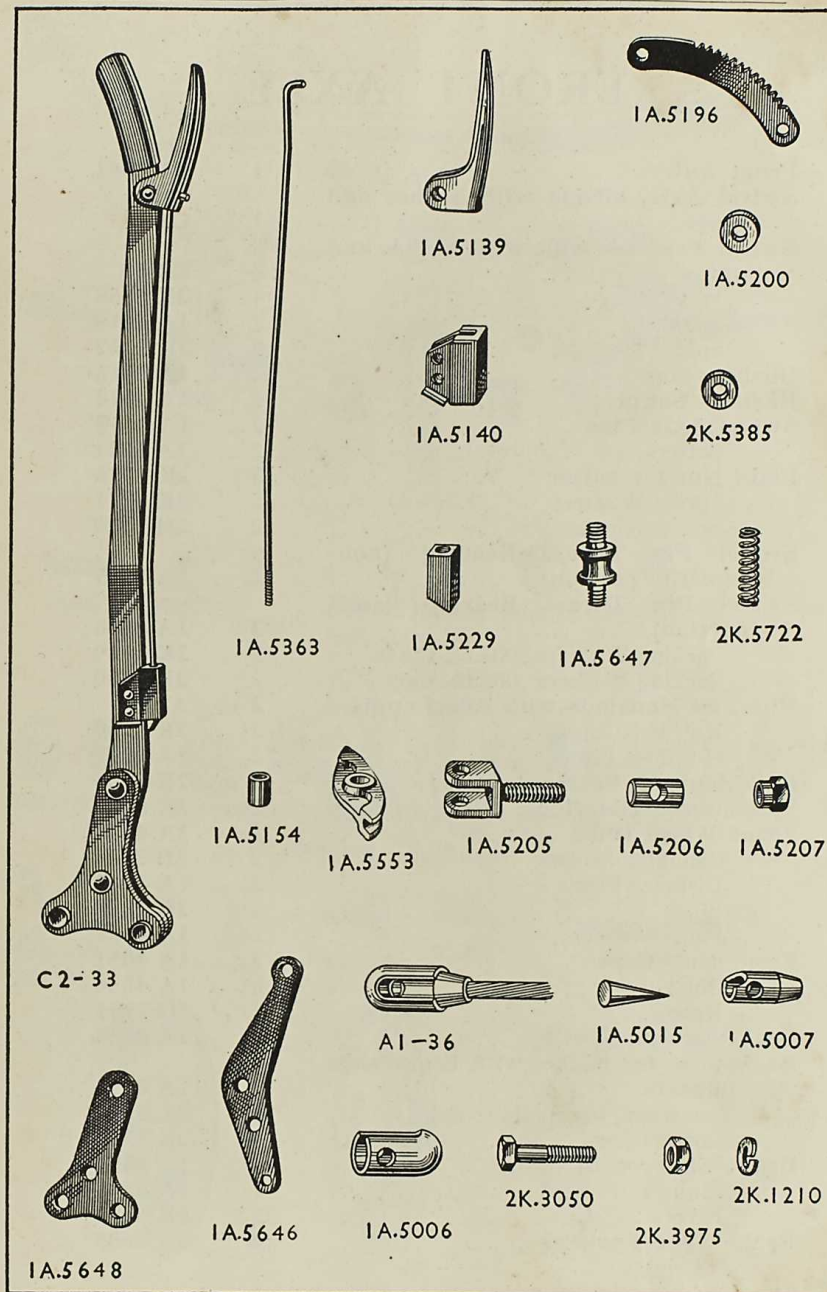
Give car number and quote parts numbers of spare parts.



# HAND BRAKE

DESCRIPTION	Number per car	Part Number
<b>Hand Brake Lever with roller, handle, trigger, catch, rod, spring and guide</b> .. .. .	1	C2-33
Roller plates .. .. .	2	1A 5648
Rivets .. .. .	2	5C 3264
Roller .. .. .	1	1A 5200
Joint Pin .. .. .	1	2K 5620
Split Pin .. .. .	1	2K 1231
<b>Handle</b> .. .. .	1	1A 5001
Trigger .. .. .	1	1A 5139
Rivet .. .. .	1	5C 2908
Catch Rod .. .. .	1	1A 5363
Guide .. .. .	1	1A 5140
Rivets .. .. .	2	5C 2908
Catch .. .. .	1	1A 5229
Spring .. .. .	1	2K 5722
<b>Hand Brake Bracket</b> .. .. .	1	1A 5646
Studs .. .. .	2	1A 5647
Nuts .. .. .	4	2K 3994
Split Pins .. .. .	2	2K 1227
<b>Hand Brake Ratchets</b> .. .. .	2	1A 5196
Packing Washers .. .. .	2	2K 6793
Distance Piece .. .. .	1	2K 5385
Bolts .. .. .	2	2K 6212
Nuts .. .. .	2	2K 3975
Spring Washers .. .. .	2	2K 1210
<b>Front Brake Rope Swivel</b> .. .. .	1	1A 5553
Zinc Washers .. .. .	2	2K 7673
Bush .. .. .	1	1A 5154
Joint Pin .. .. .	1	2K 8009
Split Pin .. .. .	1	2K 1231
<b>Swivel Fork</b> .. .. .	1	1A 5205
Spring Washer .. .. .	1	2K 1211
<b>Swivel Pin</b> .. .. .	1	1A 5206
Nut for fork .. .. .	1	1A 5207
<b>Front Brake Rope with sockets and ends</b> .. .. .	1	A1-36
Spikes .. .. .	2	1A 5015
Ends .. .. .	2	1A 5007
Brake Lever Sockets .. .. .	2	1A 5006
Bolts .. .. .	2	2K 3050
Nuts .. .. .	2	2K 3975
Spring Washers .. .. .	2	2K 1210

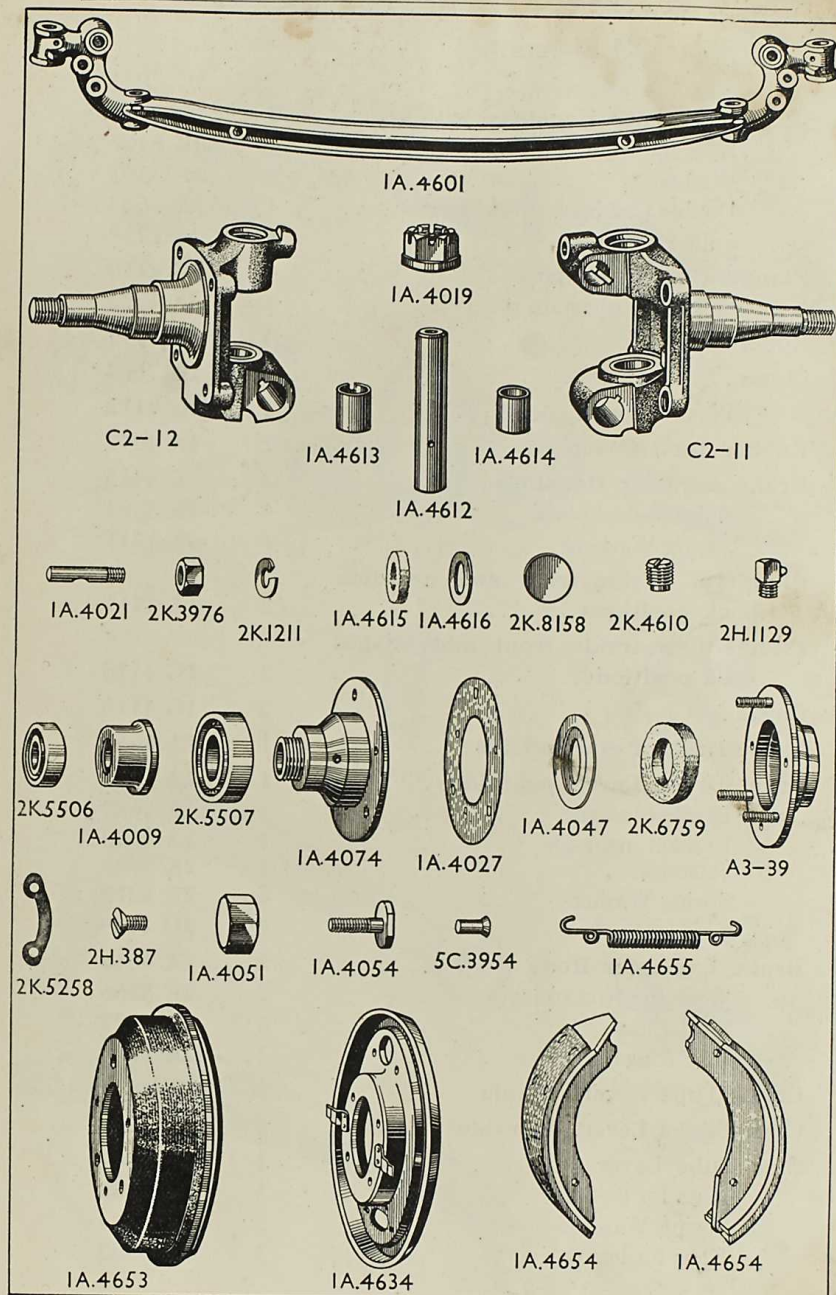
Give car number and quote parts numbers of spare parts.



# FRONT AXLE

DESCRIPTION	Number per car	Part Number
Front Axle .. .. .	1	1A 4601
Swivel Axle, offside with bushes and plugs .. .. .	1	C2-11
Swivel Axle, nearside with bushes and plugs .. .. .	1	C2-12
Welch Plugs .. .. .	4	2K 8158
Nuts .. .. .	2	1A 4019
Split Pins .. .. .	2	2K 1232
Bushes—top .. .. .	2	1A 4613
Bushes—bottom .. .. .	2	1A 4614
Swivel Axle Pins .. .. .	2	1A 4612
Cotters .. .. .	2	1A 4021
Plain Nut for cotter .. .. .	2	2K 3976
Spring Washers .. .. .	2	2K 1211
Grease Nipples .. .. .	2	2H 1129
Swivel Pin Thrust Bearing (non-metallic portion) .. .. .	2	1A 4615
Swivel Pin Thrust Bearing (steel portion) .. .. .	2	1A 4616
Packing Washers .004ins. thick .. .. .	2	2K 5329
Packing Washers .008ins. thick .. .. .	2	2K 5330
Hub Felt Housings with wheel studs .. .. .	2	A3-39
Hub Felt Rings .. .. .	2	2K 6759
Hub Felt Plates .. .. .	2	1A 4047
Ball Journal Bearings, $\frac{3}{4} \times 1\frac{7}{8} \times \frac{9}{16}$ in. .. .. .	2	2K 5506
Ball Journal Bearings $1\frac{1}{4} \times 2\frac{3}{4} \times \frac{11}{16}$ in. .. .. .	2	2K 5507
Front Wheel Hubs .. .. .	2	1A 4074
Clamping Screws .. .. .	2	2H 387
Distance Pieces .. .. .	2	1A 4009
Plugs .. .. .	2	2K 4610
Paper Washers .. .. .	2	1A 4027
Front Hub Caps .. .. .	2	1A 4051
Bolts .. .. .	6	1A 4054
Rivets .. .. .	12	5C 3954
Brake Drums .. .. .	2	1A 4653
Backplates for brake, with brake shoe supports .. .. .	2	1A 4634
Setscrews, backplate to axle .. .. .	8	2K 5257
Lockwashers .. .. .	4	2K 5258
Brake Shoes with lining .. .. .	4	1A 4654
Linings .. .. .	4	1A 4120
Rivets .. .. .	32	2K 8942
Brake Shoe Springs .. .. .	4	1A 4655

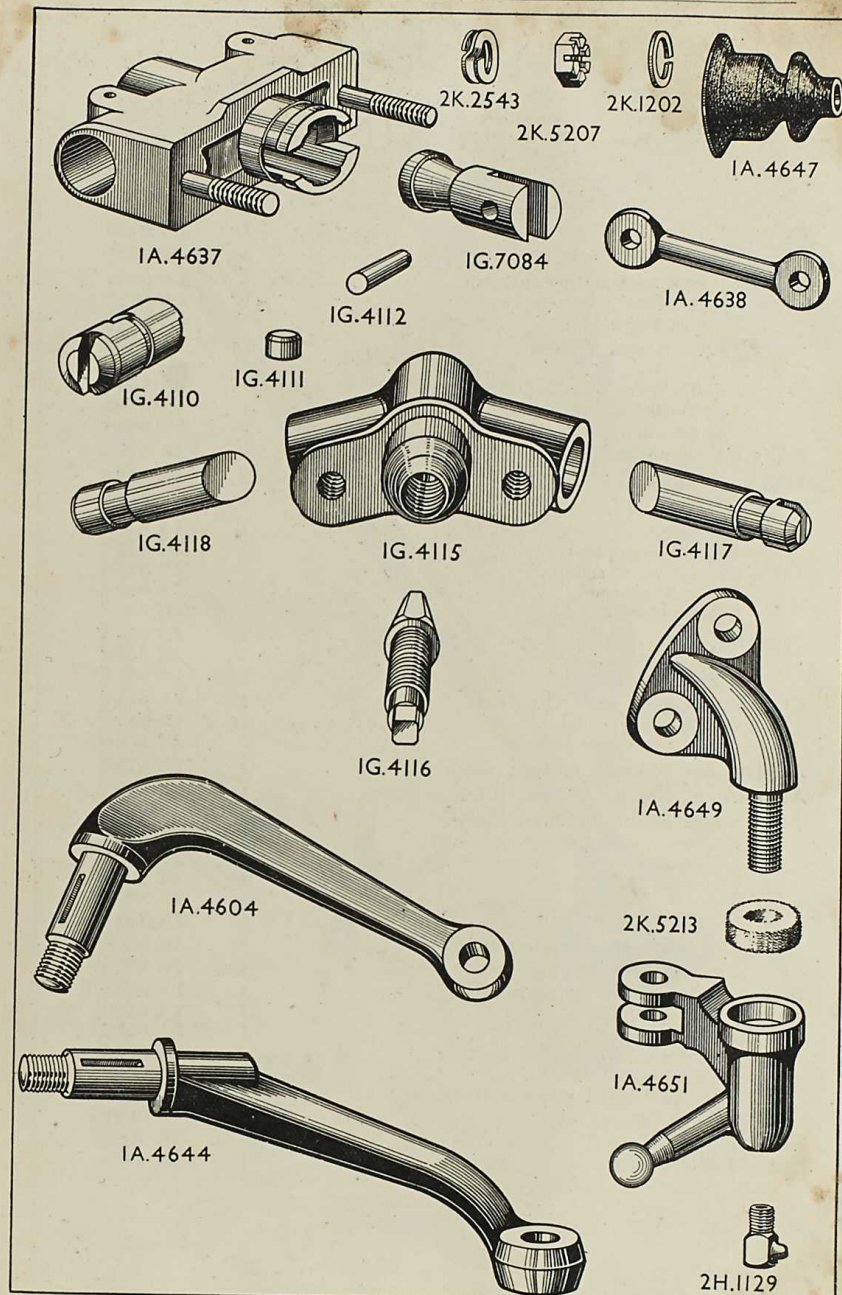
Give car number and quote parts numbers of spare parts.



**FRONT AXLE—contd.**

DESCRIPTION	Number per car	Part Number
<b>Brake Expander Housings with studs</b>	2	1A 4637
Nuts for studs .. .. .	4	2K 5207
Washers .. .. .	4	2K 1202
Double Coil Spring Washers ..	4	2K 2543
Split Pins .. .. .	4	2K 1227
<b>Plungers for expanders .. .. .</b>	4	1G 4110
Split Pins to retain plungers ..	4	2K 1233
<b>Rollers .. .. .</b>	4	1G 4111
<b>Cones .. .. .</b>	2	1G 7084
Pins for cones .. .. .	2	1G 4112
<b>Rubber Dust Covers .. .. .</b>	2	1A 4647
<b>Brake Adjuster Housings .. .. .</b>	2	1G 4115
Bolts to backplate .. .. .	4	2K 3091
Spring Washers .. .. .	4	2K 1211
<b>Plungers, offside front and nearside back positions .. .. .</b>	2	1G 4117
<b>Plungers, nearside front and offside back positions.. .. .</b>	2	1G 4118
<b>Cones .. .. .</b>	2	1G 4116
<b>Front Brake Lever, offside .. .. .</b>	1	1A 4651
<b>Front Brake Lever, nearside .. .. .</b>	1	1A 4652
Bracket, offside .. .. .	1	1A 4649
Bracket, nearside .. .. .	1	1A 4650
Setscrews .. .. .	4	2K 8882
Spring Washers .. .. .	4	2K 1211
Greasers .. .. .	2	2H 1129
<b>Brake Expander Rods .. .. .</b>	2	1A 4638
Joint Pin, rod to lever .. .. .	2	2K 5556
Split Pins .. .. .	2	2K 1227
Felt Rings .. .. .	2	2K 5213
<b>Cross Tube Lever, offside .. .. .</b>	1	1A 4644
<b>Cross Tube Lever, nearside .. .. .</b>	1	1A 4645
<b>Side Tube Lever .. .. .</b>	1	1A 4604
Nuts for levers .. .. .	3	2K 3988
Spring Washers .. .. .	3	2K 1214
Keys for levers .. .. .	3	2K 5582

Give car number and quote parts numbers of spare parts.

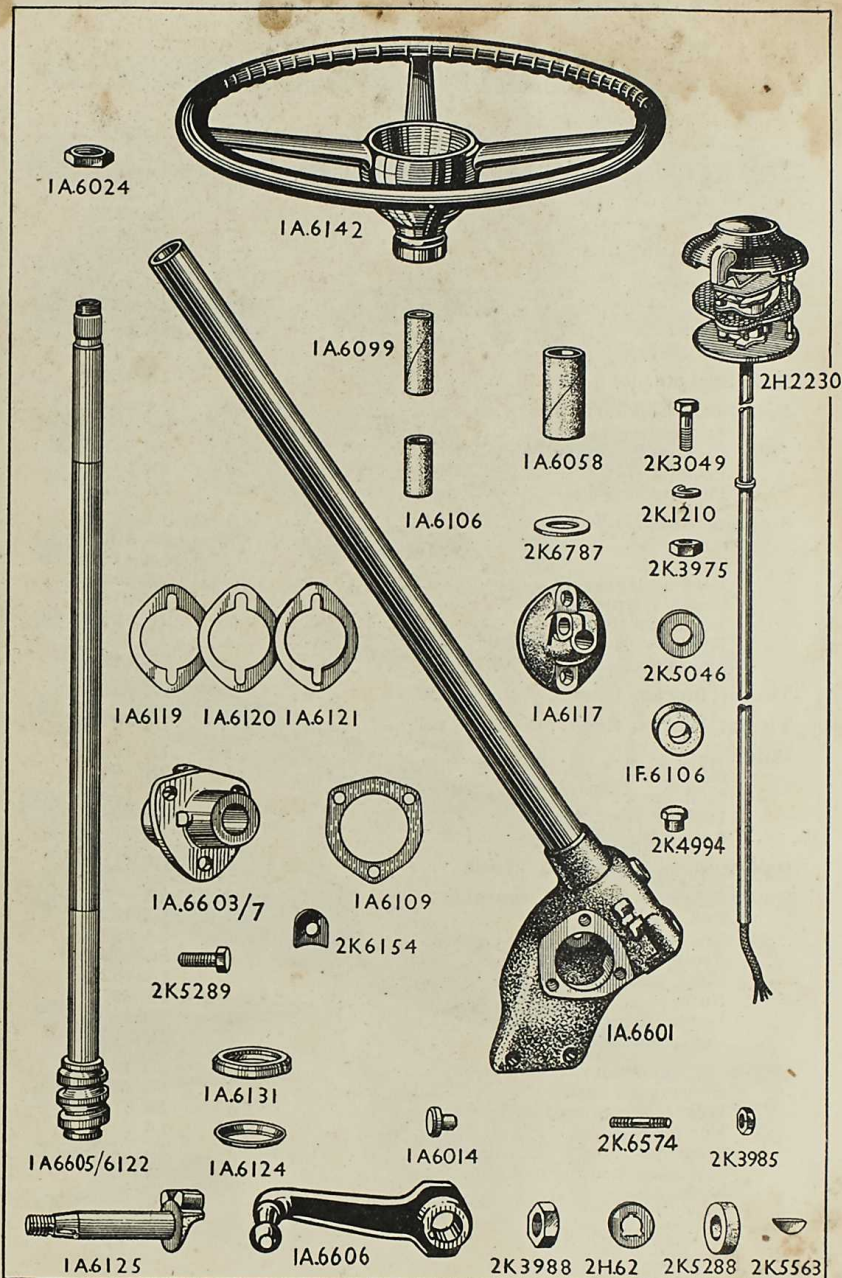




# STEERING

DESCRIPTION	Number per car	Part Number
Steering Wheel	1	1A 6142
Traffic and Horn Switch	1	2H 2230
Steering Box and outer column	1	1A 6601
Felt Bush for column	1	1A 6058
Support Washer	1	2K 6787
Inner Column and Worm	1	1A 6605/ 6122
Felt Bush for inner column—top	1	1A 6099
Felt Bush for inner column—bottom	1	1A 6106
Nut for inner column	1	1G 6024
Balls for worm bearing	34	2K 5286
Bearing Cages	2	1A 6124
Bearing Cups	2	1A 6131
Worm Sector	1	1A 6125
Key for worm sector	1	2K 5563
Nut for worm sector	1	2K 3988
Thrust Washer	1	1A 6608
Lockwasher	1	2H 62
Steering Arm	1	1A 6606
Joint Ring	1	2K 5288
Thrust Button	1	1A 6014
Clamping Cover with Oil Seal	1	1A 6117
Oil Seal only	1	1F 6106
Oil Seal Retainer only	1	2K 5046
Adjustment Shims, .002ins. thick	3	1A 6119
Adjustment Shim, .005ins. thick	1	1A 6120
Adjustment Shim, .022ins. thick	1	1A 6121
Setscrews, clamping cover to box	2	2K 5289
Lockwashers	2	2K 6154
Clamping Bolt	1	2K 3049
Nut	1	2K 3975
Spring Washer	1	2K 1210
Adjusting Stud for steering box	1	1K 6574
Nut for adjusting stud	1	2K 3985
Steering Box Cover with bush	1	1A 6603/7
Joint Washer	1	1A 6109
Bush	1	1A 6607
Setscrews, cover to steering box	3	2K 8882
Spring Washers	3	2K 5319
Setscrews, steering box to frame	2	2K 5376
Lockwasher	1	2K 5610
Filler Plug	1	2K 4994
Joint Washer	1	2K 4956

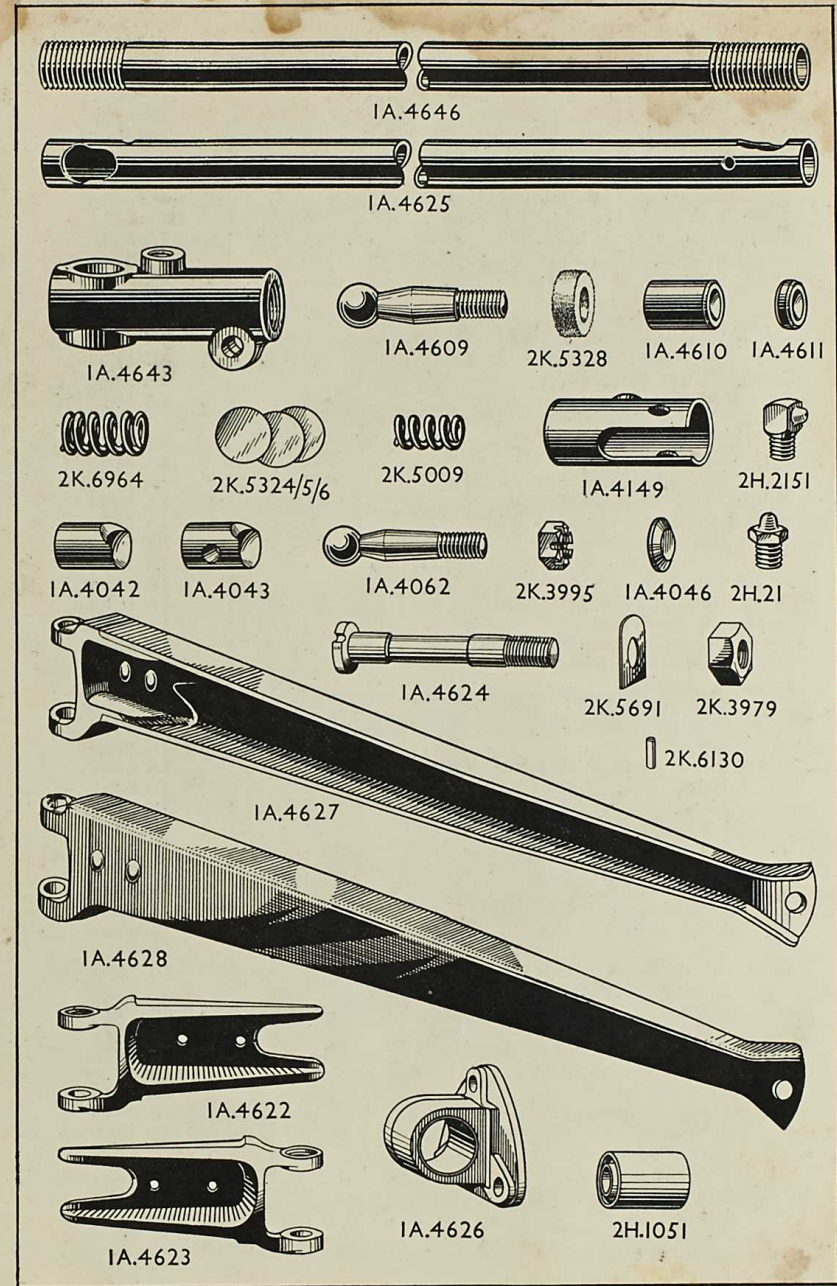
Give car number and quote parts numbers of spare parts.



# STEERING TUBES

DESCRIPTION	Number per car	Part Number
<b>Steering Cross Tube</b> .. .. .	1	1A 4646
Cross Tube Ends .. .. .	2	1A 4643
Bolts .. .. .	2	2K 5327
Nuts .. .. .	2	2K 3975
Spring Washers .. .. .	2	2K 1210
<b>Ball Pins</b> .. .. .	2	1A 4609
Nuts .. .. .	2	2K 3995
Split Pins .. .. .	2	2K 1232
Felt Rings .. .. .	2	2K 5328
<b>Ball Sockets, long</b> .. .. .	2	1A 4610
<b>Ball Sockets, short</b> .. .. .	2	1A 4611
Springs .. .. .	2	2K 6964
Packing Washers—14 SWG thick .. .. .	2	2K 5324
Packing Washers—20 SWG thick .. .. .	2	2K 5325
Packing Washers—28 SWG thick .. .. .	2	2K 5326
<b>Steering Side Tube</b> .. .. .	1	1A 4625
Springs .. .. .	2	2K 5009
Caps .. .. .	2	1A 4149
Packing Washers for cap .. .. .	as req'd	2K 5114
Grease Nipple for cap .. .. .	1	2H 2151
Bolts, cap to tube .. .. .	2	2K 5650
Nuts .. .. .	2	2H 59
Split Pins .. .. .	2	2K 1227
<b>Thrust Blocks, loose</b> .. .. .	2	1A 4042
<b>Thrust Blocks, fixed</b> .. .. .	2	1A 4043
<b>Ball Pin</b> .. .. .	1	1A 4062
Slotted Nut .. .. .	1	2K 3995
Split Pin .. .. .	1	2K 1232
Packing Washers .. .. .	2	1A 4046
Grease Nipple .. .. .	1	2H 21
<b>Radius Arm with End, offside</b> .. .. .	1	1A 4627
<b>Radius Arm with End, nearside</b> .. .. .	1	1A 4628
End, offside .. .. .	1	1A 4622
End, nearside .. .. .	1	1A 4623
Rivets for ends to arm .. .. .	4	5C 5794
Bolts, radius arm to axle .. .. .	2	1A 4624
Nuts .. .. .	2	2K 3979
Lockwashers .. .. .	2	2K 5691
Pegs .. .. .	2	2K 6130
<b>Silent Block Bush</b> .. .. .	1	2H 1051
Housing for bush .. .. .	1	1A 4626
Bolt, radius arm to bush .. .. .	1	2K 5184
Nut for bolt .. .. .	1	1A 7275
Split Pin .. .. .	1	2K 1233
Setscrews, housing to frame .. .. .	3	2K 3091
Lockwashers .. .. .	2	2K 7656

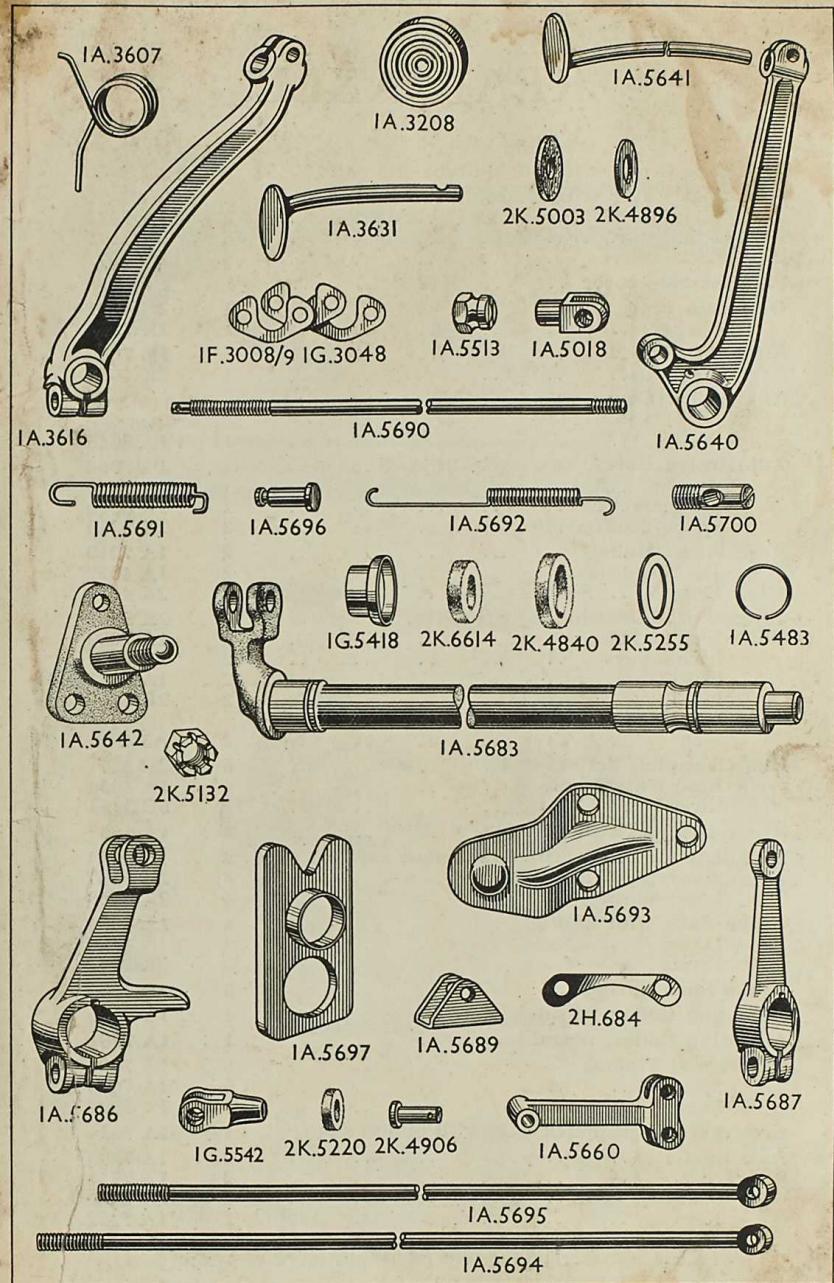
Give car number and quote parts numbers of spare parts.



# FOOT CONTROLS

DESCRIPTION	Number per car	Part Number
<b>Clutch Pedal Lever</b> .. .. .	1	1A 3616
Stalk and Pad .. .. .	1	1A 3631
<b>Clutch Pedal Spring</b> .. .. .	1	1A 3607
Adjustment Washers .004ins. thick .. .. .	6	1F 3008
Adjustment Washers .006ins. thick .. .. .	6	1F 3009
Adjustment Washers 20 SWG thick .. .. .	6	1G 3048
<b>Bolt, clutch pedal lever to clutch operating shaft</b> .. .. .	1	2K 3140
Spring Washer .. .. .	1	2K 1212
Setscrew for clutch pedal lever .. .. .	1	2K 3094
Spring Washer .. .. .	1	2K 1211
<b>Brake Pedal Lever</b> .. .. .	1	1A 5640
Stalk and Pad .. .. .	1	1A 5641
Setscrew .. .. .	1	2K 3094
Spring Washer .. .. .	1	2K 1211
Rubbers for pedal pads .. .. .	2	1A 3208
Rubber Washers for stalks .. .. .	2	2K 5003
Metal Washers for stalks .. .. .	2	2K 4896
<b>Brake Pedal Rod</b> .. .. .	1	1A 5690
Nut for rod .. .. .	1	1A 5513
<b>Brake Pedal Jaw</b> .. .. .	1	1A 5550
<b>Pedal Return Spring</b> .. .. .	1	1A 5691
Joint Pin .. .. .	1	1A 5696
Split Pin .. .. .	1	2K 1231
<b>Brake Rod Tension Spring</b> .. .. .	1	1A 5692
<b>Brake Pedal Shaft</b> .. .. .	1	1A 5642
Nut for pedal shaft .. .. .	1	2K 5132
Washer .. .. .	1	2K 1206
Split Pin .. .. .	1	2K 1234
<b>Foot Brake Lever Trunnion</b> .. .. .	1	1A 5700
<b>Brake Cross Shaft</b> .. .. .	1	1A 5683
<b>Front Brake Operating Lever</b> .. .. .	1	1A 5686
<b>Rear Brake Operating Lever</b> .. .. .	1	1A 5687
<b>Keys for levers</b> .. .. .	1	2K 5565
Clamping Bolts for levers .. .. .	2	2K 6201
Nuts .. .. .	2	2K 3977
Spring Washers .. .. .	2	2K 1212
<b>Cross Shaft Centre Bearing complete</b> .. .. .	1	1A 5697
Bolts .. .. .	2	2K 5282
Nuts .. .. .	2	2K 3975
Lockwashers .. .. .	1	2H 684
Spring Washer .. .. .	1	2K 1210
<b>End Cap for shaft</b> .. .. .	1	1G 5418
Felt Ring for cap .. .. .	1	2K 6614
Felt Rings for cross shafts .. .. .	4	2K 4840
Washers for felts .. .. .	2	2K 5255
Spring Ring .. .. .	1	1A 5483
<b>Cross Shaft Safety Bracket</b> .. .. .	1	1A 5693
Bolts for bracket .. .. .	3	2K 8882
Nuts .. .. .	3	2K 3976
Spring Washers .. .. .	3	2K 1211
<b>Brake Rod, cross shaft to link</b> .. .. .	1	1A 5695
<b>Brake Rod, link to rear axle</b> .. .. .	1	1A 5694
Forks for rods .. .. .	2	1G 5542
Locknuts .. .. .	2	2K 3975
Joint Pins .. .. .	2	2K 4906
Split Pins .. .. .	2	2K 1227
Felt Rings .. .. .	4	2K 5220
<b>Rear Brake Link</b> .. .. .	1	1A 5660
Bracket for link .. .. .	1	1A 5689
Rivets for bracket .. .. .	2	5C 2906
Joint Pins for link .. .. .	2	2K 5221
Joint Pin for bracket .. .. .	1	2K 5243
Split Pins .. .. .	3	2K 1227

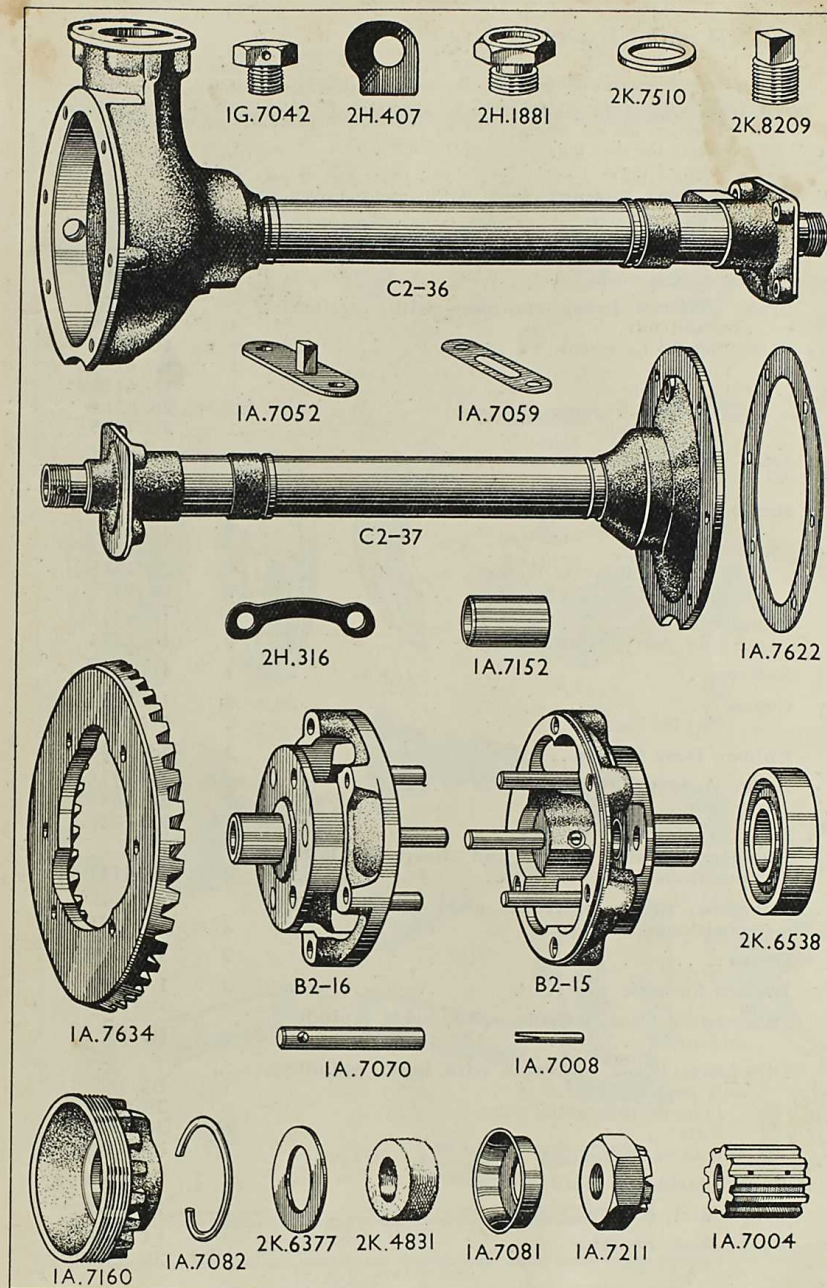
Give car number and quote parts numbers of spare parts.



# REAR AXLE

DESCRIPTION	Number per car	Part Number
Axle Case Centre with offside tube and end ..	1	C2-36
Axle Case Cover with nearside tube and end ..	1	C2-37
Joint Washer .. .. .	1	1A 7622
Setscrews .. .. .	6	2K 5191
Lockwashers .. .. .	6	2H 407
Plug for side cover .. .. .	1	2K 8209
Oil Drain Plug .. .. .	1	2H 1881
Washer .. .. .	1	2K 7510
Air Vent Plug .. .. .	1	1G 7042
Washer .. .. .	1	2K 4958
Adjustment Cover, offside .. .. .	(See Balance Lever Support page 49)	
Washer .. .. .	1	1A 7625
Adjustment Cover, nearside with peg .. .. .	1	1A 7052
Washer .. .. .	1	1A 7059
Setscrews .. .. .	2	2K 3046
Spring Washers .. .. .	2	2K 1210
Rear Wheel Hubs .. .. .	2	1A 7210
Joint Washers .. .. .	2	1A 4027
Plugs .. .. .	2	2K 4610
Journal Ball Bearing $1\frac{1}{4} \times 2\frac{1}{4} \times \frac{11}{16}$ in. .. .. .	2	2K 5507
Nuts for hubs .. .. .	2	1A 7002
Lockwashers .. .. .	2	2H 66
Felt Plates .. .. .	2	1A 4047
Felt Rings .. .. .	2	2K 6759
Felt Housings with Road Wheel Bolts rivetted on .. .. .	2	A3-39
Hub Clamping Screws .. .. .	6	2H 387
Road Wheel Bolts .. .. .	6	1A 4054
Rivets .. .. .	12	5C 3954
Brake Drums (with dowels) .. .. .	2	1A 4653
Backplate for brake with brake shoe support ..	2	1A 4634
Setscrews, plate to axle .. .. .	8	2K 5257
Lockwashers .. .. .	4	2K 5258
Brake Shoe with Lining .. .. .	4	1A 4654
Lining .. .. .	4	1A 4120
Rivets .. .. .	32	2K 8942
Brake Shoe Springs .. .. .	4	1A 4655
Adjusting Collar, offside .. .. .	1	1A 7160
Adjusting Collar, nearside .. .. .	1	1A 7161
Differential Pinions .. .. .	6	1A 7004
Spindles .. .. .	6	1A 7070
Pegs .. .. .	6	1A 7008
Crown Wheel (supplied only with pinion shaft)	1	1A 7634
Axle Shafts .. .. .	2	1A 7603
Nuts .. .. .	2	1A 7211
Split Pins .. .. .	2	2K 1239
Keys .. .. .	2	1A 7212

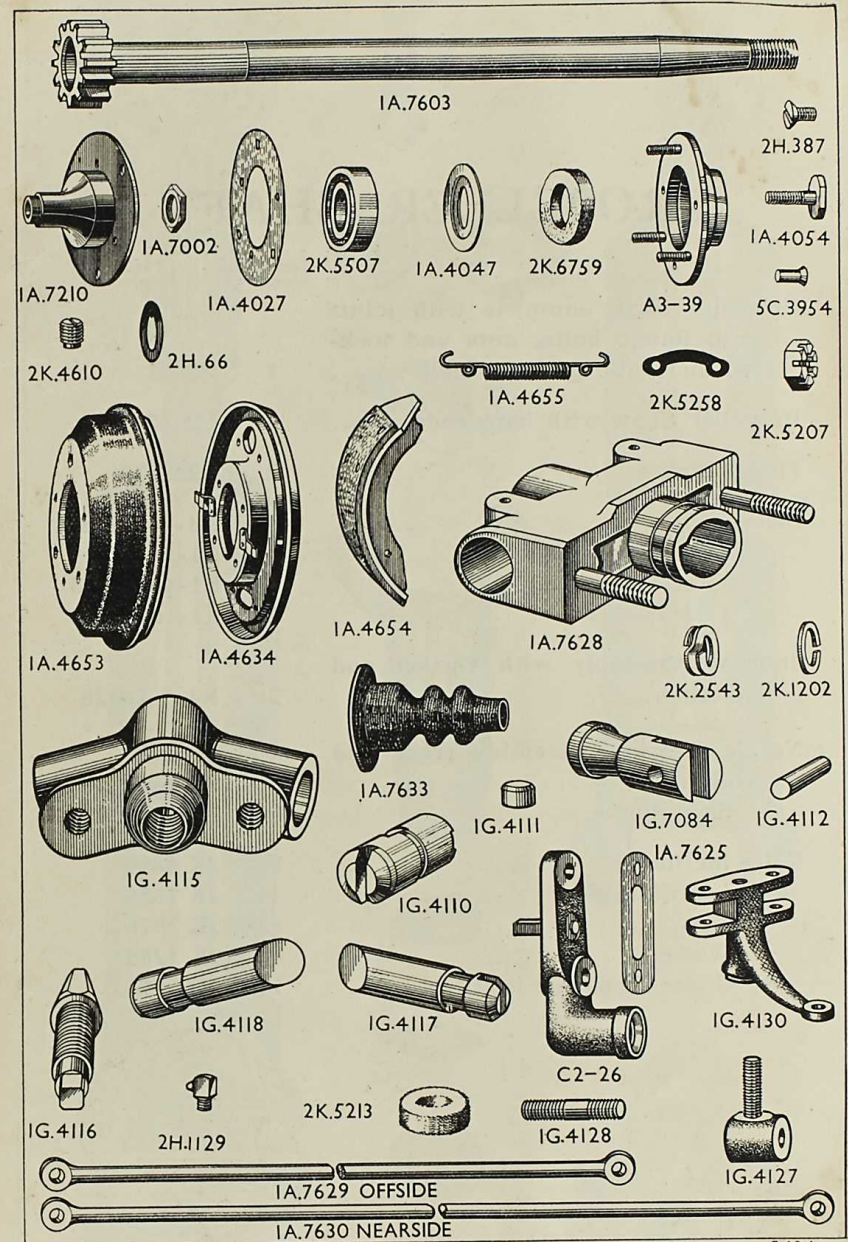
Give car number and quote parts numbers of spare parts.



REAR AXLE—contd.

DESCRIPTION	Number per car	Part Number
<b>Felt Rings for axle shaft</b> .. .. .	2	2K 4831
Housings for felt rings .. .. .	2	1A 7081
Covers for felt rings .. .. .	2	2K 6377
Spring Rings .. .. .	2	1A 7082
<b>Balance Lever Support (and Adjustment Cover offside)</b> .. .. .	1	C2-26
Setscrew, long .. .. .	1	2K 8483
Setscrew, short .. .. .	1	2K 5191
Spring Washers .. .. .	2	2K 1211
<b>Brake Balance Lever complete with carrier, pin and felt</b> .. .. .	1	1G 4129
Balance Lever only .. .. .	1	1G 4130
Carrier .. .. .	1	1G 4127
Carrier Pin .. .. .	1	1G 4128
Felts .. .. .	2	2K 5213
Grease Nipple .. .. .	1	2H 1129
<b>Joint Pins, balance lever to rods</b> .. .. .	2	2K 5243
Split Pins .. .. .	2	2K 1227
<b>Brake Expander Housings with Studs</b> .. .. .	2	1A 7628
Nuts for studs .. .. .	4	2K 5207
Washers .. .. .	4	2K 1202
Double Coil Spring Washers .. .. .	4	2K 2543
Split Pins .. .. .	4	2K 1227
<b>Plungers</b> .. .. .	4	1G 4110
Split Pins to retain plungers .. .. .	4	2K 1233
<b>Rollers</b> .. .. .	4	1G 4111
<b>Cones</b> .. .. .	2	1G 7084
Pins for cones .. .. .	2	1G 4112
<b>Rubber Dust Covers</b> .. .. .	2	1A 7633
<b>Brake Adjuster Housings</b> .. .. .	2	1G 4115
Bolts .. .. .	4	2K 3091
Spring Washers .. .. .	4	2K 1211
<b>Plungers, offside front and nearside back positions</b> .. .. .	2	1G 4117
<b>Plungers, nearside front and offside back positions</b> .. .. .	2	1G 4118
<b>Cones</b> .. .. .	2	1G 4116
<b>Bushes for axle case</b> .. .. .	2	1A 7152
<b>Differential Case, offside with bush, spindle and pegs</b> .. .. .	1	B2-15
<b>Differential Case, nearside with bush, spindle and pegs</b> .. .. .	1	B2-16
Bolts for differential case .. .. .	6	2K 6557
Nuts .. .. .	6	2K 6568
Lockwashers .. .. .	3	2H 316
<b>Ball Bearings, 1 1/4 x 2 1/4 x 1 1/8 ins.</b> .. .. .	2	2K 6538
<b>Brake Rod, offside</b> .. .. .	1	1A 7629
<b>Brake Rod, nearside</b> .. .. .	1	1A 7630
Felt Rings .. .. .	6	2K 5291

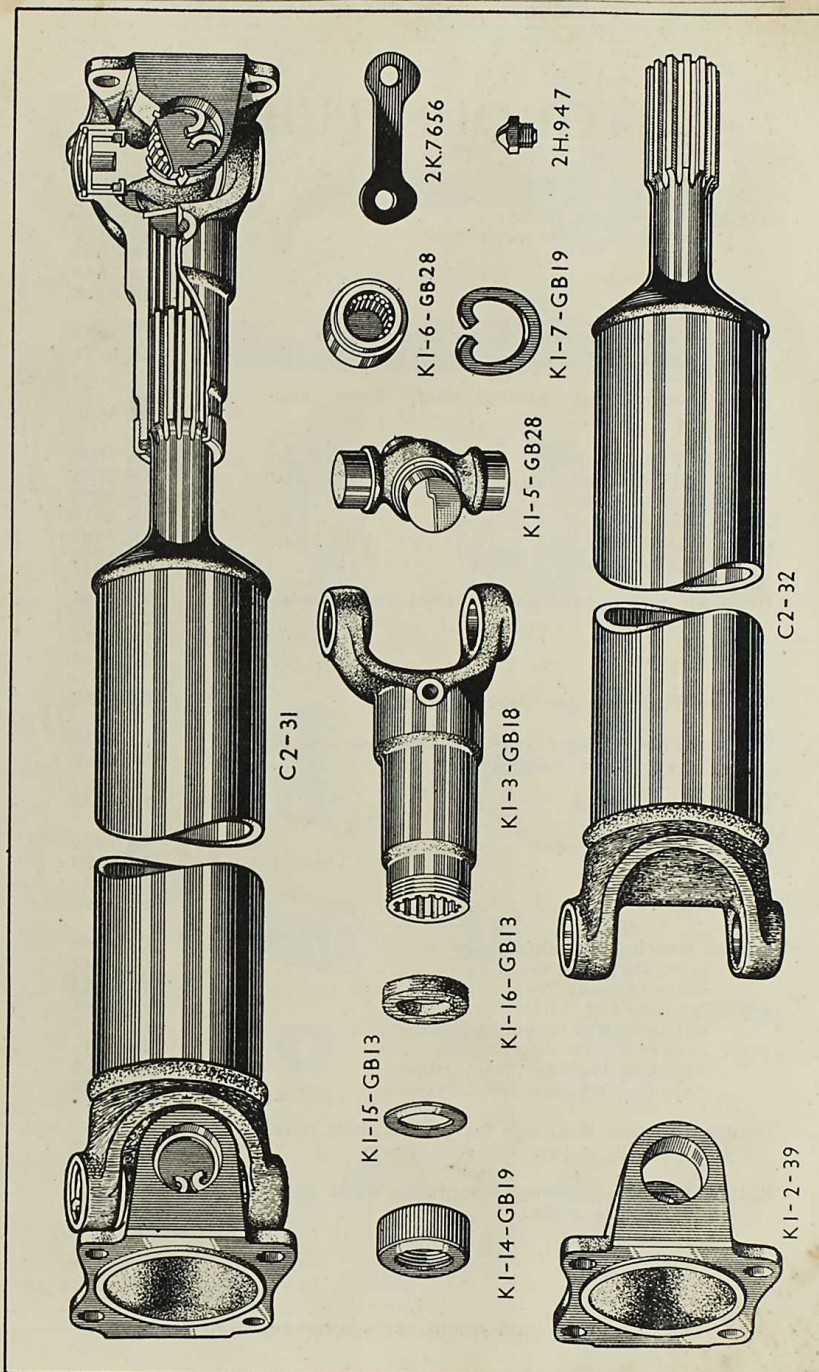
Give car number and quote parts numbers of spare parts.



# PROPELLER SHAFT

DESCRIPTION	Number per car	Part Number
Propeller Shaft complete with joints and flange bolts, nuts and lockwashers and grease nipple ..	1	C2-31
Propeller Shaft with bare ends ..	1	C2-32
Flange Yokes .. .. .	2	K1-2-39
Sleeve Yoke .. .. .	1	K1-3-GB18
Dust Cap .. .. .	1	K1-14-GB19
Steel Washer .. .. .	1	K1-15-GB13
Cork Washer .. .. .	1	K1-16-GB13
Journal Assembly with Gasket and Retainer .. .. .	2	K1-5-GB28
Needle Bearing Assembly (race and rollers) .. .. .	8	K1-6-GB28
Snap Rings .. .. .	8	K1-7-GB19
Bolts for flange .. .. .	8	2K 4899
Lockwashers .. .. .	4	2K 7656
Nuts .. .. .	8	2K 3976
Washers .. .. .	8	2K 1203
Grease Nipples for joint .. .. .	1	2H 947

Give car number and quote parts numbers of spare parts.

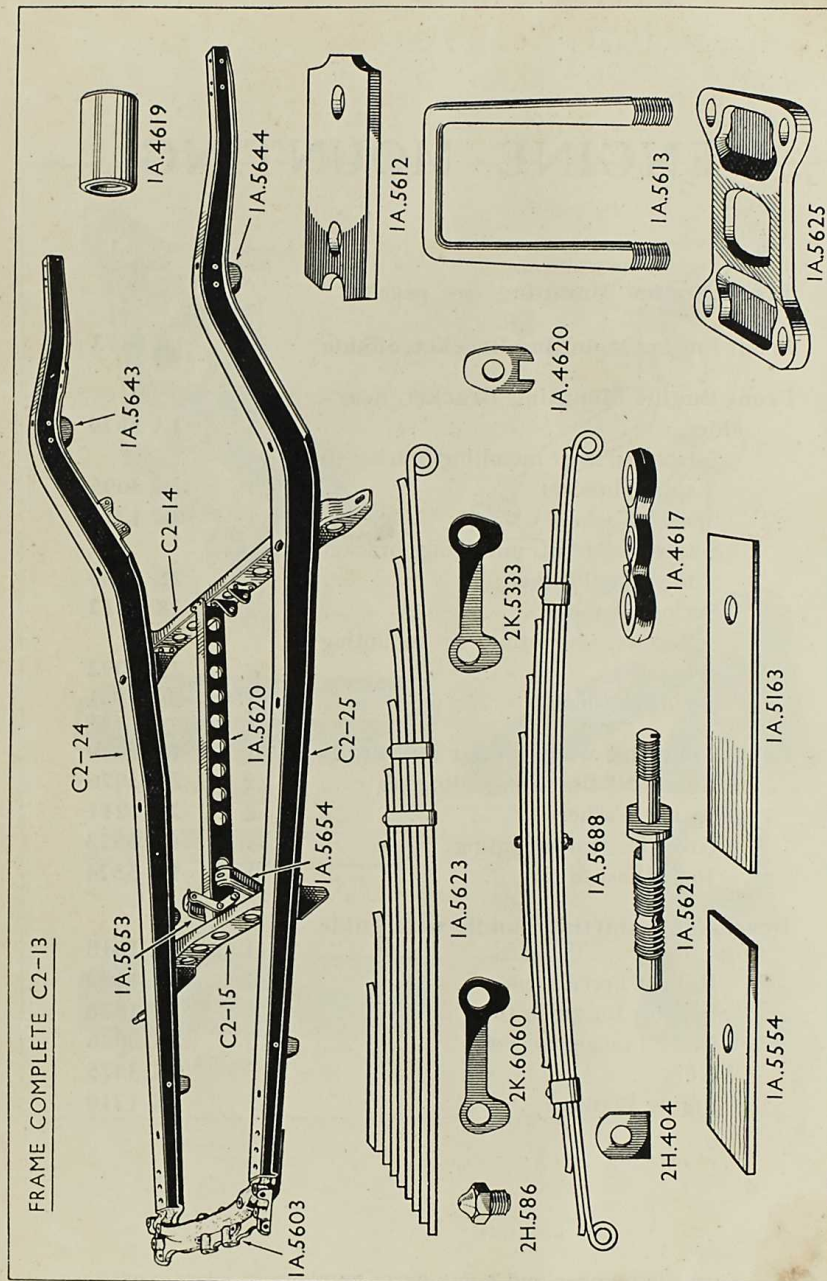




# FRAME and DETAILS

DESCRIPTION	Number per car	Part Number
Frame complete with brackets for brake shaft and bearings, pedal shaft, torque tube hanger brackets, brake link bracket, centre body brackets, rear axle bumpers . . . . .	1	C2-13
Side Member, offside, with rear spring plate and channel, brake pedal shaft, rear axle bumper . . . . .	1	C2-24
Side Member, nearside, with rear spring plate and channel, rear axle bumper . . . . .	1	C2-25
Front Spring Bracket . . . . .	1	1A 5603
Front Cross Member with centre body brackets . . . . .	1	C2-15
Centre Body Bracket, offside . . . . .	1	1A 5653
Centre Body Bracket, nearside . . . . .	1	1A 5654
Rivets for body brackets . . . . .	2	5C 3090
Rivets for body brackets . . . . .	2	5C 3091
Rear Cross Member with torque tube hanger brackets and brake link bracket . . . . .	1	C2-14
Centre Member for brake cross shaft . . . . .	1	1A 5620
Rear Axle Bumper, offside, Home Market . . . . .	1	1A 5643
Rear Axle Bumper, nearside, Home Market . . . . .	1	1A 5644
Rear Axle Bumper, offside, Export only . . . . .	1	1A 5707
Rear Axle Bumper, nearside, Export only . . . . .	1	1A 5708
Rivet for rear axle bumper . . . . .	1	2K 5602
Rivet for rear axle bumper . . . . .	1	2K 5603
Front Axle Bumper . . . . .	1	1A 5709
Rivets for front axle bumper . . . . .	2	2K 5669
Front Spring, Home Market . . . . .	1	1A 5710
Front Spring, Export only . . . . .	1	1A 5688
Shackle Pins . . . . .	4	1A 4618
Lockwashers for shackle pin . . . . .	4	1A 4620
Greasers . . . . .	4	2H 586
Bushes for spring and shackles . . . . .	4	1A 4619
Shackles . . . . .	4	1A 4617
Clamping Bolts . . . . .	2	2K 5331
Nuts . . . . .	2	2K 3975
Front Spring Packing . . . . .	1	1A 5554
Clamping Plate . . . . .	1	1A 5625
Packing Block—Export . . . . .	1	1A 5386
Dowel Pin for packing block—Export . . . . .	1	1A 5387
Setscrews for clamping plate . . . . .	4	2K 5378
Setscrews for clamping plate—Export . . . . .	4	2K 5541
Lockwashers . . . . .	2	2K 6060
Rear Springs—Home Market . . . . .	2	1A 5623
Rear Springs—Export . . . . .	2	1A 5706
Bushes . . . . .	2	1A 4619
Rear Spring Pins . . . . .	2	1A 5621
Cotters . . . . .	2	2K 5630
Nuts . . . . .	2	2K 3975
Spring Washers . . . . .	2	2K 1210
Rear Spring Packings . . . . .	2	1A 5163
Bolts for locating rear spring . . . . .	2	2K 5495
Nuts . . . . .	2	2K 3979
Lockwashers . . . . .	2	2H 404
Rear Spring Clips . . . . .	2	1A 5613
Locating plate for clips . . . . .	2	1A 5612
Nuts for clips . . . . .	4	2K 3978
Lockwashers . . . . .	2	2K 5333

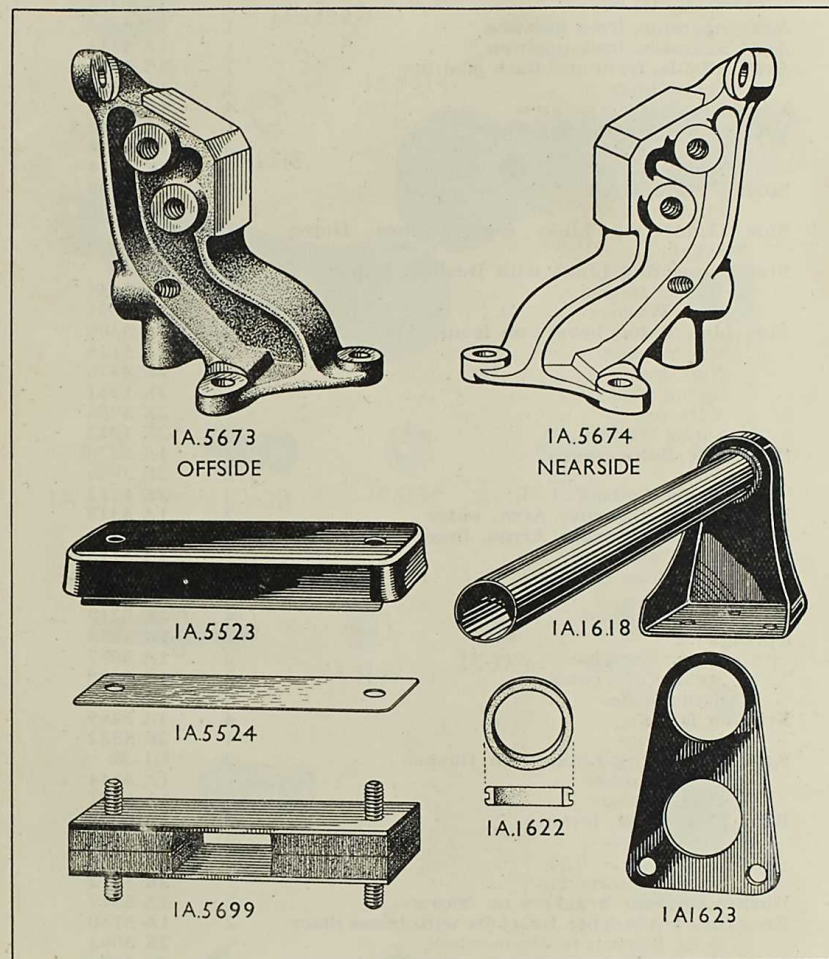
Give car number and quote parts numbers of spare parts.





# ENGINE MOUNTING

DESCRIPTION	Number per car	Part Number
<b>Front Engine Mounting</b> (see page 5)		
<b>Front Engine Mounting Bracket, offside</b>	1	1A 5673
<b>Front Engine Mounting Bracket, nearside</b>	1	1A 5674
Setscrews, front mounting bracket to spring bracket .. .. .	4	2K 3095
Spring Washers .. .. .	4	2K 1211
Setscrews, front mounting bracket to spring bracket .. .. .	2	2K 3139
Spring Washers .. .. .	2	2K 1212
Setscrews, mounting to mounting bracket .. .. .	4	2K 3092
Spring Washers .. .. .	4	2K 1211
<b>Rear Mounting with rubber and studs</b>	1	1A 5699
Nuts for bolts in mounting plate ..	2	2K 3976
Spring Washers .. .. .	2	2K 1211
Cover for rear mounting .. .. .	1	1G 5523
Joint Washer .. .. .	1	1G 5524
<b>Bracket for starting handle with guide tube</b>	1	1A 1618
Rubber Ferrule .. .. .	1	1A 1622
Support for guide tube .. .. .	1	1A 1623
Bolts, bracket to cowl .. .. .	3	2K 3046
Nuts .. .. .	3	2K 3975
Spring Washers .. .. .	3	2K 1210



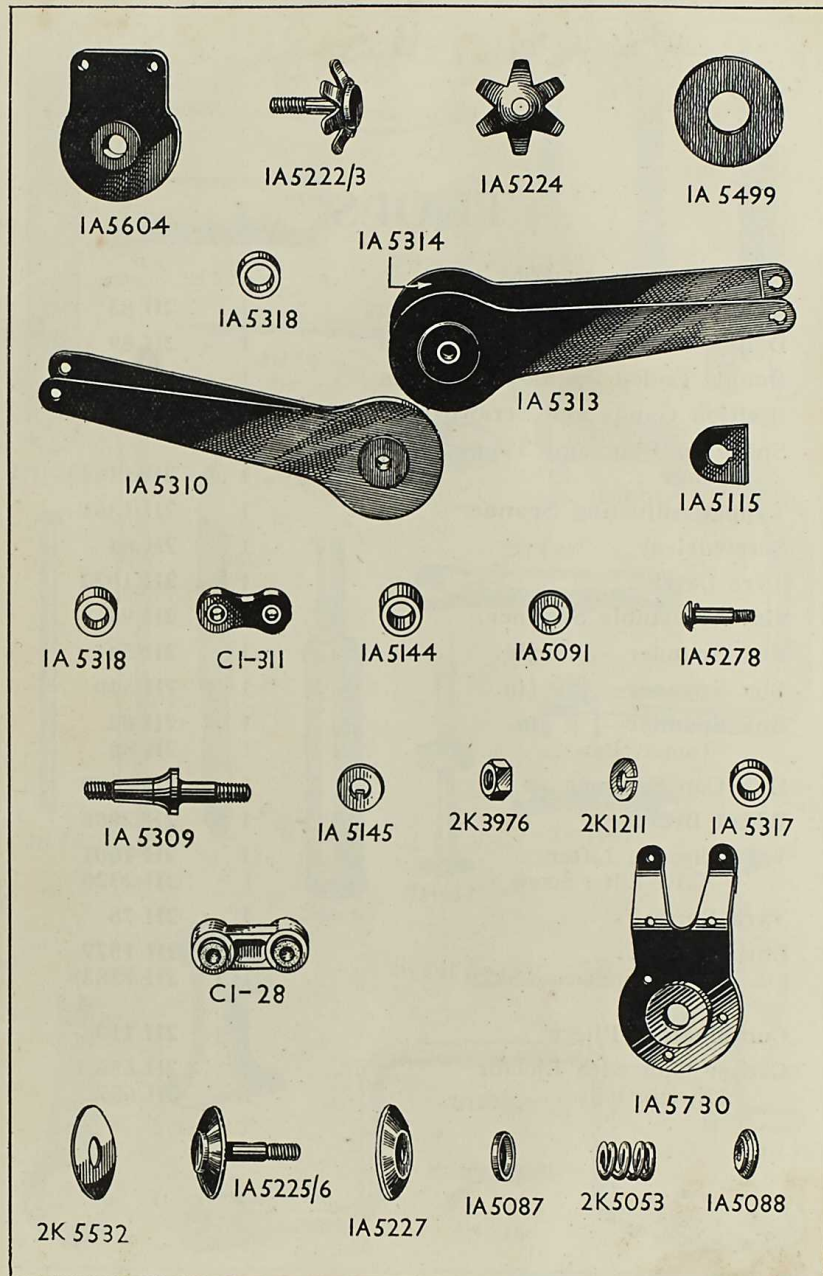
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Give car number and quote parts numbers of spare parts.

# SHOCK ABSORBERS

DESCRIPTION	Number per car	Part Number
<b>Front Shock Absorber Bracket</b> .. .. .	1	1A 5604
Centre Bush .. .. .	1	1A 5318
Setscrews to front spring bracket .. .. .	2	2K 3138
Spring Washers .. .. .	2	2K 1212
<b>Arm, nearside, front position</b> .. .. .	1	1A 5313
<b>Arm, nearside, back position</b> .. .. .	1	1A 5314
<b>Arm, offside, front and back position</b> .. .. .	1	1A 5310
Centre Bush .. .. .	1	1A 5317
End Washers for arms .. .. .	4	1A 5115
<b>Centre Bolt and Spring Plate</b> .. .. .	1	1A 5222/3
Nuts .. .. .	2	2K 5339
Spring Washers .. .. .	2	2K 1214
<b>Spring Plate, front</b> .. .. .	1	1A 5224
Friction Discs .. .. .	3	1A 5499
<b>Side Connecting Links with Bushes, Home Market</b> .. .. .	2	C1-311
<b>Side Connecting Links with Bushes, Export</b> .. .. .	2	C1-28
Rubber Bushes .. .. .	4	1A 5144
Fibre Washers .. .. .	8	1A 5091
<b>Side Link Bolts, lower, on front axle</b> .. .. .	2	1A 5309
Key Washers .. .. .	2	1A 5145
Nuts, front .. .. .	2	2K 3976
Spring Washers .. .. .	2	2K 1211
Nuts, rear .. .. .	2	2K 3986
Spring Washers .. .. .	2	2K 1212
<b>Side Link Bolts, upper</b> .. .. .	2	1A 5278
Nuts .. .. .	2	2K 3986
Spring Washers .. .. .	2	2K 1212
<b>Rear Shock Absorber Arm, outer</b> .. .. .	2	1A 5313
<b>Rear Shock Absorber Arms, inner</b> .. .. .	2	1A 5314
End Washers .. .. .	4	1A 5115
Bolts, front end .. .. .	2	1A 5225/6
Nuts .. .. .	4	2K 5340
Spring Washers .. .. .	4	2K 5212
<b>Springs</b> .. .. .	2	2K 5053
Spring Cups, inner .. .. .	2	1A 5087
Spring Cups, outer .. .. .	2	1A 5088
Spring Plates .. .. .	2	1A 5227
<b>Friction Discs</b> .. .. .	4	1A 5499
Brass Discs .. .. .	4	2K 5532
<b>Rear Connecting Links with Bushes</b> .. .. .	2	C1-28
Rubber Bushes .. .. .	4	1A 5144
Fibre Washers .. .. .	8	1A 5091
<b>Rear Link Bolts, lower</b> .. .. .	2	1A 5278
Key Washers .. .. .	2	1A 5145
Nuts .. .. .	2	2K 3986
Spring Washers .. .. .	2	2K 1212
<b>Bushes for rear brackets on frame</b> .. .. .	2	1A 5317
<b>Rear Shock Absorber Brackets with brass discs</b> .. .. .	2	1A 5730
Bolts, brackets to side members .. .. .	4	2K 3093
Nuts .. .. .	4	2K 3976
Spring Washers .. .. .	4	2K 1211
Bolts, bracket to side members .. .. .	4	2K 3137
Nuts .. .. .	4	2K 3977
Lockwashers .. .. .	4	2K 5726

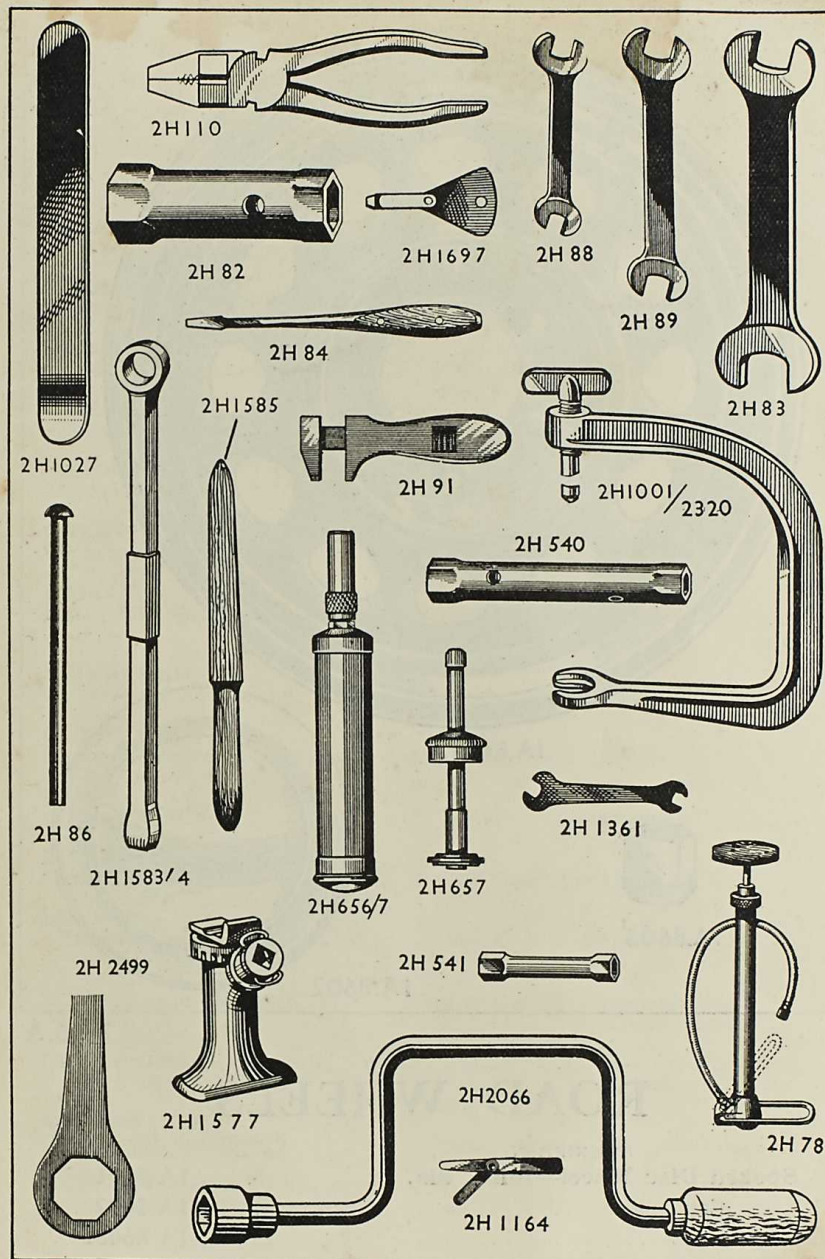
Give car number and quote parts numbers of spare parts.

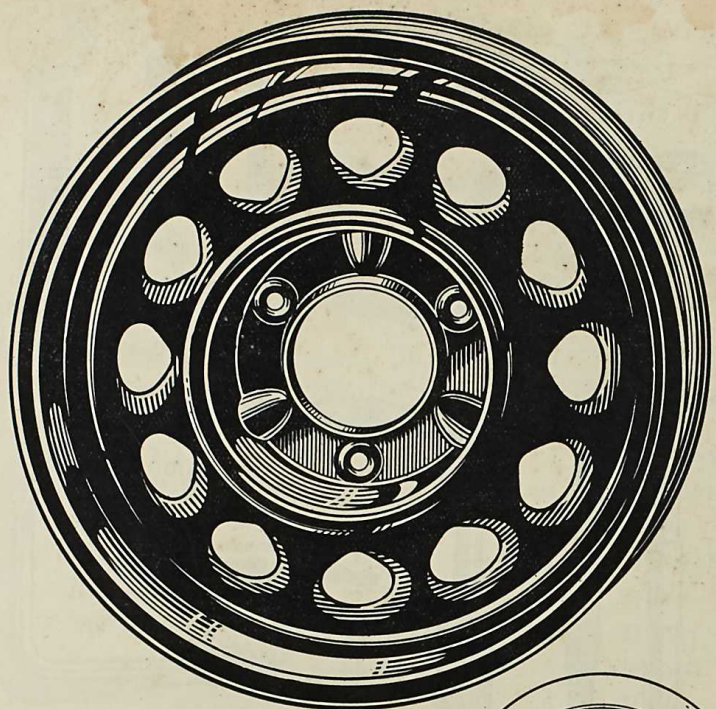


# TOOLS

DESCRIPTION	Number per car	Part Number
Double Ended Spanner— $\frac{7}{16} \times \frac{1}{2}$ in. ..	1	2H 83
Double Ended Spanner— $\frac{5}{16} \times \frac{3}{8}$ in. ..	1	2H 89
Double Ended Spanner— $\frac{3}{16} \times \frac{1}{4}$ in. ..	1	2H 88
Ignition Gauge and Screwdriver ..	1	2H 1697
Sparking Plug and Tappet Clearance Gauge .. .. .	1	2H 1164
Tappet Adjusting Spanner .. .. .	1	2H 1361
Screwdriver.. .. .	1	2H 84
Tyre Lever .. .. .	1	2H 1027
4in. Adjustable Spanner.. .. .	1	2H 91
Box Spanner— $\frac{3}{16} \times \frac{1}{4}$ in. .. .. .	1	2H 541
Box Spanner— $\frac{5}{16} \times \frac{3}{8}$ in. .. .. .	1	2H 540
Box Spanner— $\frac{5}{8} \times \frac{3}{4}$ in. .. .. .	1	2H 82
Tommy Bar .. .. .	1	2H 86
Hub Cap Spanner.. .. .	1	2H 2499
Wheel Brace .. .. .	1	2H 2066
Valve Spring Lifter .. .. .	1	2H 1001
Valve Lifter Screw .. .. .	1	2H 2320
Tyre Pump .. .. .	1	2H 78
Lifting Jack.. .. .	1	2H 1577
Jack Handle and Shaft .. .. .	1	2H 1583/ 4/5
Combination Pliers .. .. .	1	2H 110
Grease Gun with Ejector .. .. .	1	2H 656/7
Ejector only .. .. .	1	2H 657

Give car number and quote parts numbers of spare parts.

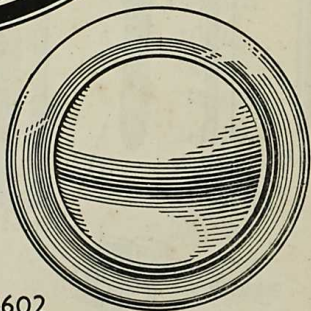




IA.8601



IA.8603



IA.8602

7.56.A

## ROAD WHEELS

DESCRIPTION	Number per car	Part Number
Spoked Disc Wheel—16ins. dia.	5	1A 8601
Cap	4	1A 8602
Nuts	12	1A 8603

Give car number and quote parts numbers of spare parts.

## LUCAS SERVICE DEPOTS.

	Telephone.	Telegrams.
<b>BELFAST.</b> 3-5, Clavin Street, Mount Pottinger	57291	Servdep
<b>BIRMINGHAM 18.</b> Great Hampton Street	Central 8401	Lucas
<b>BRIGHTON, 4.</b> 85, Old Shoreham Road, Hove	Hove 1146	Luserv, Brighton
<b>BRISTOL.</b> 345, Bath Road	76001	Kingly
<b>CARDIFF.</b> 54a, Penarth Road	4603	Lucas
<b>COVENTRY.</b> Priory Street	3068	Lucas
<b>DUBLIN.</b> Portland St. North, North Circular Road	Drumcondra 434	Luserv
<b>EDINBURGH, 11.</b> 60, Stevenson Road, Gorgie	62921	Luserv
<b>GLASGOW.</b> Corner of Grant St.—St. George's Road	Douglas 3075	Lucas
<b>LEEDS.</b> 64, Roseville Road	28591	Luserdep
<b>LIVERPOOL, 13.</b> 450-456, Edge Lane	Old Swan 1408	Luserv
<b>LONDON.</b> Dordrecht Road, Acton Vale, W.3	Shepherds Bush 3160	Dynomagna, Act, London
759, High Road, Leyton, E.10	Leytonstone 3361	Luserdep, Ley-stone, London
155, Merton Rd., Wandsworth, S.W.18	Putney 5131	Luserv, Put., London
<b>MANCHESTER.</b> Talbot Road, Stretford	Longford 1101	Lucas, Stretford
<b>NEWCASTLE-ON-TYNE, 2.</b> 64-68, St. Mary's Place	25571	Motolyte

# EQUIPMENT

**T**HE AUSTIN MOTOR CO., LTD., accept no liability under the terms of their Warranty for Tyres, Speedometers, or the Electrical Equipment, or other Goods, including Coachwork, not of their own manufacture.

All claims relating to any of these parts or fittings or orders for repairs to them should be addressed to their manufacturers.

For our clients' convenience, we give below the names and addresses of the manufacturers or suppliers of the goods in question. Further information may be obtained on application to them.

**IMPORTANT.**—When claims under guarantee are being made, it is absolutely necessary to quote the type and number of car, and also the commissioning date.

## ELECTRICAL.

(Also Mirrors)	{ Lamps Starters Cutouts Batteries Dynamos Trafficators Switchboards Windscreen wipers }	Joseph Lucas, Ltd., Great Hamp- ton Street, Birmingham, 18 Dordrecht Road, Acton Vale, London, W.3 and Branches.
"LUCAS" ..		

## GREASE GUNS AND OIL INJECTORS.

"ENOTS" .. .. .	Benton and Stone, Ltd., Brace- bridge Street, Birmingham 6.
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## INSTRUMENTS.

"SMITH" ..	Speedometers .. .. .	S. Smith and Sons (M.A.), Ltd., Cricklewood Works, London, N.W.2.
	Petrol Gauges	

LIFTING JACKS .. .. .	R. T. Shelley, Aston Brook St. Birmingham.
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## TYRES AND TUBES.

"DUNLOP" .. .. .	{ Dunlop Rubber Co., Ltd., Fort Dunlop, Birmingham. 1, Albany St., N.W.1. 24-28, Gillingham St., S.W.1. }
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## CARBURETTERS.

"ZENITH" .. .. .	Zenith Carburetter Co., Ltd. Honeypot Lane, Stanmore, Middlesex.
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## PETROL PUMP & AIR CLEANER

	"A.C." Sphinx Sparking Plug Co., Ltd., Dunstable, Beds. Delco-Remy & Hyatt, Ltd., 111, Grosvenor Road, S.W.1.
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## SPARKING PLUGS.

"K.L.G." .. .. .	K.L.G. Sparking Plug Co., Ltd., Putney Vale, S.W.15.
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OIL GAUGES .. .. .	David Harcourt, Ltd., Theodore Street, Birmingham, 19.
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## HORNS.

"RIST" .. .. .	Rists' Wires and Cables, Ltd., Lowestoft.
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## DRIVING MIRRORS.

Interior and Exterior .. .. .	Desmo, Ltd., 31, Stafford St., Birmingham, 4.
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Interior only .. .. .	Pennant Manufacturing Co., 350, Reddings Lane, Acocks Green, Birmingham, 11.
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Also .. .. .	Joseph Lucas, Ltd. (some models)
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