

When writing  
ALWAYS quote your Car Number

*The Austin  
Seven*



List of  
SPARE  
PARTS

PUBLICATION 1029A

PRICE 1/-

THE  
AUSTIN MOTOR CO. LTD.  
LONGBRIDGE :: BIRMINGHAM

1933+



# INDEX

(Twentieth Edition).

*This List applies to any car, chassis No. from 180,000 onwards.*

	Page		Page
Accumulator .. ..	25	Ignition .. ..	25
Axle, front .. ..	37	Induction Pipe .. ..	21
Axle, rear .. ..	47	Lamps .. ..	25
Battery .. ..	25	Oil Indicator .. ..	5
Brake, foot .. ..	45-49	Oil Pump .. ..	5
Brake, hand .. ..	35-37	Pedal Control .. ..	45
Cables .. ..	15	Petrol Tank .. ..	19
Camshaft .. ..	7	Pistons .. ..	11
Carburetter .. ..	21	Propeller Shaft .. ..	51
Cardan Shaft .. ..	51	Radiator .. ..	15
Change Speed .. ..	29	Radius Arms .. ..	43
Clutch .. ..	33	Rear Axle .. ..	47
Connecting Rod .. ..	11	Road Springs .. ..	55
Control Gear .. ..	23	Road Wheels .. ..	61
Crankcase .. ..	1	Shock Absorbers .. ..	59
Crankshaft .. ..	7	Silencer .. ..	21
Cylinder .. ..	9	Speedometer .. ..	27
Differential .. ..	47	Springs and Shackles .. ..	55
Distributor .. ..	25	Starter, electric .. ..	27
Dynamo .. ..	25	Starting Handle .. ..	13
Electric Starter .. ..	27	Steering Box & Column .. ..	39
Exhaust .. ..	21	Steering Rods or Tubes .. ..	43
Fan .. ..	13	Sump .. ..	3
Flywheel .. ..	33	Switchboard .. ..	25
Foot Control .. ..	45	Tappets .. ..	11
Frame .. ..	55	Tool Kit .. ..	57
Front Axle .. ..	37	Torque Tube .. ..	51
Gear Box .. ..	29	Universal Joints .. ..	51
Hand Brake .. ..	35	Valves .. ..	11
Horns .. ..	25	Wheels, Road .. ..	61
		Wiring .. ..	15 and 17

**AUSTIN MOTOR CO., Ltd., Longbridge, BIRMINGHAM.**

Telephone, Priory, 2101-2120.      Telegrams, "Sp eed ly, Northfid."  
Code: Bentley's

**LONDON:**

**479-483, Oxford Street, W.1. (near Marble Arch).**  
Telephone, Mayfair 7620-7638.      Telegrams, "Austinette, Wesdo, London."  
**and Holland Park Hall, W.11.**

For prices of the parts given in this List, refer to the "Austin  
Seven Price List of Spare Parts."

Publication 1029A.



## Manufacturers' Warranty

**T**HE goods manufactured by the Austin Motor Company Limited (hereinafter called "the Company") are supplied with the following express Warranty which excludes all warranties conditions and liabilities whatsoever implied by Common Law Statute or otherwise that is to say:—

In the event of any defect being disclosed in any part or parts of the goods and if the part or parts alleged to be defective are returned to the Company's Works carriage paid within six months from the date when the goods are delivered new to the retail customer the Company undertakes to examine same and should any fault due to defective materials or workmanship be found on examination by the Company it will repair the defective part or supply free of charge a new part in place thereof. This Warranty is limited to the delivery to the purchaser free at the Company's Works of the part or parts whether new or repaired in exchange for those acknowledged by the Company to be defective.

The Company gives no warranty of the goods except as herein stated but desires and expects that customers shall make a thorough examination before purchasing. Persons dealing in the Company's goods are in no way the legal Agents of the Company and have no right or authority to assume any obligation on its behalf express or implied or to bind it in any way.

For the purpose of this Warranty the term "goods" means and includes new cars or vans or chassis or parts thereof including replacement parts manufactured by the Company. It does not include tyres speedometers or Electrical Equipment or other proprietary articles or goods (including coach work) not of the Company's own manufacture although supplied by the Company. Proprietary articles are covered by the warranty (if any) given by the separate manufacturers. On second-hand goods no warranty is given by the Company or is to be implied.

The Company's responsibility is limited to the terms of this Warranty and it shall not be answerable for personal injuries or consequential or resulting liability damage or loss arising from any defects. This Warranty shall not apply to defects caused by motor racing, wear and tear, misuse, or neglect or to the defects in any goods which have been altered outside the Company's Works or which have been let out on hire or the identification numbers or marks on which have been altered or removed.

This Warranty is dependent upon the strict observance by the Purchaser of the following provisions:—

The Purchaser shall at the time of purchase personally sign the form supplied by the Company and register his name address date of purchase price paid and car and chassis numbers and name and address of Seller with the Company and shall obtain from the Company a signed copy of this Warranty and shall produce same to the Company's representative for inspection in case of any claim being made. This Warranty shall not be assigned or transferred to anyone unless the Company's consent in writing has first been obtained.

The Purchaser shall send to the Company's Works such part or parts as are alleged or claimed to be defective promptly on the discovery of the claimed defect. Transportation is to be prepaid by the Purchaser and said part or parts to be properly packed for transit and clearly marked for identification with the name and full address of the Purchaser and with the car and chassis numbers of the vehicle from which the said part or parts were taken.

The Purchaser shall post to the Company at its Works on or before despatch of such part or parts alleged to be defective a full and complete description of the claim and the reasons therefor.

The judgment of the Company in all cases of claims shall be final and conclusive and the Purchaser agrees to accept its decision on all questions as to defects and to the exchange of part or parts. After the expiration of six days from the despatch of notification of the Company's decision, the part or parts submitted may be scrapped or returned carriage forward by the Company.

## TERMS OF BUSINESS

**All Austin Agents carry stocks of genuine Austin replacements and applications for Spare Parts should be made to them. Clients will then be certain that the replacement is made by parts manufactured by the Austin Company and carrying their high reputation for quality and workmanship.**

Correspondence with the Company relating to Spare Parts, Accessories and Replacements should be addressed to the Service Department.

All Prices are "at works," carriage or postage extra.

Packing cases charged if not returned carriage paid to the Company's works within 28 days.

Quotations hold good for 14 days from date, but those in respect of proprietary articles are subject to any alteration made by the makers in their list prices.

Cash with order, unless purchaser already has an account with the Company or is able to furnish approved references.

In consequence of alterations and improvements, the Company in no way holds itself liable or responsible as to alteration in details in respect to orders.

The Company retains the right of making alterations to this list without notice, should it be deemed necessary.

Delivery on any specified date is not guaranteed.

### TELEGRAPH AND TELEPHONE ORDERS.

To protect itself against fraud, the Company is compelled to decline to deliver goods ordered by telegram or telephone to the address of any persons unknown to it, unless covered by telegraphic remittance.

### DAMAGE IN TRANSIT.

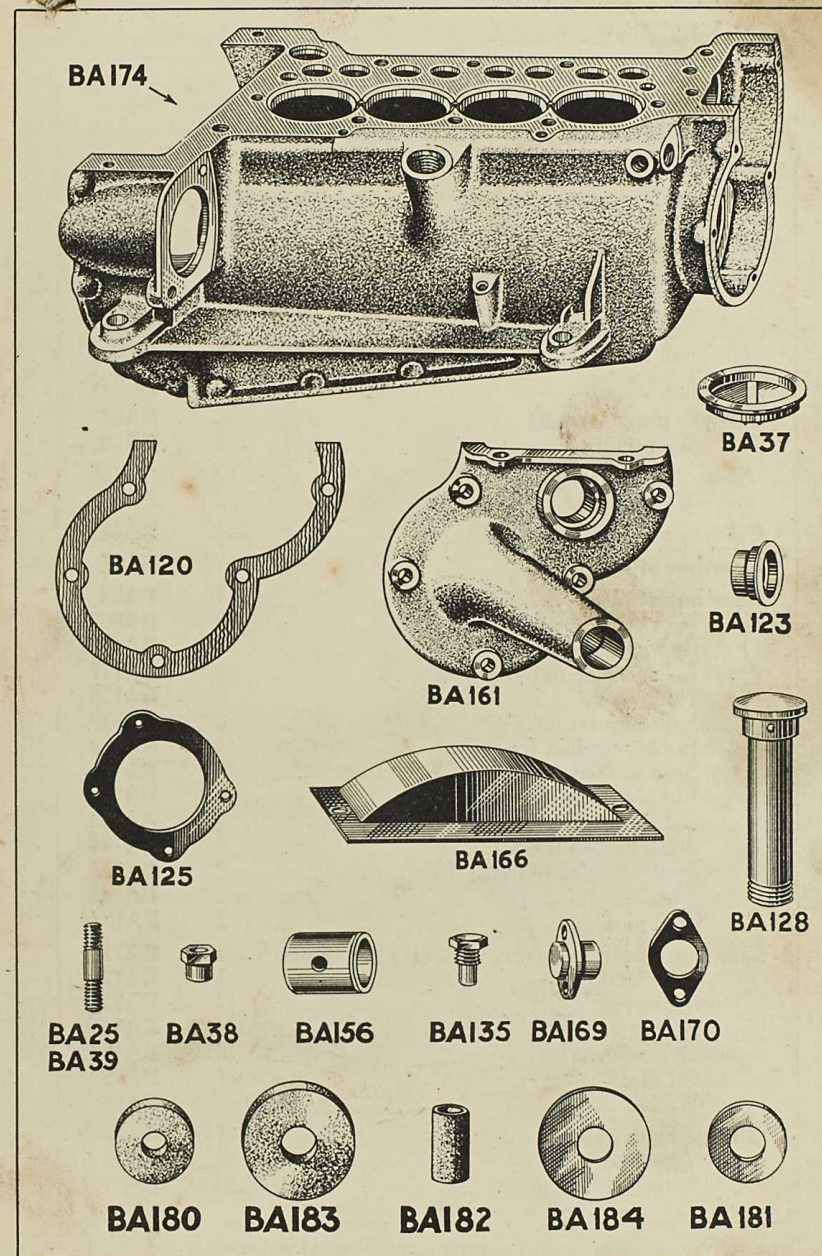
The Company does not hold itself responsible for goods lost or damaged in transit. All packages, upon receipt, should be signed for as "unexamined," and in the event of loss or damage to the contents, claim made upon the carriers without delay.



# CRANKCASE

DESCRIPTION.	Number per Car.	Reference Number.
<b>Crankcase, including BA25, 39, 41, 55, 56, 61, 65, 135, 139, 156, 162 to 165 ...</b>	1	<b>BA174</b>
Oil baffles ...	4	<b>BA37</b>
<b>Front cover ...</b>	1	<b>BA161</b>
Joint washer ...	1	<b>BA120</b>
Set screws ...	5	<b>BA121</b>
Spring washers ...	5	<b>BA122</b>
Oil thrower ...	1	<b>BA123</b>
<b>Plate for front bearing housing ...</b>	1	<b>BA125</b>
Set screws ...	4	<b>BA126</b>
Lockwashers ...	2	<b>BA127</b>
<b>Cylinder foot studs ...</b>	7	<b>BA25</b>
<b>Cylinder foot stud ...</b>	1	<b>BA39</b>
Studs for Petrol Pump ...	2	<b>BA162</b>
Plain nuts ...	7	<b>BA26</b>
Barrel nuts ...	3	<b>BA38</b>
Spring washers ...	10	<b>BA27</b>
<b>Oil filler tube, with base for cap, including BA129 and 130 ...</b>	1	<b>BA128</b>
Cap ...	1	<b>BA130</b>
Set screw ...	1	<b>BA131</b>
Spring washer ...	1	<b>BA132</b>
<b>Camshaft front bearing ...</b>	1	<b>BA156</b>
Set screw ...	1	<b>BA135</b>
Washer for set screw ...	1	<b>BA136</b>
<b>Camshaft rear bearing ...</b>	1	<b>BA169</b>
Set screws ...	2	<b>BA32</b>
Spring washers ...	2	<b>BA33</b>
Joint washer ...	1	<b>BA170</b>
<b>Flywheel Pit Cover ...</b>	1	<b>BA166</b>
Setscrews ...	2	<b>BA167</b>

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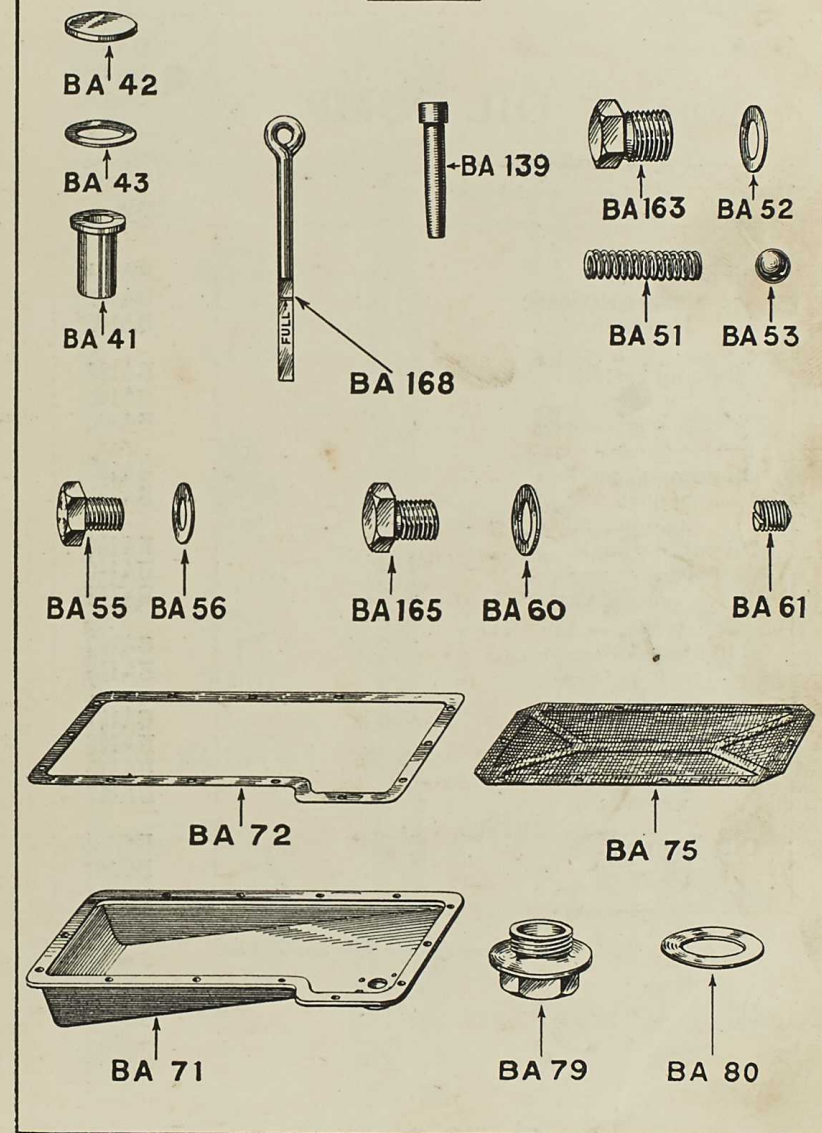


**CRANKCASE. contd.**

DESCRIPTION.	Number per Car.	Reference Number.
<b>Oil pump spindle bush</b> ... ..	1	BA41
Cover ... ..	1	BA42
Joint washer ... ..	1	BA43
<b>Oil dipper rod</b> ... ..	1	BA168
<b>Oil release adjusting screw</b> ... ..	1	BA163
Spring ... ..	1	BA51
Valve washer ... ..	1	BA52
Ball ... ..	1	BA53
<b>Oil jets</b> ... ..	2	BA139
<b>Oil-way plugs (small)</b> ... ..	2	BA55
Washers ... ..	2	BA56
<b>Oil-way plugs (large)</b> ... ..	2	BA165
Washers ... ..	2	BA60
<b>Oil-way screws</b> ... ..	2	BA61
<b>Gear box studs</b> ... ..	7	BA65
<b>Gear box stud</b> ... ..	1	BA82
Nuts ... ..	8	BA66
Spring washers ... ..	8	BA67
Bolts, engine to frame (rear) ... ..	2	BA177
Nuts ... ..	2	BA178
Split pins for bolts ... ..	2	BA179
Rubber washers (upper) ... ..	4	BA180
Steel washers (upper) ... ..	4	BA181
Rubber sleeves ... ..	4	BA182
Rubber washers (lower) ... ..	4	BA183
Steel washers (lower) ... ..	4	BA184
Studs—engine to frame (front) ... ..	2	BA185
Nuts ... ..	2	BA186
Split pins ... ..	2	BA187
<b>Crankcase bottom cover, with oil plug flange</b> ... ..	1	BA71
Joint washer ... ..	1	BA72
Set screws ... ..	14	BA73
Spring washers ... ..	14	BA74
Oval washers ... ..	14	BA138
Oil plug ... ..	1	BA79
Washer ... ..	1	BA80
<b>Oil tray with gauze</b> ... ..	1	BA75
Set screws ... ..	10	BA76
Spring washers ... ..	10	BA77

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**CRANKCASE  
CONTD.**



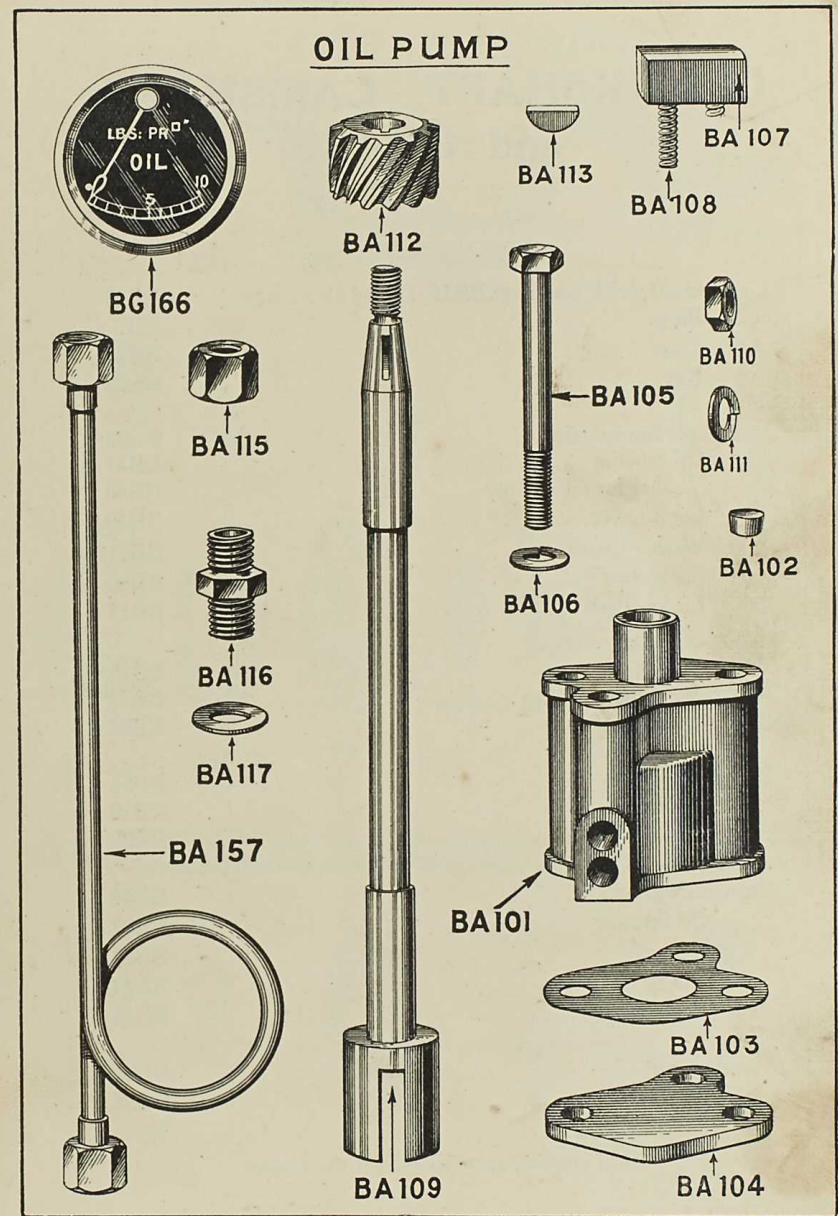


## OIL PUMP

DESCRIPTION.	Number Per Car.	Reference Number.
<b>Oil pump body</b> ... ..	1	BA101
Plugs ... ..	2	BA102
Joint washer ... ..	1	BA103
<b>Oil pump bottom cover</b> ... ..	1	BA104
Set screws ... ..	2	BA105
Spring washers ... ..	2	BA106
<b>Oil pump vanes</b> ... ..	2	BA107
Springs ... ..	2	BA108
<b>Oil pump spindle</b> ... ..	1	BA109
Nut ... ..	1	BA110
Spring washer ... ..	1	BA111
<b>Oil pump gear</b> ... ..	1	BA112
Key ... ..	1	BA113
<b>Oil gauge pipe</b> ... ..	1	BA157
Nut ... ..	1	BA115
Union (crankcase) ... ..	1	BA116
Washer ... ..	1	BA117
<b>Oil pressure gauge</b> ... ..	1	BG166
Fixing Strap ... ..	1	BG167

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## OIL PUMP

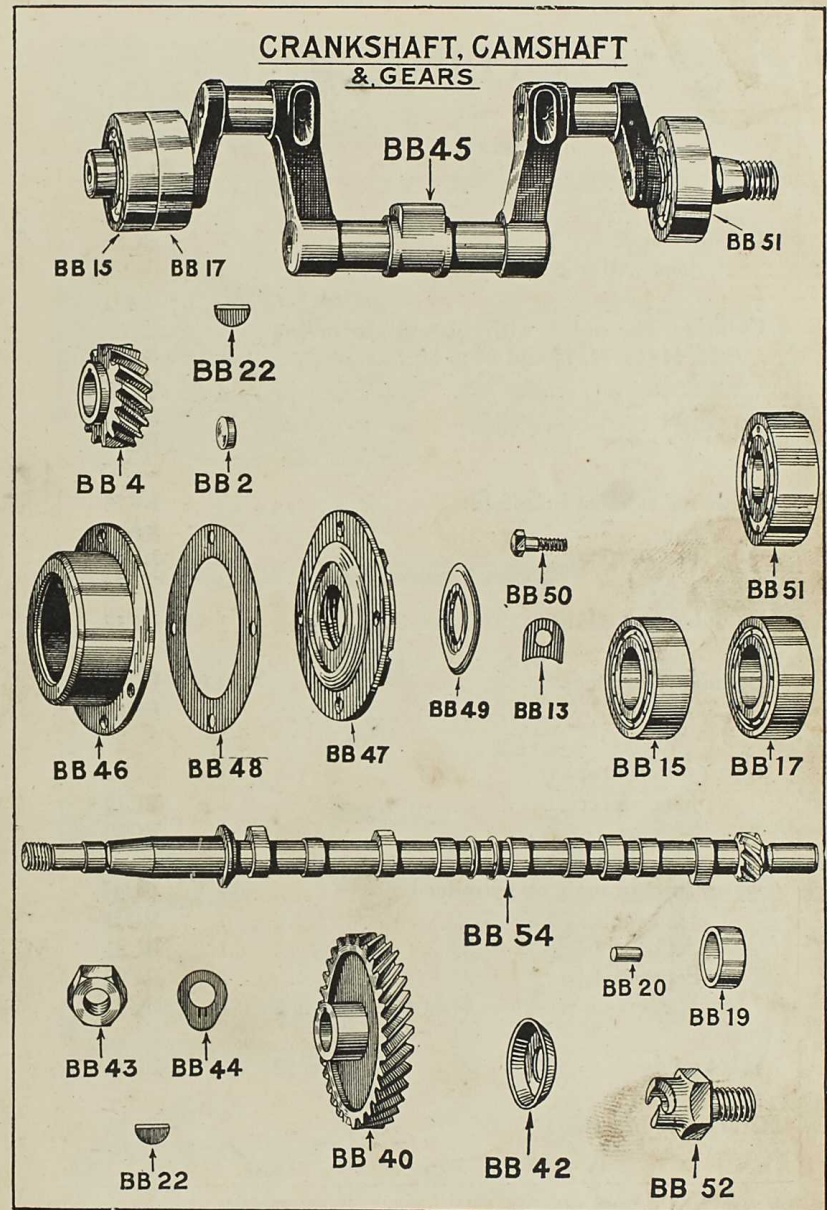




# CRANKSHAFT, CAMSHAFT, and GEARS

DESCRIPTION.	Number Per Car.	Reference Number.
<b>Crankshaft, with bearings BB15, 17 and 51</b> ...	1	BB45
Plugs ... ..	6	BB2
Gear ... ..	1	BB4
Key ... ..	1	BB22
<b>Rear bearing housing</b> ... ..	1	BB46
Oil retainer ... ..	1	BB47
Washer for oil retainer ... ..	1	BB48
Oil thrower ... ..	1	BB49
Washer (paper) ... ..	1	BB11
Set screws ... ..	4	BB50
Lockwashers ... ..	4	BB13
<b>Ball bearing</b> ... ..	1	BB15
<b>Roller bearing (front)</b> ... ..	1	BB17
<b>Roller bearing (rear)</b> ... ..	1	BB51
<b>Camshaft</b> ... ..	1	BB54
Roller race ... ..	1	BB19
Rollers ... ..	9	BB20
<b>Camshaft gear</b> ... ..	1	BB40
Oil thrower ... ..	1	BB42
Key ... ..	1	BB22
Nut ... ..	1	BB43
Lockwasher ... ..	1	BB44
<b>Starting nut</b> ... ..	1	BB52
Lockwasher ... ..	1	BB37

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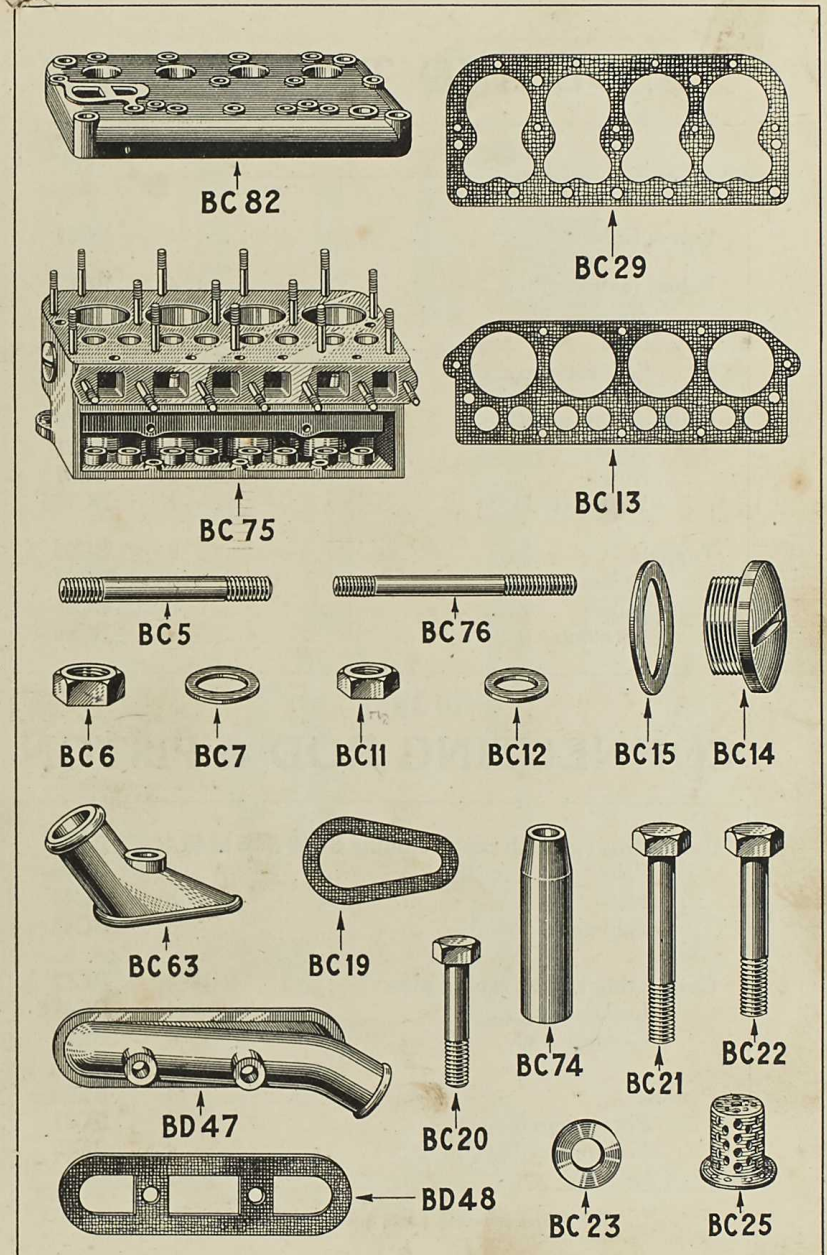




# CYLINDER

DESCRIPTION.	Number Per Car.	Reference Number.
Cylinder head ... ..	1	BC82
Joint washer ... ..	1	BC29
<b>Cylinder monobloc with pistons, including BC5, 14, 15, 74, 76 and 56 to 59</b> ... ..	1	BC75
Studs ... ..	14	BC5
Nuts ... ..	14	BC6
Washers ... ..	14	BC7
<b>Studs for exhaust manifold</b> ... ..	7	BC76
Nuts ... ..	7	BC11
Plain washers ... ..	7	BC12
Cylinder foot washer ... ..	1	BC13
<b>Cylinder end plugs</b> ... ..	2	BC14
Washers ... ..	2	BC15
<b>Water outlet branch</b> ... ..	1	BC63
Joint washer ... ..	1	BC19
Set screw ... ..	1	BC20
<b>Water inlet branch, on cylinder block</b> ... ..	1	BD47
Joint washer ... ..	1	BD48
Set screw (long) ... ..	1	BC21
Set screw (short) ... ..	1	BC22
Washers for set screws (inlet and outlet branch) ... ..	3	BC23
Valve guides ... ..	8	BC74
Crankcase breathers ... ..	2	BC25

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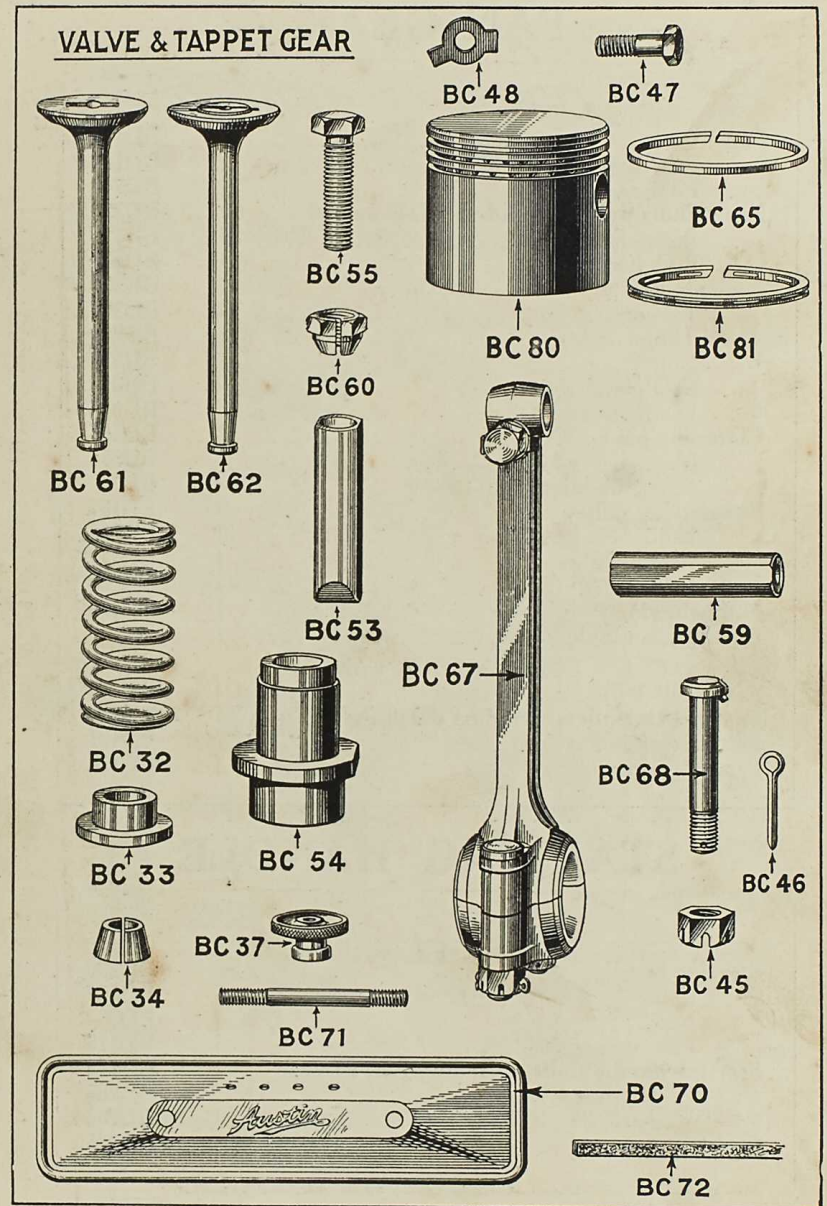
## VALVE AND TAPPET GEAR

DESCRIPTION.	Number Per Car.	Reference Number.
Valves (inlet) ... ..	4	BC61
Valves (exhaust) ... ..	4	BC62
Springs ... ..	8	BC32
Cups ... ..	8	BC33
Split cotters ... ..	8 pairs	BC34
Valve spring cover ... ..	1	BC70
Studs ... ..	2	BC71
Nuts ... ..	2	BC37
Washer (cork) ... ..	1	BC72
Tappets ... ..	8	BC53
Guides ... ..	8	BC54
Screws ... ..	8	BC55
Lock nuts ... ..	8	BC60

## CONNECTING ROD & PISTON

Connecting rod with cap, including BC68 & 45 to 48	4	BC67
Bolts ... ..	8	BC68
Nuts ... ..	8	BC45
Split pins ... ..	8	BC46
Connecting rod clamping pins ... ..	4	BC47
Lockwashers ... ..	4	BC48
Gudgeon pins ... ..	4	BC59
Pistons ... ..	4	BC80
Piston rings (lower) ... ..	8	BC81
Piston rings (upper) ... ..	4	BC65

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## RADIATOR

DESCRIPTION.	Number Per Car.	Reference Number.
Radiator ... ..	1	BD223
Cowl ... ..	1	BD211
Filler cap ... ..	1	BD241
Rubber ring between filler and cowl ...	1	BD226
Water outlet connection (bottom) ...	1	BD122
Water inlet connection (top) ... ..	1	BD103
Clips ... ..	4	BD44
Drain tap ... ..	1	BD181
Washer ... ..	1	BD46

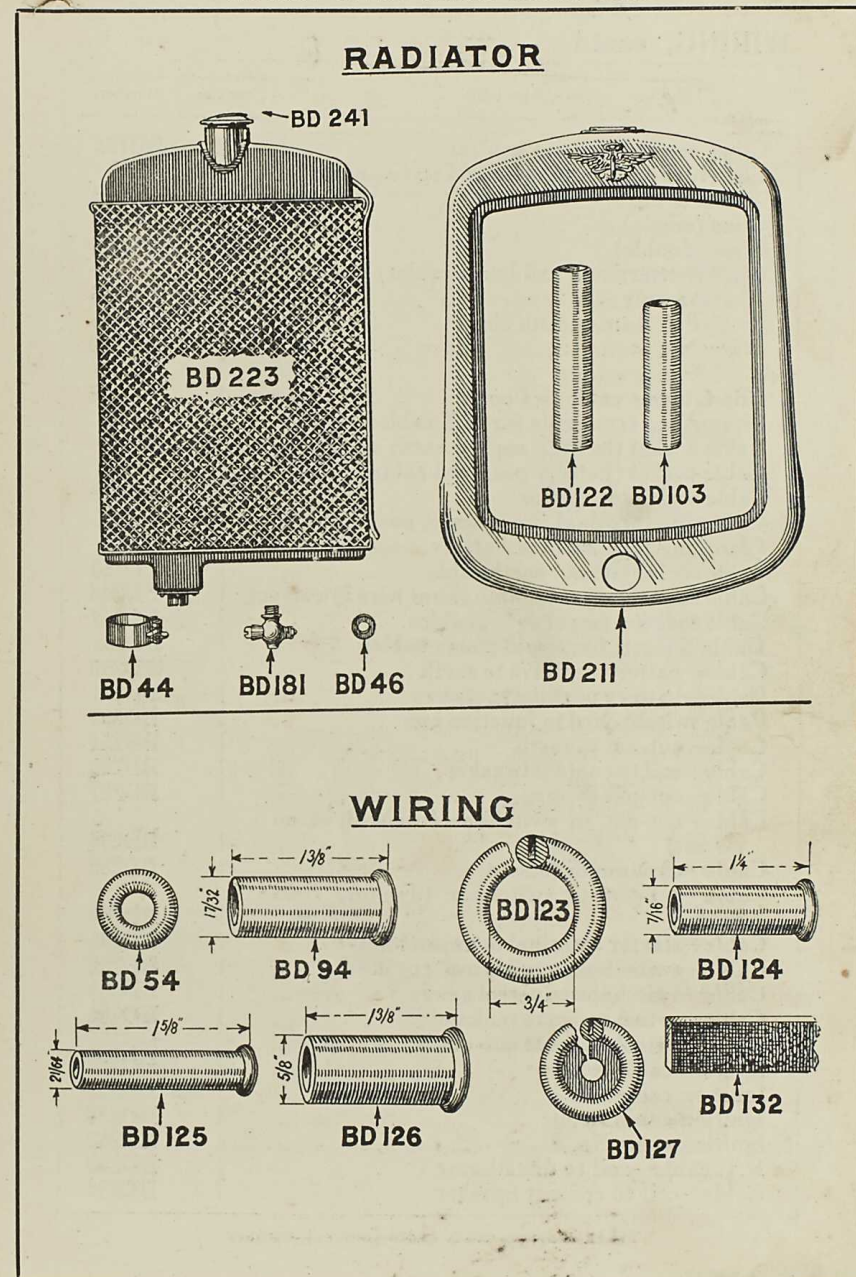
## WIRING

Rubber Ferrules, etc.

Rubber rings ( H.T. cables) ... ..	2	BD54
Rubber ferrules for starter cable ...	3	BD94
Rubber ferrule for cables through dash ...	1	BD123
Rubber ferrule for cut-out cable ...	1	BD124
Rubber ferrule for battery and feed cable ...	1	BD125
Rubber ferrules for starting cables... ..	4	BD126
Rubber ferrule for cable (switchboard to battery pos.) ... ..	1	BD127
Rubber ferrule for horn cable through dash ...	1	BD127
Rubber ferrule—starter cable through floor ...	1	BD242
Rubber ring—starter cable and speedo flex ...	1	BD243
Rubber ferrules—ignition coil and petrol gauge cables ... ..	6	BD244
Rubber ferrule for cable connection, dynamo shunt wire at cut-out ... ..	1	BD245
Rubber ferrule for cable through steering column bracket ... ..	1	BD215
Rubber ring for speedo flex and starter cable... ..	1	BD236
Felt strip for lighting cables ... ..	1	BD132

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## RADIATOR



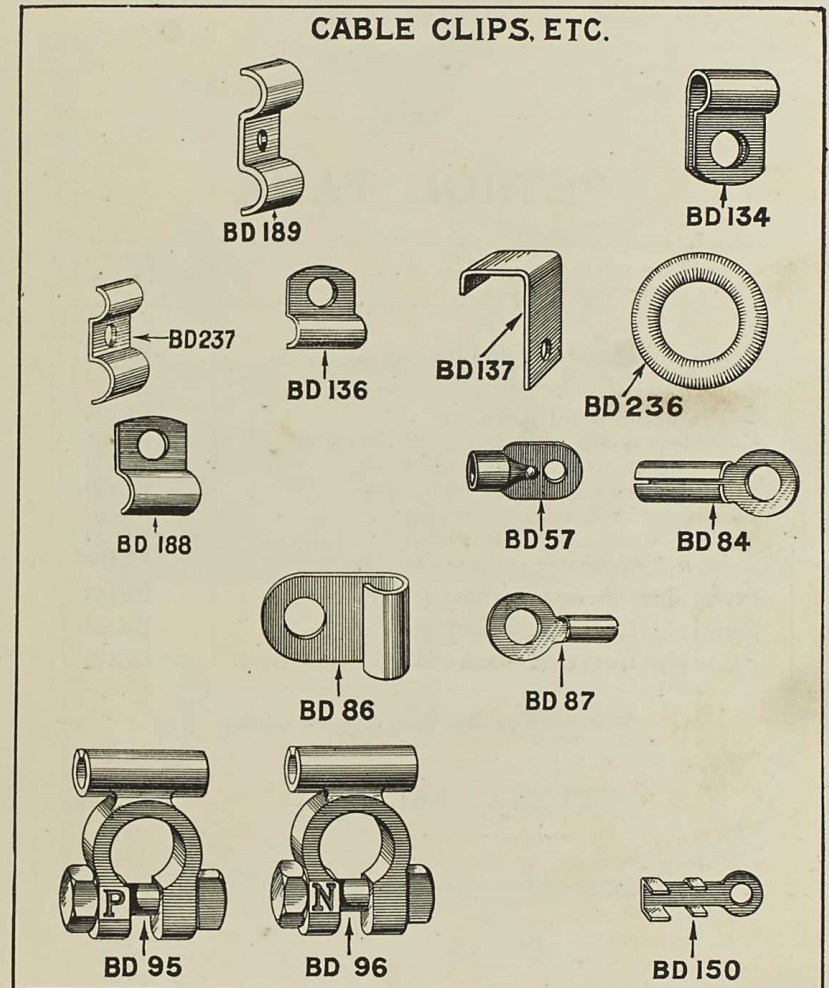
## WIRING



**WIRING, contd.**

DESCRIPTION.	Number per Car.	Reference Number.
Clips, top (head lamp cables) ... ..	2	BD134
Clip (rear head lamp wire and screen wiper tube to dash) ... ..	1	BD237
Clips (single) ... ..	3	BD188
Clips (double) ... ..	3	BD189
Clips (battery and tail lamp cables) metal saloon only ... ..	2	BD136
Bolt (battery earth clip) ... ..	1	BD139
Nut ... ..	1	BD140
Spring washer ... ..	1	BD141
Clip (starter cable to floor) ... ..	1	BD284
Chater Lea terminals for H.T cables ... ..	4	BD57
Cable socket (battery neg. to earth cable) ... ..	1	BD86
Cable socket (battery pos. feed cable) ... ..	1	BD87
Cable socket for starter ... ..	1	BD249
Clamping terminal for battery, positive ... ..	1	BD95
Clamping terminal for battery, negative ... ..	1	BD96
Cable socket cut-out earth cable ... ..	1	BD150
Cable connection—dynamo shunt wire at cut-out ... ..	1	BD246
Cable socket—petrol gauge cables ... ..	3	BD247
Cable Sockets for petrol gauge cables ... ..	3	BD235
Cable—battery negative to earth ... ..	1	BD250
Cable—battery positive to starter ... ..	1	BD251
Cable switchboard to junction box ... ..	2	BD253
Cable—cut-out to earth ... ..	1	BD254
Cable—coil to contact breaker ... ..	1	BD256
Cable—cut-out to horn ... ..	1	BD257
Cable—cut-out to switchbox (main dynamo circuit) ... ..	1	BD258
Cable—dynamo to cut-out ... ..	1	BD259
Cable—cut-out to switchbox (dynamo field cable) ... ..	1	BD260
Cable—starter terminal to ammeter ... ..	1	BD261
Cable—switchbox to tail lamp ... ..	1	BD262
Cable—switchbox to petrol gauge ... ..	1	BD263
Cable—petrol gauge to tank unit ... ..	1	BD264
Cable—petrol gauge to cut-out ... ..	1	BD265
Ignition cable No. 1 ... ..	1	BD229
Ignition cable No. 2 ... ..	1	BD230
Ignition cable No. 3 ... ..	1	BD231
Ignition cable No. 4 ... ..	1	BD232
H.T. cable—coil to distributor ... ..	1	BD233
Cable—coil to contact breaker ... ..	1	BD234

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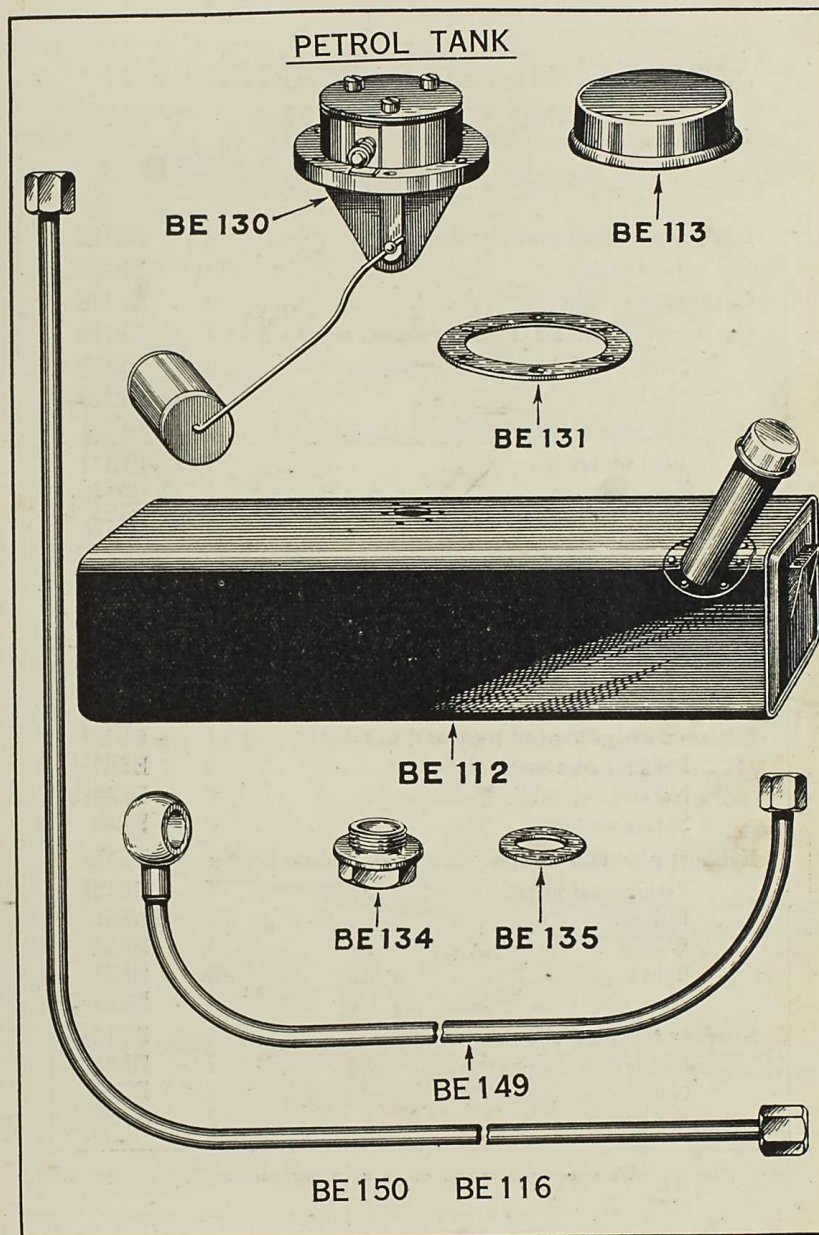




## PETROL TANK

DESCRIPTION.	Number Per Car.	Reference Number.
<b>Petrol tank complete with filler cap</b> ... ..	1	<b>BE112</b>
Filler cap with cable ... ..	1	<b>BE113</b>
<b>Tank unit for petrol gauge</b> ... ..	1	<b>BE130</b>
Joint washer ... ..	1	<b>BE131</b>
Setscrews ... ..	6	<b>BE132</b>
Spring washers ... ..	6	<b>BE133</b>
<b>Drain plug</b> ... ..	1	<b>BE134</b>
Washer ... ..	1	<b>BE135</b>
<b>Petrol pipe—pump to carburetter</b> ... ..	1	<b>BE149</b>
<b>Petrol pipe from tank—pump end</b> ... ..	1	<b>BE150</b>
<b>Petrol pipe from tank—tank end</b> ... ..	1	<b>BE116</b>

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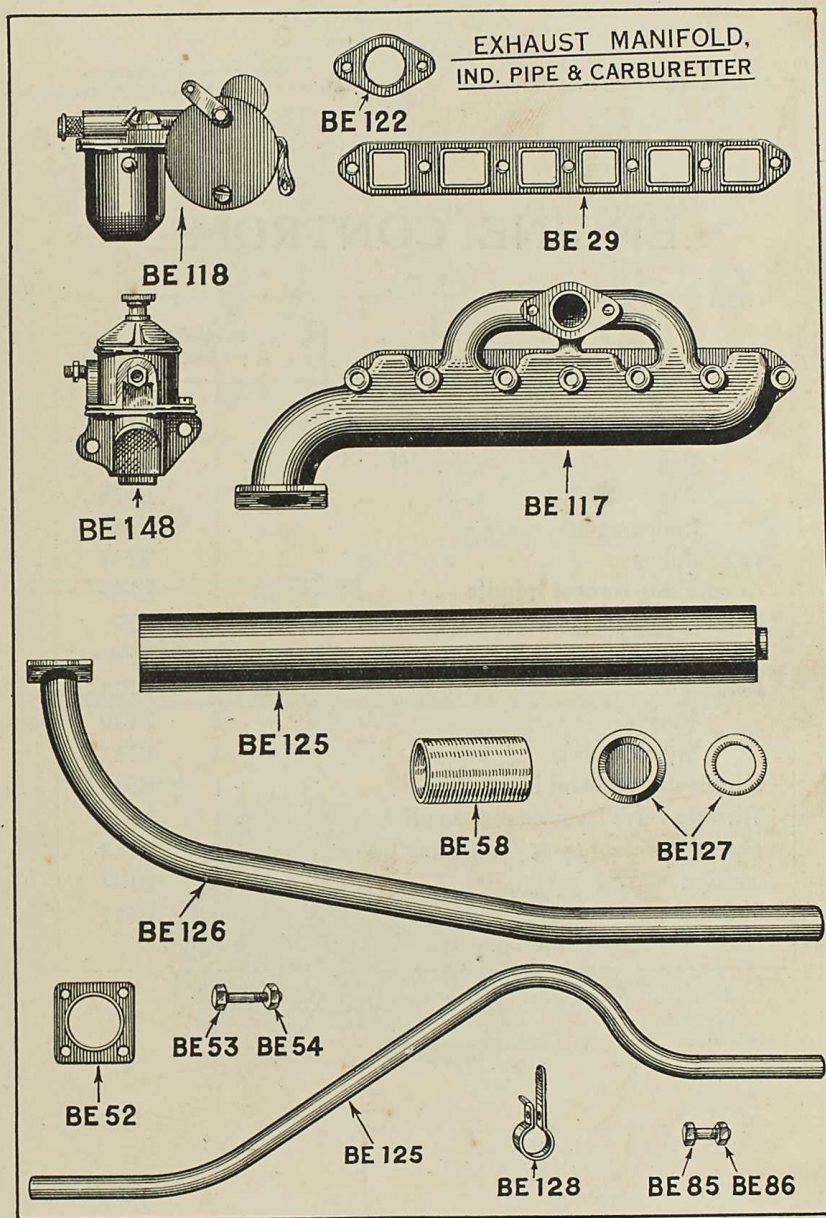
### EXHAUST MANIFOLD, INDUCTION PIPE AND CARBURETTER

DESCRIPTION.	Number per Car.	Reference Number.
<b>Induction and exhaust manifolds</b> ... ..	1	BE117
Joint washer ... ..	1	BE29
<b>Carburetter</b> ... ..	1	BE118
<b>Carburetter with air cleaner—export only</b> ... ..	1	BE129
Studs—carburetter to induction pipe ... ..	2	BE119
Nuts ... ..	2	BE120
Spring washers ... ..	2	BE121
Joint washer ... ..	1	BE122
<b>Petrol pump</b> ... ..	1	BE148
Joint washer ... ..	1	BE124

### EXHAUST PIPE AND SILENCER

DESCRIPTION.	Number per Car.	Reference Number.
<b>Silencer, including tail pipe and bracket</b> ... ..	1	BE125
Bolts for silencer brackets ... ..	2	BE47
Nuts ... ..	2	BE48
Spring washers ... ..	2	BE49
<b>Exhaust pipe and flange</b> ... ..	1	BE126
Packing and plate ... ..	1	BE127
Flange ... ..	1	BE51
Washer ... ..	1	BE52
Bolts ... ..	4	BE53
Nuts ... ..	4	BE54
<b>Silencer tail pipe clip</b> ... ..	1	BE128
Clip bolts ... ..	2	BE84
Nuts ... ..	2	BE85
Spring washers ... ..	2	BE86

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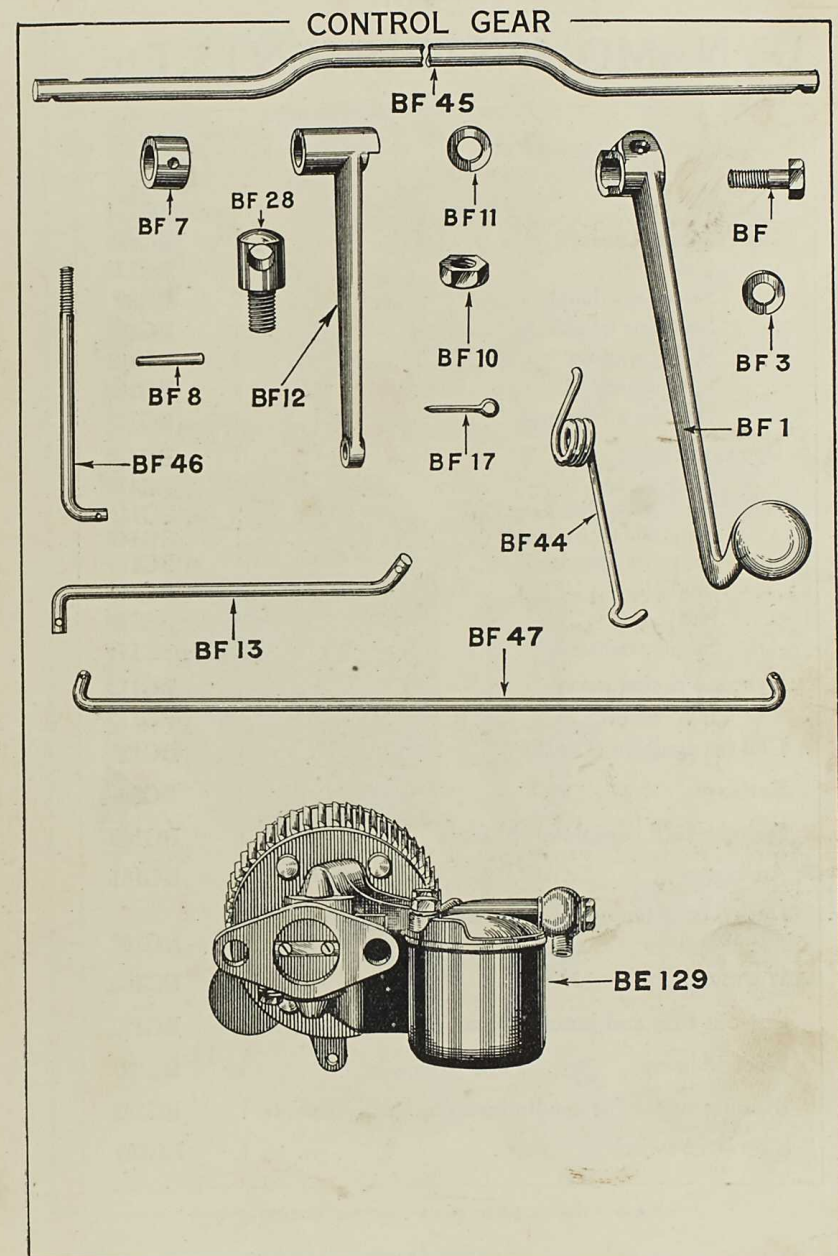




## ENGINE CONTROLS

DESCRIPTION.	Number per Car.	Reference Number.
<b>Accelerator pedal</b> ... ..	1	<b>BF1</b>
Bolt ... ..	1	<b>BF34</b>
Nut ... ..	1	<b>BF35</b>
Spring washer ... ..	1	<b>BF3</b>
Spring ... ..	1	<b>BF44</b>
<b>Accelerator control spindle</b> ... ..	1	<b>BF45</b>
<b>Control spindle collar</b> ... ..	1	<b>BF7</b>
Peg ... ..	1	<b>BF8</b>
<b>Bearings</b> ... ..	2	<b>BF28</b>
Nuts ... ..	2	<b>BF10</b>
Spring washers ... ..	2	<b>BF11</b>
<b>Carburettor control lever</b> ... ..	1	<b>BF12</b>
<b>Throttle valve lever connecting link</b> ... ..	1	<b>BF46</b>
<b>Throttle control lever connecting link</b> ... ..	1	<b>BF13</b>
<b>Ignition control rod</b> ... ..	1	<b>BF47</b>
<b>Split pins</b> ... ..	6	<b>BF17</b>

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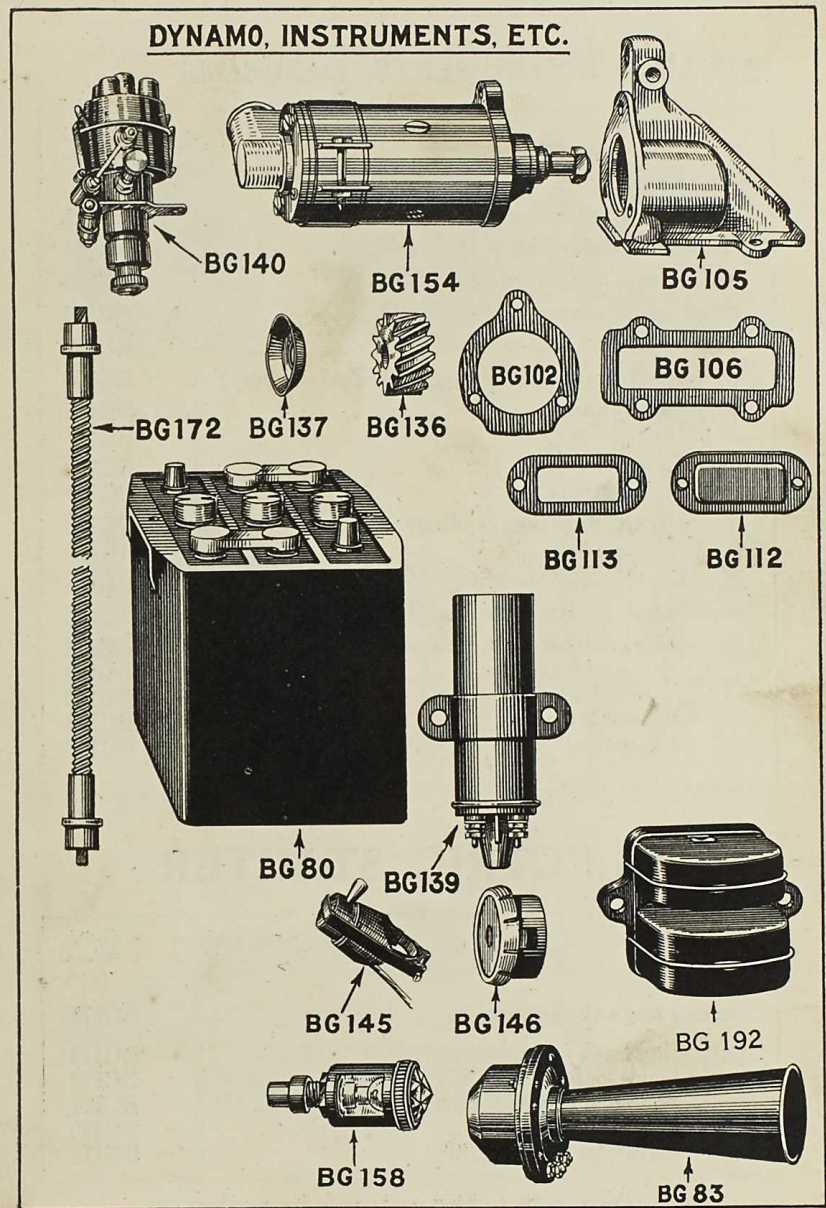


# DYNAMO, INSTRUMENTS, Etc.

DESCRIPTION.	Number per Car.	Reference Number.
<b>Dynamo</b> ... ..	1	BG154
<b>Distributor (Lucas)</b> ... ..	1	BG140
Gear ... ..	1	BG136
Set screws (long) ... ..	2	BG99
Set screw (short) ... ..	1	BG100
Spring washers ... ..	3	BG101
Joint washer ... ..	1	BG102
Dynamo oil thrower ... ..	1	BG137
<b>Dynamo casing</b> ... ..	1	BG105
Joint washer ... ..	1	BG106
Set screw ( $3\frac{3}{4}$ in. long) ... ..	1	BG141
Set screw ( $1\frac{1}{8}$ in. long) ... ..	1	BG142
Set screw ( $\frac{3}{4}$ in. long) ... ..	1	BG107
Stud ... ..	1	BG109
Nut ... ..	1	BG110
Spring washers ... ..	4	BG111
<b>Dynamo casing cover</b> ... ..	1	BG112
Joint washer ... ..	1	BG113
<b>Coil for ignition (Lucas)</b> ... ..	1	BG139
<b>Battery</b> ... ..	1	BG80
<b>Switchboard complete with keys</b> ... ..	1	BG160
<b>Ammeter</b> ... ..	1	BG161
<b>Dash lamp (supplied only with instrument plate)</b> ... ..	1	BG162
<b>Warning light</b> ... ..	1	BG163
<b>Cut-out fuse and junction box</b> ... ..	1	BG192
<b>Electric horn</b> ... ..	1	BG83
<b>Dipping switch for headlamp complete with cable</b> ... ..	1	BG145
<b>Stop light switch</b> ... ..	1	BG207

When ordering parts quote your car number.

# DYNAMO, INSTRUMENTS, ETC.





**DYNAMO, INSTRUMENTS, Etc. (contd.)**

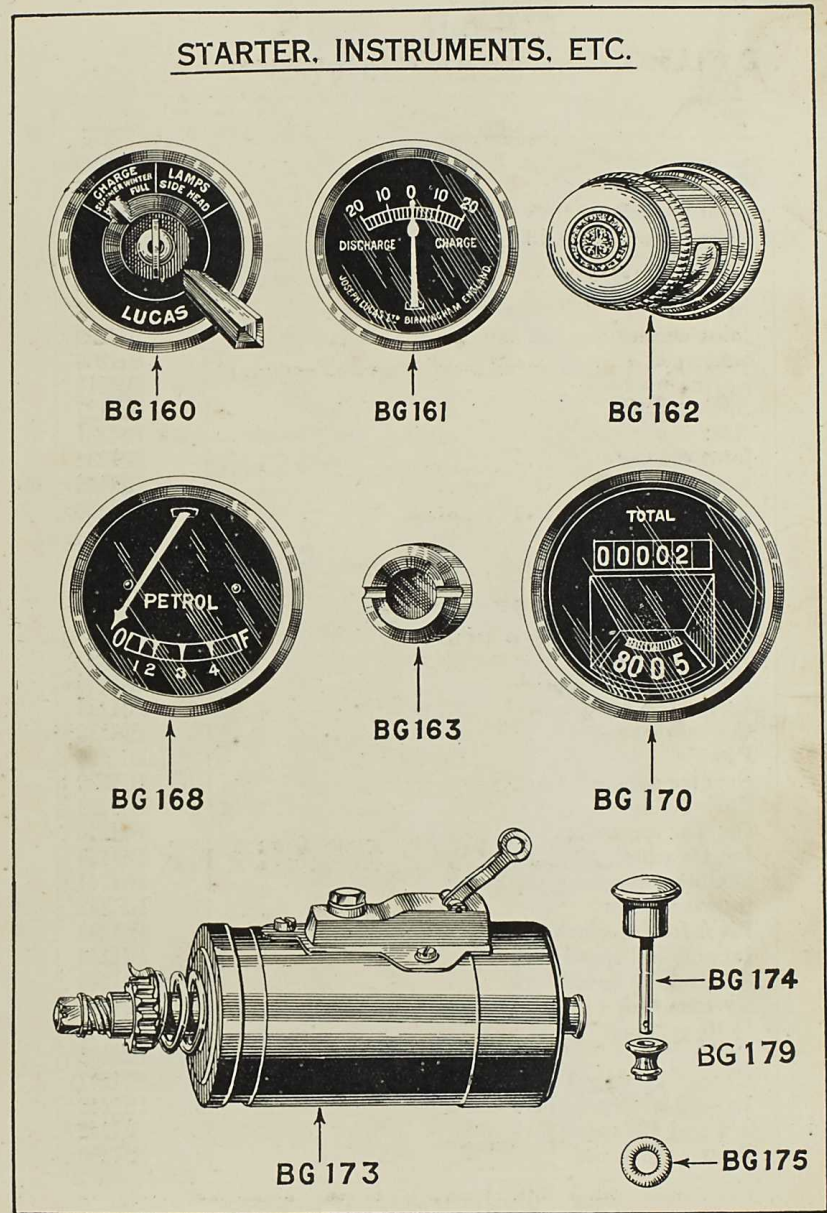
DESCRIPTION.	Number per Car.	Reference Number.
Head lamp, offside, plated finish ...	1	BG193
Head lamp, nearside, plated finish ...	1	BG194
Head lamp, offside, black finish ...	1	BG195
Head lamp, nearside, black finish ...	1	BG196
Combined stop and tail lamp ...	1	BG197
Combined stop and tail lamp (New Zealand only)	1	BG198
Oil pressure gauge ...	1	BG166
Fixing strap ...	1	BG167
Petrol gauge ...	1	BG168
Fixing strap ...	1	BG169
Speedometer (mileage reading) ...	1	BG170
Fixing strap ...	1	BG171
Speedometer flexible drive ...	1	BG172
Speedometer (kilometre reading) ...	1	BG176
Operating knob for air strangler ...	1	BG174
Guide for knob ...	1	BG179
Washer for guide ...	1	BG180
Operating wire ...	1	BG182
Locknut ...	1	BG183

**ELECTRIC STARTER**

DESCRIPTION.	Number per Car.	Reference Number.
Starter and switch complete ...	1	BG173
Operating knob for starter switch ...	1	BG174
Guide for knob ...	1	BG179
Spring for operating knob ...	1	BG181
Operating wire ...	1	BG183
Ferrule for operating wire ...	1	BG175

When ordering parts quote your car number.

**STARTER, INSTRUMENTS, ETC.**

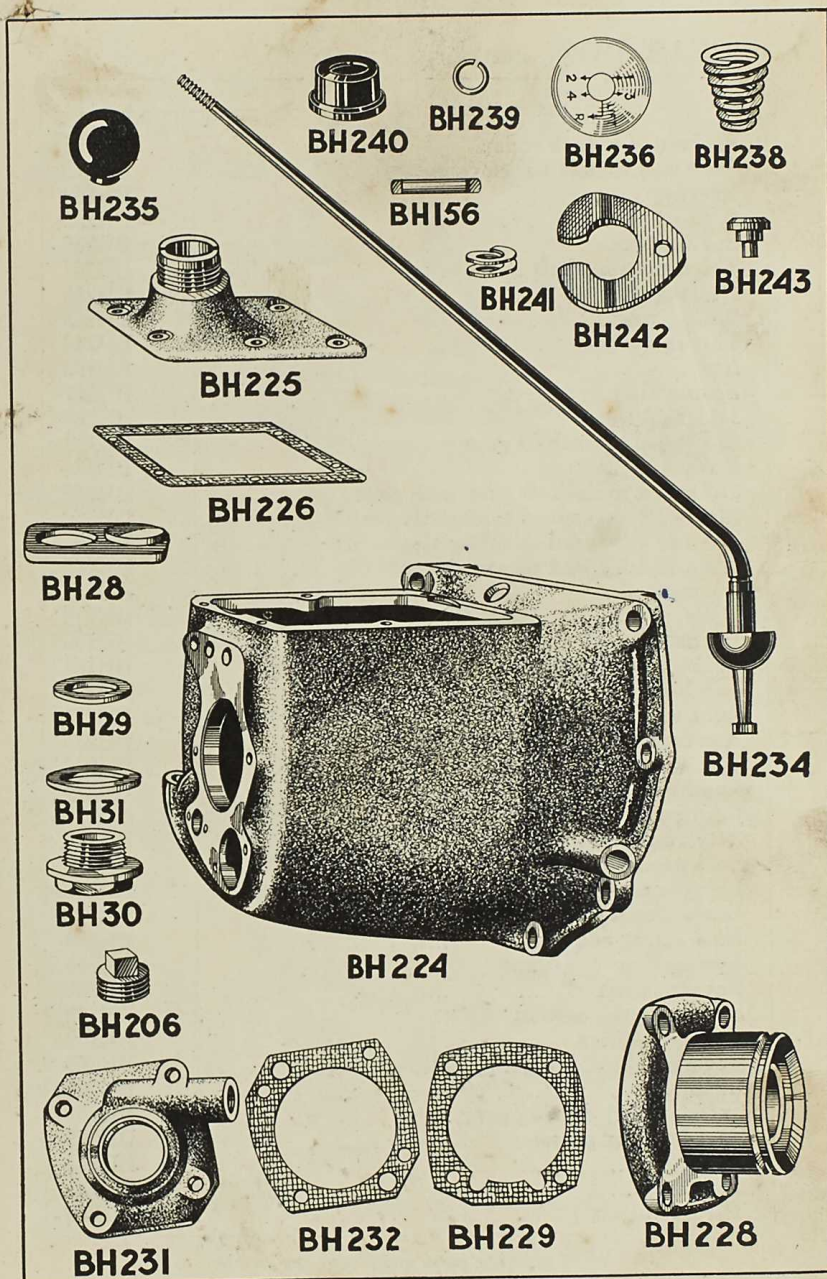




## GEAR BOX (SYNCHROMESH TYPE).

DESCRIPTION.	Number per Car.	Reference Number.
Gearbox ... ..	1	BH224
Top cover ... ..	1	BH225
Joint washer ... ..	1	BH226
Setscrews ... ..	4	BH142
Setscrews ... ..	2	BH227
Spring washers ... ..	6	BH143
Front cover ... ..	1	BH228
Joint washer ... ..	1	BH229
Setscrews ... ..	4	BH230
Spring washers ... ..	4	BH111
Spring ring ... ..	1	BH127
Rear cover ... ..	1	BH231
Joint washer ... ..	1	BH232
Setscrews ... ..	3	BH146
Setscrew ... ..	1	BH233
Spring washers ... ..	4	BH14
Plug for oil filler ... ..	1	BH206
Drain plug ... ..	1	BH30
Washer for drain plug ... ..	1	BH31
Cover for drain hole ... ..	1	BH28
Washer for drain hole cover ... ..	1	BH29
Change speed lever ... ..	1	BH234
Knob ... ..	1	BH235
Cover for lever ... ..	1	BH236
Peg ... ..	1	BH156
Reverse spring ... ..	1	BH238
Spring ring ... ..	1	BH239
Cap for top cover ... ..	1	BH240
Joint washer ... ..	1	BH155
Double coil spring washer ... ..	1	BH241
Interlock arm ... ..	1	BH242
Pivot for interlock arm ... ..	1	BH243
1st and 2nd speed fork ... ..	1	BH244
3rd and 4th speed fork ... ..	1	BH245
Reverse fork ... ..	1	BH246
Balls for fork ... ..	3	BH167
Ball springs ... ..	3	BH168
Change speed gate including BH242 and 243 ... ..	1	BH247
1st and 2nd speed fork rod ... ..	1	BH248
3rd and 4th speed fork rod ... ..	1	BH249
Reverse fork rod ... ..	1	BH250

When ordering parts quote your car number.







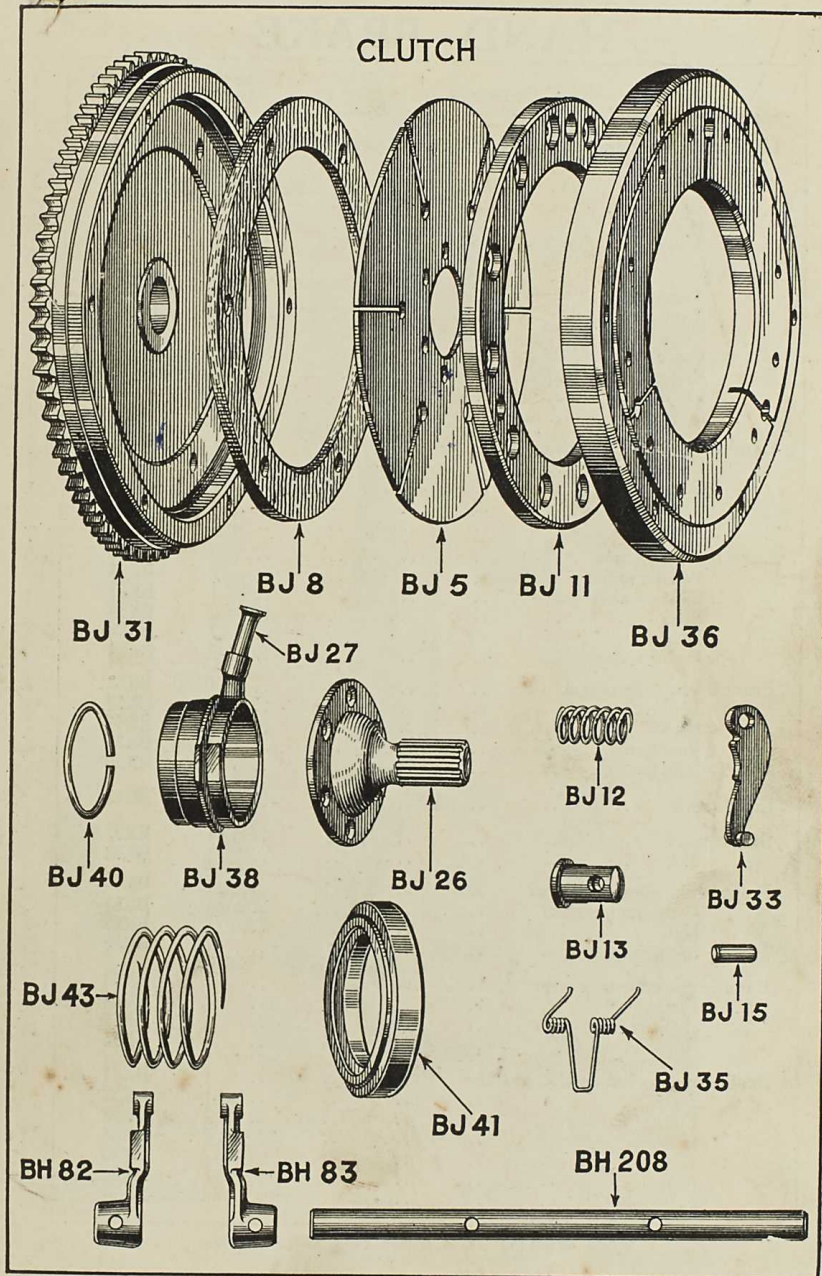


# CLUTCH

DESCRIPTION.	Number per Car.	Reference Number.
<b>Flywheel</b> ... ..	1	<b>BJ31</b>
<b>Clutch rings</b> ... ..	2	<b>BJ8</b>
Rivets—ring to flywheel ... ..	12	<b>BJ10</b>
Rivets—ring to withdrawal plate ... ..	12	<b>BJ9</b>
Nuts for flywheel ... ..	1	<b>BJ29</b>
Lockwasher ... ..	1	<b>BJ30</b>
Key ... ..	1	<b>BJ2</b>
<b>Clutch plate</b> ... ..	1	<b>BJ5</b>
Centre ... ..	1	<b>BJ26</b>
Rivets—centre to plate ... ..	6	<b>BJ32</b>
<b>Clutch withdrawal plate</b> ... ..	1	<b>BJ11</b>
Springs ... ..	12	<b>BJ12</b>
Pins ... ..	3	<b>BJ13</b>
Levers ... ..	3	<b>BJ33</b>
Pegs ... ..	3	<b>BJ15</b>
Springs for clutch lever ... ..	3	<b>BJ35</b>
<b>Flywheel cover</b> ... ..	1	<b>BJ36</b>
Setscrews ... ..	6	<b>BJ37</b>
Lockwashers ... ..	6	<b>BJ18</b>
<b>Clutch withdrawal collar</b> ... ..	1	<b>BJ38</b>
Oil pipe ... ..	1	<b>BJ27</b>
Spring ring ... ..	1	<b>BJ40</b>
<b>Clutch thrust bearing</b> ... ..	1	<b>BJ41</b>
Bearing cover ... ..	1	<b>BJ42</b>
Clutch pedal spring ... ..	1	<b>BJ43</b>
<b>Clutch withdrawal lever—off</b> ... ..	1	<b>BH83</b>
<b>Clutch withdrawal lever—near</b> ... ..	1	<b>BH82</b>
<b>Clutch pedal spindle</b> ... ..	1	<b>BH208</b>
Taper pins ... ..	2	<b>BH85</b>

When ordering parts quote your car number.

# CLUTCH



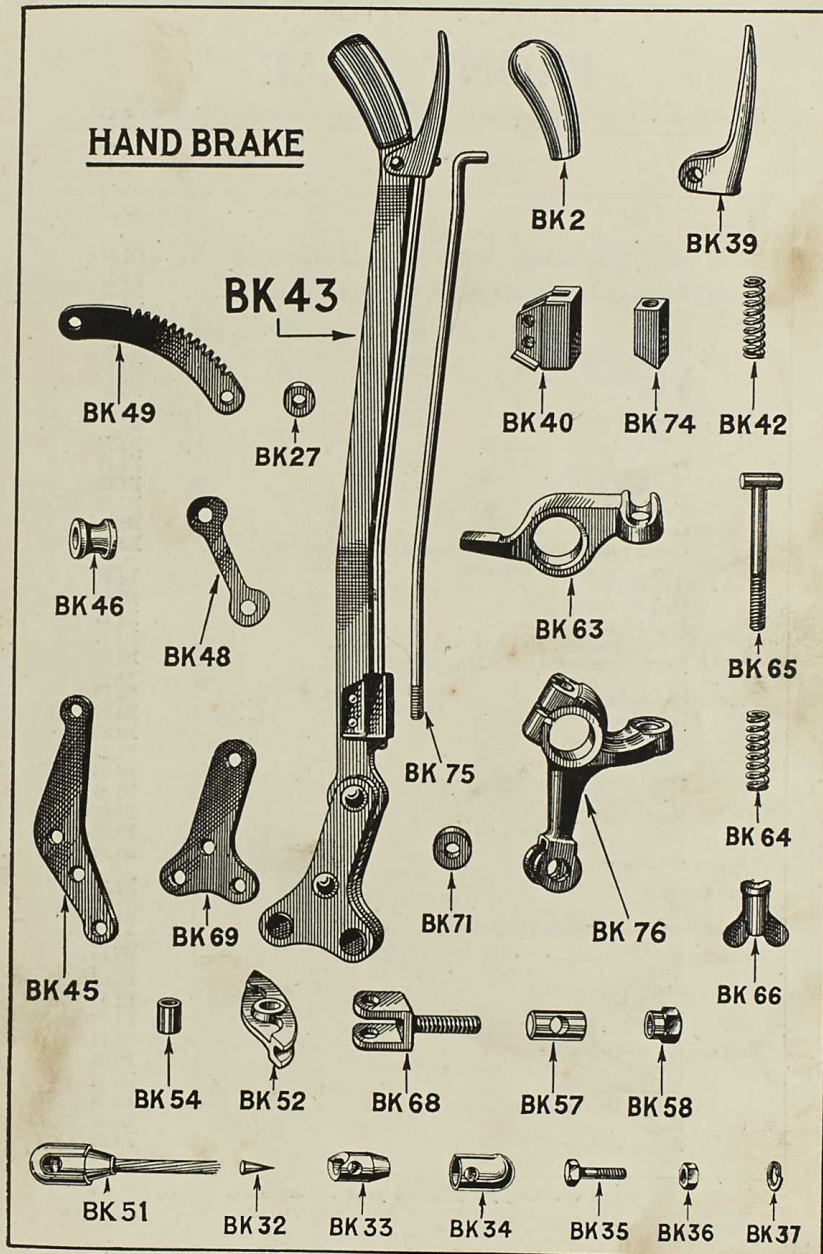


# HAND BRAKE

DESCRIPTION.	Number Per Car.	Reference Number.
<b>Hand brake lever, including BK2, 4, 9, 39, 40, 42 and 69 to 74.</b>	1	BK43
Roller plates .. .. .	2	BK69
Rivets .. .. .	2	BK70
Roller .. .. .	1	BK71
Joint pin .. .. .	1	BK72
Split pin .. .. .	1	BK73
<b>Handle .. .. .</b>	1	BK2
Trigger .. .. .	1	BK39
Rivet .. .. .	1	BK4
Catch rod .. .. .	1	BK75
Guide .. .. .	1	BK40
Rivets .. .. .	2	BK9
Catch .. .. .	1	BK74
Spring .. .. .	1	BK42
<b>Hand brake bracket .. .. .</b>	1	BK45
Distance piece .. .. .	2	BK46
Bolts .. .. .	2	BK47
Nuts .. .. .	2	BK61
Lockwasher .. .. .	1	BK48
<b>Hand brake ratchets .. .. .</b>	2	BK49
Packing washer .. .. .	2	BK50
Distance piece .. .. .	1	BK27
Bolts .. .. .	2	BK28
Nuts .. .. .	2	BK29
Spring washer .. .. .	2	BK30
<b>Front brake rope swivel .. .. .</b>	1	BK52
Washers .. .. .	2	BK53
Bush .. .. .	1	BK54
Joint pin .. .. .	1	BK55
Split pin .. .. .	1	BK56
<b>Swivel fork .. .. .</b>	1	BK68
<b>Swivle pin .. .. .</b>	1	BK57
Nut .. .. .	1	BK58
<b>Front brake operating lever .. .. .</b>	1	BK76
Cotter for lever .. .. .	1	BK84
Nut .. .. .	1	BK85
Spring washer .. .. .	1	BK86
<b>Hand brake adjusting lever .. .. .</b>	1	BK63
Spring .. .. .	1	BK64
Adjusting bolt .. .. .	1	BK65
Adjusting nut .. .. .	1	BK66
<b>Brake rope, including BK32 to 37</b>	1	BK51
Spikes .. .. .	1	BK32
Ends .. .. .	2	BK33
Cam lever sockets .. .. .	2	BK34
Bolts .. .. .	2	BK35
Nuts .. .. .	2	BK36
Spring washers .. .. .	2	BK37

When ordering parts quote your car number.

# HAND BRAKE

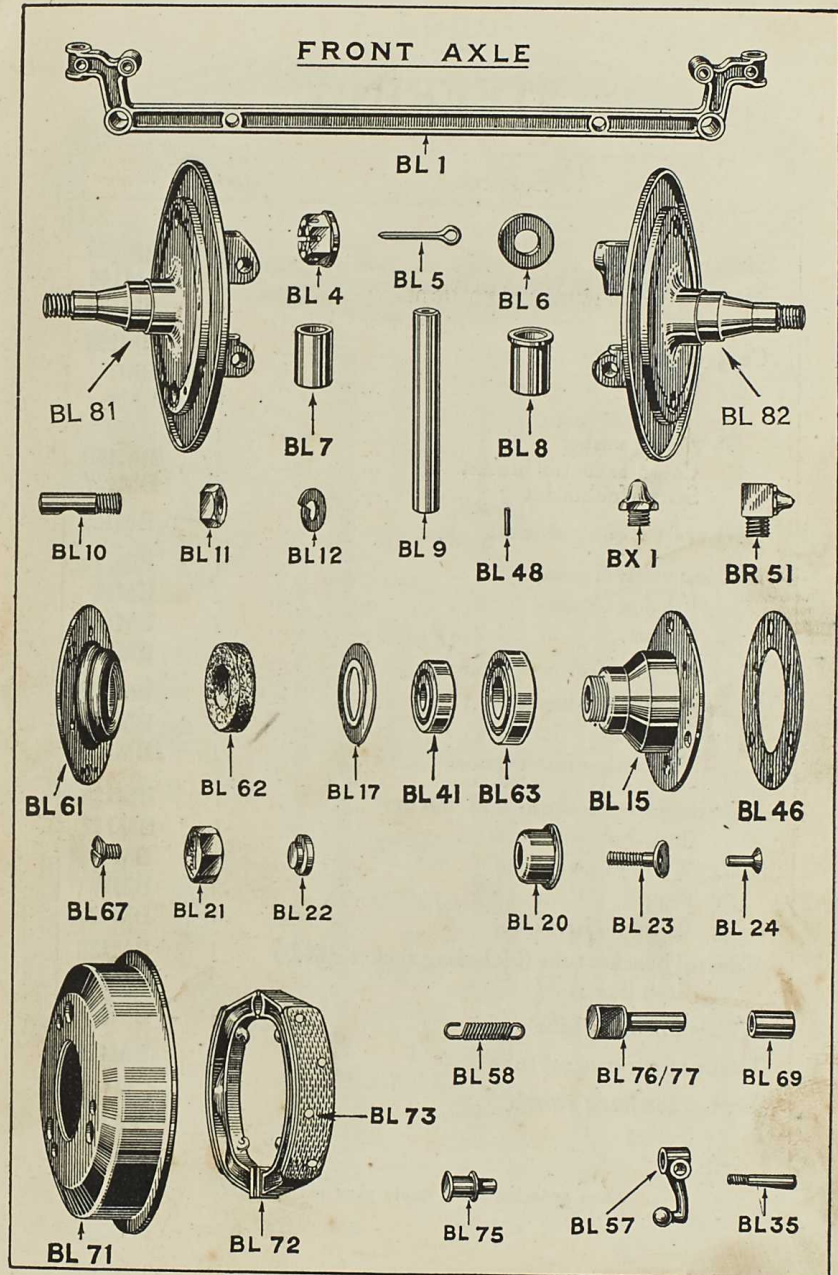




# FRONT AXLE

DESCRIPTION.	Number Per Car.	Reference Number.
<b>Front axle</b> .. .. .	1	<b>BL1</b>
<b>Swivel axle (offside) including BL7, 8, 69, 75 and dust shield</b>	1	<b>BL81</b>
<b>Swivel axle (nearside) including BL7, 8, 69, 75 and dust shield</b>	1	<b>BL82</b>
Nuts .. .. .	2	<b>BL4</b>
Split pins .. .. .	2	<b>BL5</b>
Washers .. .. .	2	<b>BL6</b>
Bushes (top) .. .. .	2	<b>BL7</b>
Bushes (bottom) .. .. .	2	<b>BL8</b>
<b>Swivel axle pins</b> .. .. .	2	<b>BL9</b>
Cotters .. .. .	2	<b>BL10</b>
Nuts for cotters .. .. .	2	<b>BL11</b>
Spring washers .. .. .	2	<b>BL12</b>
Plugs .. .. .	2	<b>BL48</b>
Grease nipples .. .. .	2	<b>BX1</b>
Grease gun connection elbow nipple .. .. .	2	<b>BR51</b>
<b>Hub felt housings</b> .. .. .	2	<b>BL61</b>
Hub felt rings .. .. .	2	<b>BL62</b>
Hub felt plate .. .. .	2	<b>BL17</b>
Journal bearings, $\frac{3}{4}$ in. $\times$ $1\frac{7}{8}$ $\times$ $\frac{1}{16}$ in. ..	2	<b>BL41</b>
Journal bearings, $1\frac{1}{4}$ in. $\times$ $2\frac{3}{4}$ in. $\times$ $\frac{1}{16}$ in. ..	2	<b>BL63</b>
<b>Front wheel hubs</b> .. .. .	2	<b>BL15</b>
Clamping screws .. .. .	6	<b>BL67</b>
Distance pieces .. .. .	2	<b>BL20</b>
Plugs .. .. .	2	<b>BL45</b>
Paper washers .. .. .	2	<b>BL46</b>
Hub caps .. .. .	2	<b>BL21</b>
Road wheel dowels .. .. .	6	<b>BL22</b>
Bolts .. .. .	6	<b>BL23</b>
Rivets .. .. .	6	<b>BL24</b>
<b>Brake drums</b> .. .. .	2	<b>BL71</b>
<b>Brake shoes with linings rivetted on</b> .. .. .	2 prs.	<b>BL72</b>
Linings .. .. .	4	<b>BL73</b>
Rivets .. .. .	16	<b>BL83</b>
Brake shoes springs .. .. .	4	<b>BL58</b>
Brake shoe pivot pin .. .. .	2	<b>BL75</b>
Brake cam (off) .. .. .	1	<b>BL76</b>
Brake cam (near) .. .. .	1	<b>BL77</b>
Bushes .. .. .	2	<b>BL69</b>
Brake cam levers .. .. .	2	<b>BL57</b>
Cotters for cam levers .. .. .	2	<b>BL35</b>
Nuts .. .. .	2	<b>BL36</b>
Spring washers .. .. .	2	<b>BL37</b>

When ordering parts quote your car number.



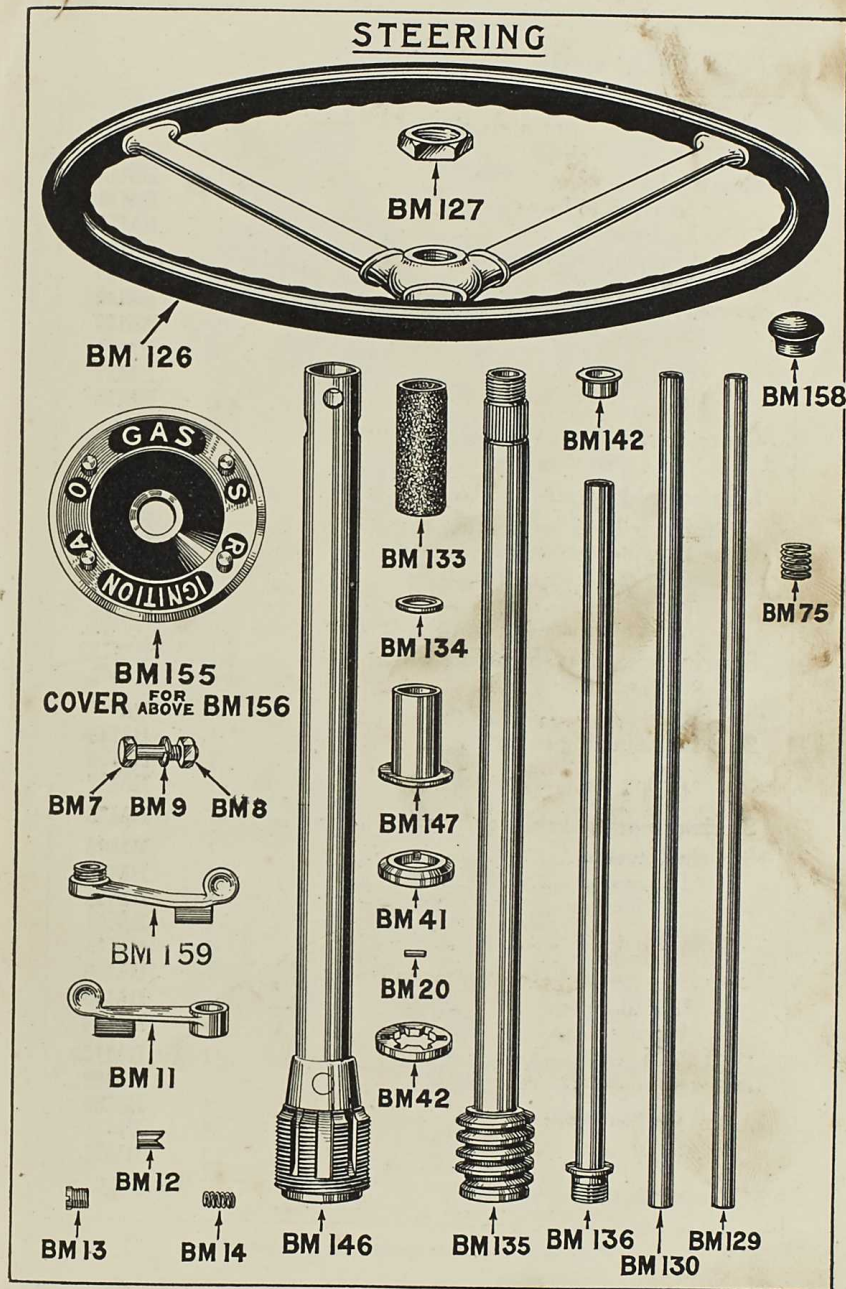


## STEERING

DESCRIPTION.	Number Per Car.	Reference Number.
Steering wheel ... ..	1	BM126
Steering wheel (Bluemel pattern) ... ..	1	BM144
Nut ... ..	1	BM127
Control bracket ... ..	1	BM155
Bolt ... ..	1	BM7
Nut ... ..	1	BM8
Spring washer ... ..	1	BM9
Cover for control bracket ... ..	1	BM156
Screws for bracket ... ..	4	BM157
Carburettor control lever ... ..	1	BM159
Ignition control lever ... ..	1	BM11
Friction blocks ... ..	2	BM12
Screws ... ..	2	BM13
Springs ... ..	2	BM14
Steering outer column ... ..	1	BM146
Felt bush ... ..	1	BM133
Felt bush support washer ... ..	1	BM134
Steering inner column and worm ... ..	1	BM135
Bush (bottom) ... ..	1	BM147
Worm thrust washer ... ..	1	BM41
Peg ... ..	1	BM20
Worm thrust washer ... ..	1	BM42
Control bracket tube (including socket BM47) ... ..	1	BM136
Bush (brass) ... ..	1	BM142
Ignition control tube ... ..	1	BM130
Carburettor control tube ... ..	1	BM129
Button for horn switch ... ..	1	BM158
Spring ... ..	1	BM75

When ordering parts quote your car number.

## STEERING



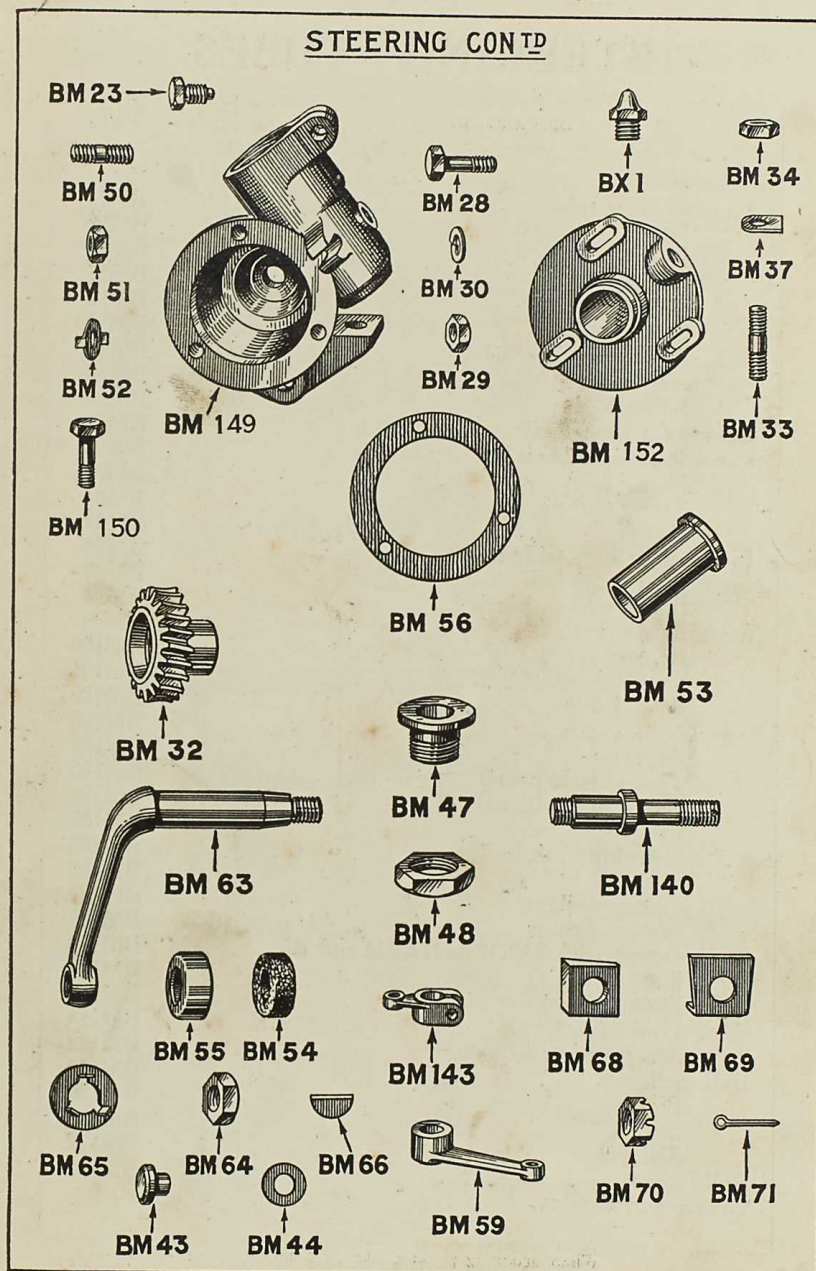


**STEERING, contd.**

DESCRIPTION.	Number Per Car.	Reference Number.
<b>Steering box</b> ... ..	1	BM149
Setscrews to frame ... ..	2	BM150
Lockwasher ... ..	1	BM151
Clamping bolt for socket ... ..	1	BM28
Nut ... ..	1	BM29
Spring washer ... ..	1	BM30
Studs for cover ... ..	3	BM50
Nuts ... ..	3	BM51
Lockwashers ... ..	2	BM52
Set screw ... ..	1	BM23
<b>Control bracket tube socket</b> ... ..	1	BM47
Nut ... ..	1	BM48
<b>Ignition lever on steering box</b> ... ..	1	BM143
<b>Carburettor lever on steering box</b> ... ..	1	BM59
Bolt, magneto lever ... ..	1	BM58
Bolt, carburettor lever ... ..	1	BM60
Nuts ... ..	2	BM61
Spring washers ... ..	2	BM62
<b>Steering box cover, including BM53</b> ... ..	1	BM152
Joint washer ... ..	1	BM56
Bush ... ..	1	BM53
<b>Stud for adjusting cover</b> ... ..	1	BM33
Nut ... ..	1	BM34
Lockwasher ... ..	1	BM37
<b>Steering worm wheel</b> ... ..	1	BM32
<b>Steering lever</b> ... ..	1	BM63
Felt washer ... ..	1	BM64
Felt housing ... ..	1	BM55
Nut ... ..	1	BM64
Lockwasher ... ..	1	BM65
Key ... ..	1	BM66
Thrust button ... ..	1	BM43
Packing shims ... ..	3	BM44
<b>Brake pedal fulcrum pin</b> ... ..	1	BM140
Taper washer ... ..	1	BM68
Locating plate ... ..	1	BM69
Nut ... ..	1	BM70
Split pin ... ..	1	BM71
<b>Grease gun connector nipple</b> ... ..	1	BX1

When ordering parts quote your car number.

**STEERING CONTD**

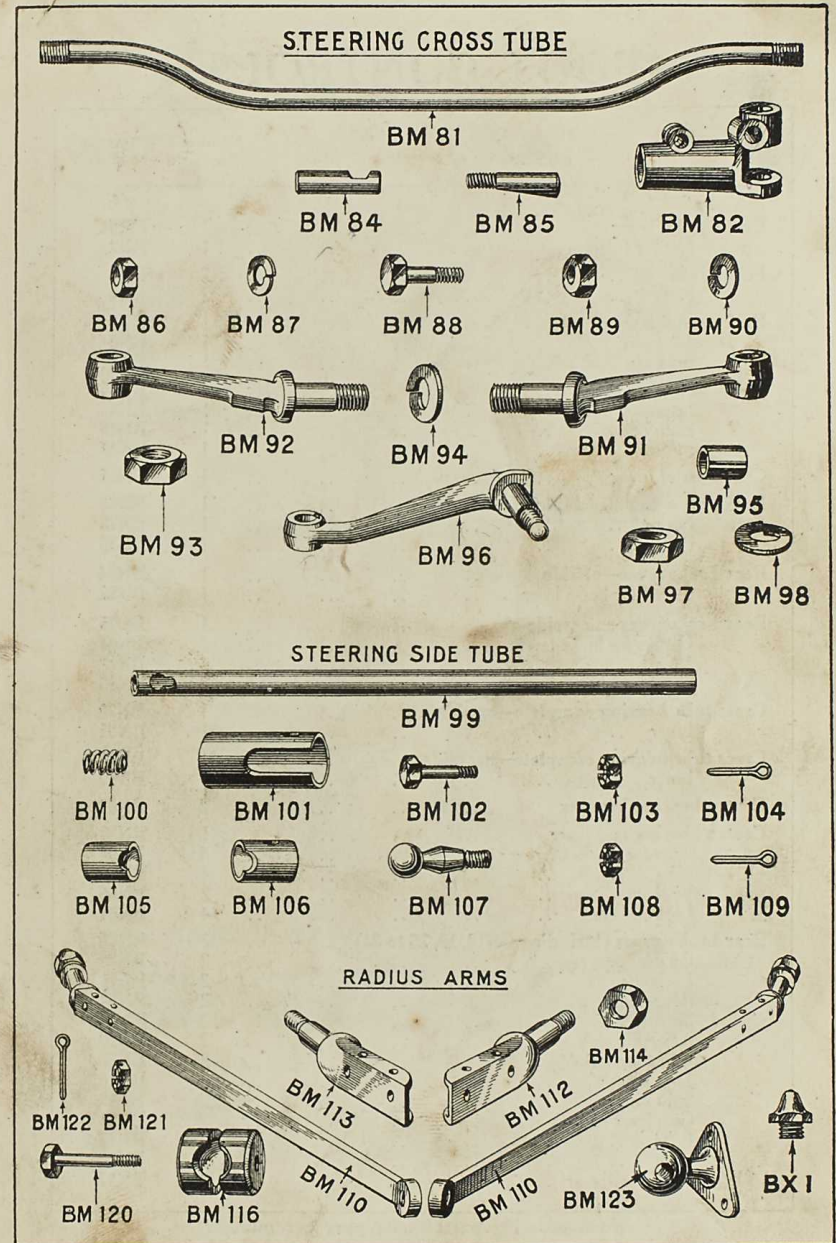




# STEERING TUBES

DESCRIPTION.	Number Per Car.	Reference Number.
<b>Steering cross tube</b>	1	<b>BM81</b>
Jaws...	2	<b>BM82</b>
Pins ...	2	<b>BM84</b>
Cotters ...	2	<b>BM85</b>
Nuts ...	2	<b>BM86</b>
Spring washers ...	2	<b>BM87</b>
Bolt for jaw (near side)	1	<b>BM88</b>
Nut ...	1	<b>BM89</b>
Spring washer	1	<b>BM90</b>
<b>Cross tube lever (off)</b>	1	<b>BM91</b>
<b>Cross tube lever (near)</b>	1	<b>BM92</b>
Nuts, 1/2 inch ...	2	<b>BM93</b>
Spring washers, 1/2 inch	2	<b>BM94</b>
Bushes ...	2	<b>BM95</b>
<b>Swivel axle lever (side tube)</b>	1	<b>BM96</b>
Plain nut, 1/2 inch	1	<b>BM97</b>
Spring washer, 1/2 inch	1	<b>BM98</b>
<b>Steering side tube</b>	1	<b>BM99</b>
Springs ...	2	<b>BM100</b>
Caps ...	2	<b>BM101</b>
Bolts, 1/4 inch ...	2	<b>BM102</b>
Nuts, 1/4 inch ...	2	<b>BM103</b>
Split pins ...	2	<b>BM104</b>
Thrust blocks (loose)	2	<b>BM105</b>
Thrust blocks (fixed)	2	<b>BM106</b>
Ball-pins ...	2	<b>BM107</b>
Slotted nuts, 5/16 inch	2	<b>BM108</b>
Split pins ...	2	<b>BM109</b>
Packing washers	2	<b>BM124</b>
Packing washers ... as required		<b>BM125</b>
<b>Radius arms, with BM112 or 113, 114 and 115...</b>	2	<b>BM110</b>
End (offside) ...	1	<b>BM112</b>
End (nearside) ...	1	<b>BM113</b>
Plain nuts ...	2	<b>BM114</b>
Shakeproof washers ...	2	<b>BM148</b>
<b>Ball sockets</b>	2	<b>BM116</b>
Bolt ...	1	<b>BM120</b>
Nut ...	1	<b>BM121</b>
Split pin ...	1	<b>BM122</b>
<b>Ball flange</b>	1	<b>BM123</b>
<b>Grease gun nipples</b>	2	<b>BX1</b>

When ordering parts quote your car number;



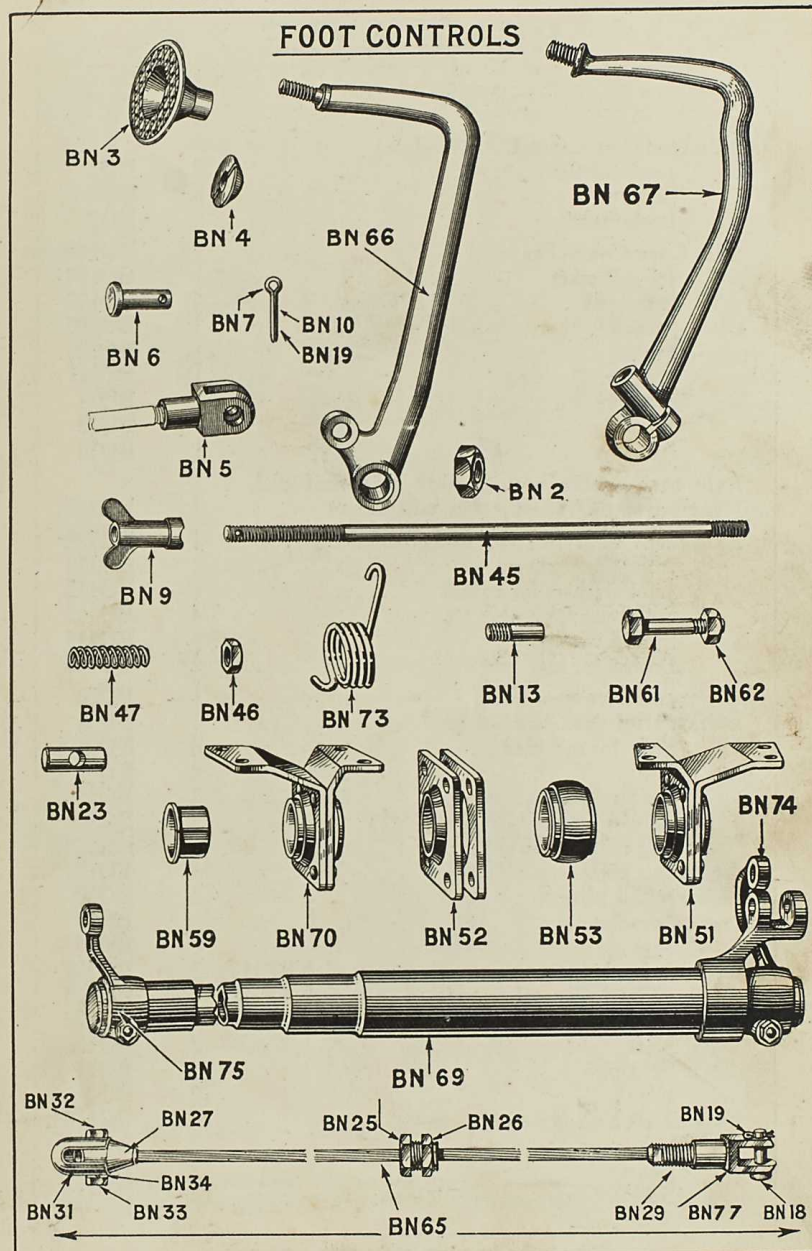


# FOOT CONTROLS

DESCRIPTION.	Number Per Car.	Reference Number.
<b>Brake pedal lever</b> .. .. .	1	BN66
Nut for fulcrum pin .. .. .	1	BN2
<b>Pedal Pads</b> .. .. .	2	BN3
Nuts .. .. .	2	BN4
<b>Brake pedal jaw</b> .. .. .	1	BN5
Joint pin .. .. .	1	BN6
Split pin .. .. .	1	BN7
<b>Brake adjusting rod</b> .. .. .	1	BN45
Adjusting nut .. .. .	1	BN9
Plain nut .. .. .	1	BN46
Spring .. .. .	1	BN47
<b>Clutch pedal lever</b> .. .. .	1	BN67
<b>Brake cross tube (including foot brake lever)</b> .. .. .	1	BN69
Spring .. .. .	1	BN73
Peg .. .. .	1	BN13
<b>Rear brake lever—offside</b> .. .. .	1	BN74
Swivel for brake lever .. .. .	1	BN23
<b>Rear brake lever—nearside</b> .. .. .	1	BN75
Cotters for brake levers .. .. .	2	BN61
Nuts .. .. .	2	BN62
Spring washers .. .. .	2	BN63
<b>Cross tube bearing complete—offside</b> .. .. .	1	BN70
Liner .. .. .	1	BN71
<b>Cross tube bearing complete—nearside</b> .. .. .	1	BN51
Liner .. .. .	1	BN59
<b>Centre bearing housing</b> .. .. .	2	BN52
<b>Centre bearing and liner</b> .. .. .	1	BN53
Bolts for centre bearing .. .. .	4	BN54
Nuts .. .. .	4	BN55
Washers .. .. .	2	BN56
Lockwashers .. .. .	4	BN57
<b>Rear brake ropes (including BN18, 19, 25 to 34)</b> .. .. .	2	BN65
Guides .. .. .	2	BN25
Locknuts .. .. .	2	BN26
Rope ends .. .. .	2	BN27
Spikes .. .. .	2	BN40
Adjusting ends .. .. .	2	BN29
Adjusting forks .. .. .	2	BN30
Joint pins .. .. .	2	BN18
Split pins .. .. .	2	BN19
Cam lever sockets .. .. .	2	BN31
Bolts .. .. .	2	BN32
Nuts .. .. .	2	BN33
Spring washers .. .. .	2	BN34

When ordering parts quote your car number.

# FOOT CONTROLS



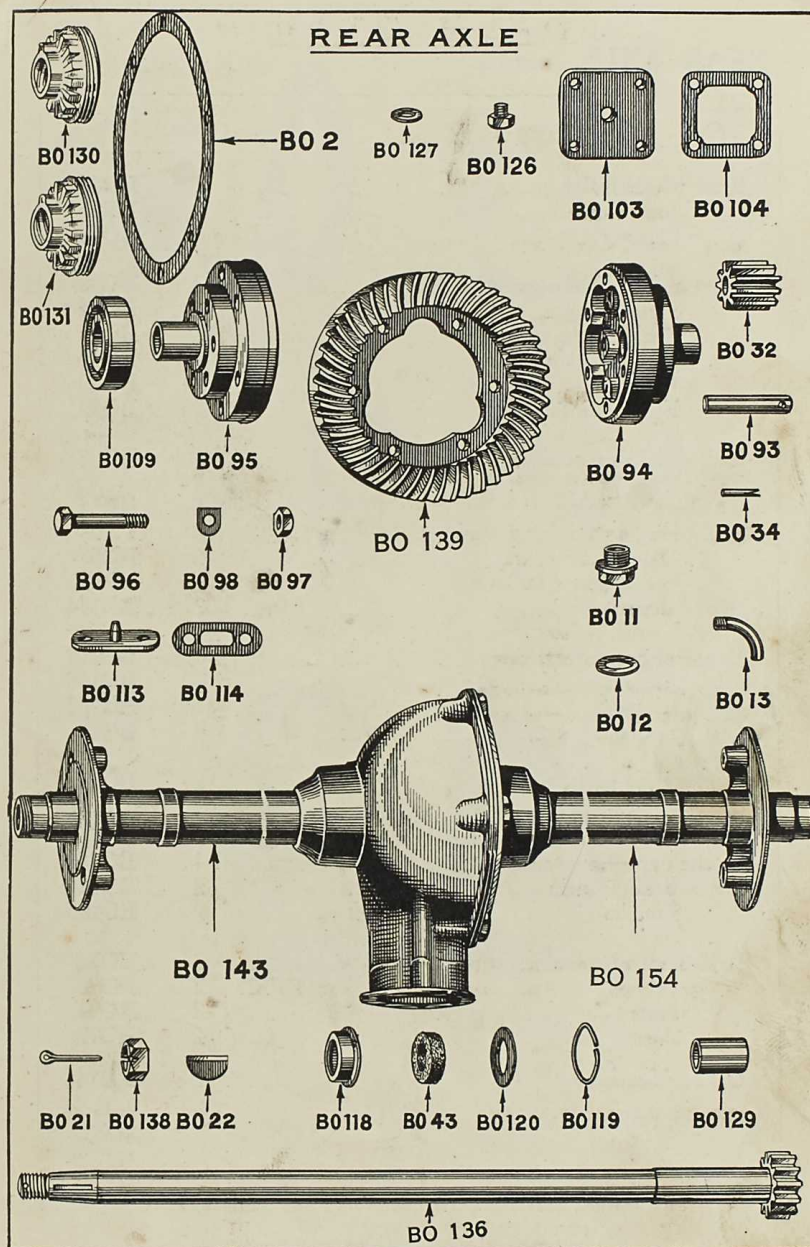


## REAR AXLE

DESCRIPTION.	Number per Car.	Reference Number.
<b>Axle case centre (see BO143 below)</b>		
Joint Washer	2	BO2
Setscrews	6	BO8
Lockwashers	6	BO7
<b>Axle Case Cover Plate</b>		
Joint Washer	1	BO103
Setscrews	4	BO105
Spring washers	4	BO106
Plug	1	BO126
Washer	1	BO127
Oil Plug	1	BO11
Washer	1	BO12
Air vent	1	BO13
<b>Axle case centre with offside tube and end, including BO133—6ft. 9in. wheelbase</b>		
	1	BO143
<b>Axle case—nearside with ends (including 133)</b>		
Adjustment covers	2	BO113
Joint washers for covers	2	BO114
Setscrews for covers	4	BO115
Spring washers	4	BO116
Bushes for axle case	2	BO129
<b>Differential case—offside</b>		
	1	BO94
<b>Differential case—nearside</b>		
Bolts for diff case	6	BO96
Nuts	6	BO97
Lockwashers	3	BO98
Ball bearings— $1\frac{1}{4} \times 2\frac{3}{4} \times \frac{1}{8} \times \frac{2\frac{1}{2}}{8}$	2	BO109
Adjusting collar—offside	1	BO130
Adjusting collar—nearside	1	BO131
<b>Differential pinion</b>		
Spindles	6	BO32
Pegs	6	BO93
	6	BO34
Crown wheel, 42 teeth (supplied only with BP117)	1	BO137
Crown wheel, 45 teeth (supplied only with BP120)	1	BO139
<b>Axle Shafts</b>		
Nuts	2	BO136
Split pins	2	BO138
Keys	2	BO21
<b>Axle Shaft Felt Housing</b>		
Felt rings	2	BO22
Covers	2	BO43
Spring rings	2	BO120
	2	BO119
	2	BO129

When ordering parts quote your car number.

## REAR AXLE



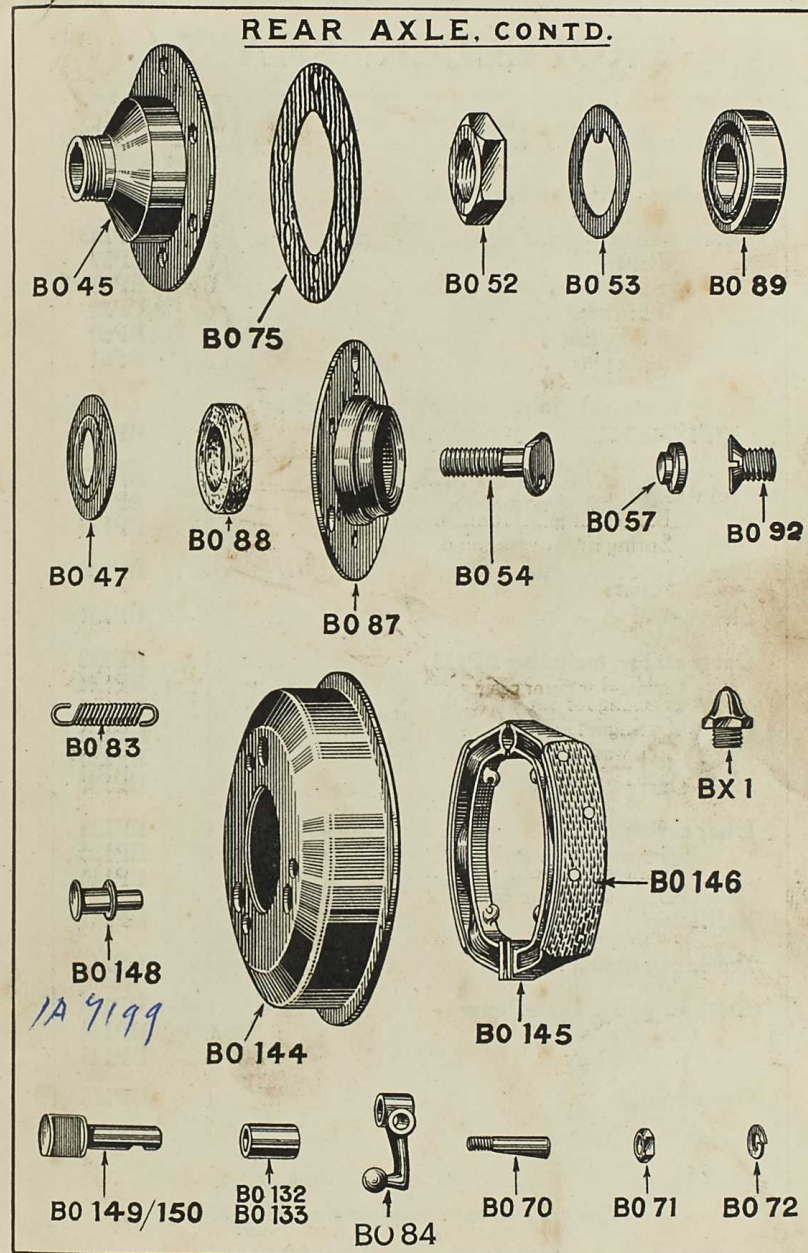


**REAR AXLE, contd.**

DESCRIPTION.	Number Per Car.	Reference Number.
<b>Rear wheel hubs</b> ... ..	2	BO45
Joint washers ... ..	2	BO75
Plugs ... ..	2	BO78
<b>Journal ball bearings</b> — $1\frac{1}{4} \times 2\frac{3}{4} \times \frac{11}{16}$ ... ..	2	BO89
Nuts for hubs ... ..	2	BO52
Lockwashers ... ..	2	BO53
Hub felt plates ... ..	2	BO47
Felt rings ... ..	2	BO88
Felt housings ... ..	2	BO87
<b>Hub clamping screws</b> ... ..	6	BO92
<b>Road wheel bolts</b> ... ..	6	BO54
Rivets ... ..	12	BO55
Dowels ... ..	6	BO57
<b>Brake drums</b> ... ..	2	BO144
<b>Brake shoes with linings</b> ... ..	2 pairs	BO145
Linings ... ..	4	BO146
Rivets ... ..	16	BO155
Springs ... ..	4	BO83
<b>Brake shoe pivot pins</b> ... ..	2	BO148
<b>Brake cam—offside</b> ... ..	1	BO149
<b>Brake cam—nearside</b> ... ..	1	BO150
Bushes (including BO133) ... ..	2	BO132
Zinc linings ... ..	2	BO133
<b>Brake cam levers</b> ... ..	2	BO84
Cotters ... ..	2	BO70
Nuts ... ..	2	BO71
Spring washers ... ..	2	BO72
<b>Oil conductors</b> ... ..	2	BO74
<b>Grease gun nipples</b> ... ..	2	BX1

When ordering parts quote your car number.

**REAR AXLE, CONTD.**

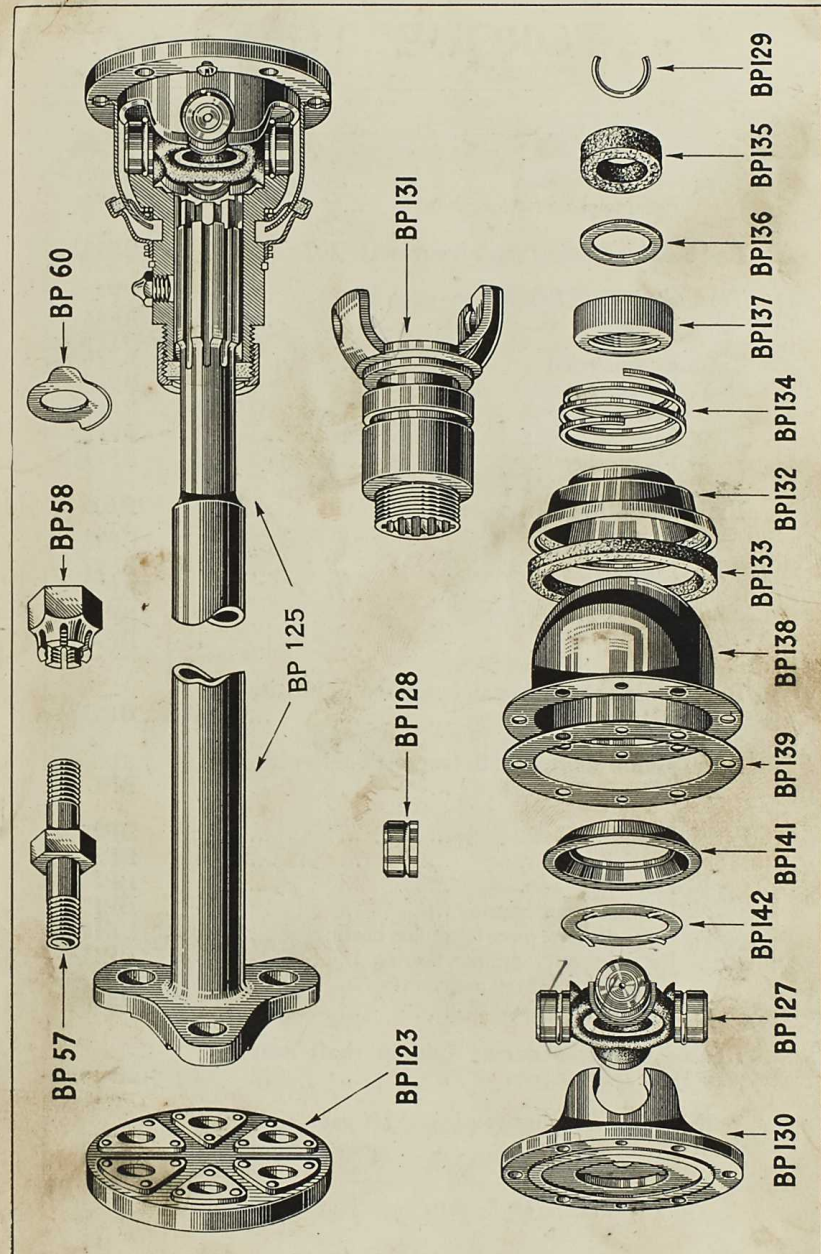




# PROPELLER SHAFT

DESCRIPTION.	Number per Car.	Reference Number.
<b>Propeller shaft with bare ends</b> ... ..	1	BP125
<b>Fabric universal joint</b> ... ..	1	BP123
Bolts ... ..	6	BP57
Slotted nuts ... ..	6	BP58
Plain nuts ... ..	6	BP59
Lockwashers ... ..	6	BP60
Split pins ... ..	6	BP61
<b>Rear universal joint complete, including BP127 to 142</b> ... ..	1	BP126
<b>Joint trunnion, including BP128, 129</b> ... ..	1	BP127
Bushes for joint trunnion ... ..	4	BP128
Spring ring for trunnion ... ..	2	BP129
<b>Flange yoke</b> ... ..	1	BP130
<b>Sleeve yoke</b> ... ..	1	BP131
<b>Outer casing, including BP133</b> ... ..	1	BP132
Packing for outer casing ... ..	1	BP133
Spring for casing ... ..	1	BP134
Felt washer ... ..	1	BP135
Steel washer ... ..	1	BP136
Dust cap ... ..	1	BP137
<b>Inner casing</b> ... ..	1	BP138
Joint washer for casing ... ..	1	BP139
Screws for inner casing ... ..	2	BP140
<b>Baffle cup</b> ... ..	1	BP141
<b>Baffle cup spring</b> ... ..	1	BP142
<b>Bolts for pinion shaft flange</b> ... ..	6	BP143
Nuts ... ..	6	BP144
Lockwashers ... ..	6	BP145
<b>Grease nipple</b> ... ..	1	BP146
<b>Pinion shaft flange</b> ... ..	1	BP147

When ordering parts quote your car number.

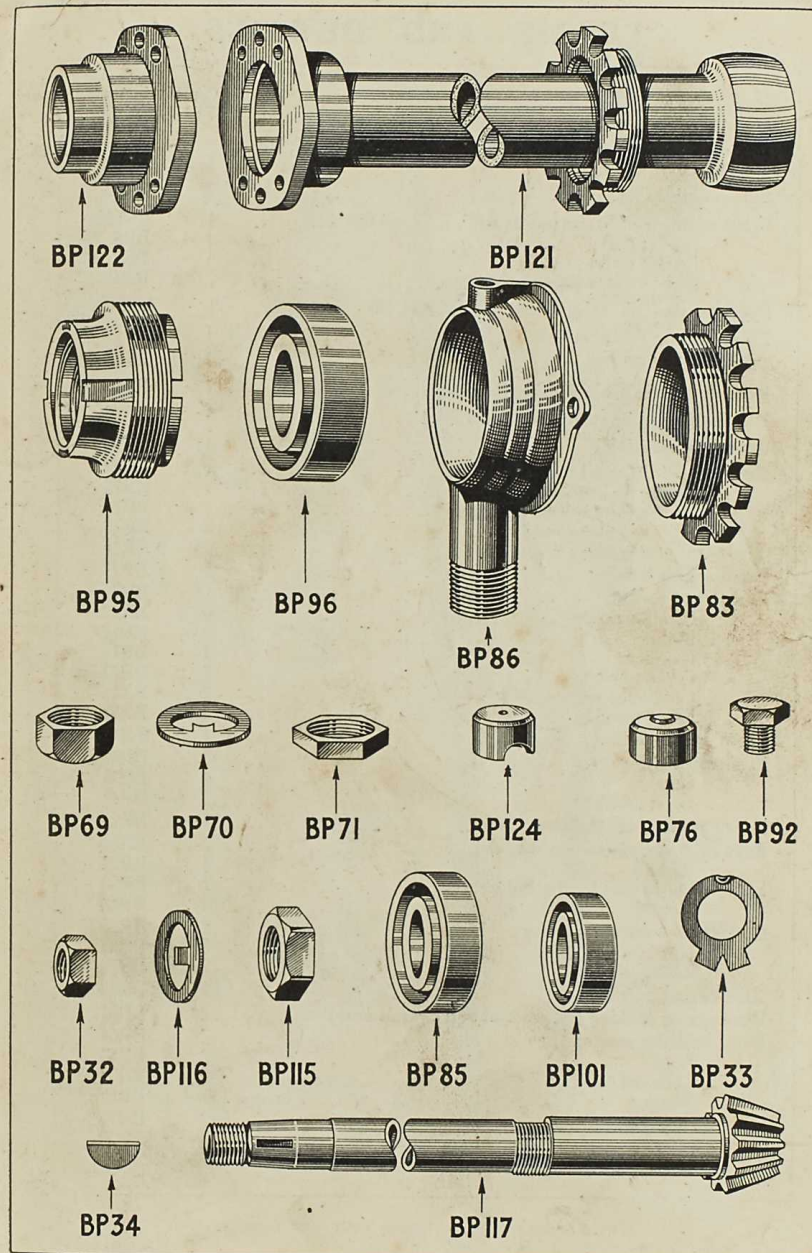




# TORQUE TUBE

DESCRIPTION.	Number Per Car.	Reference Number.
<b>Torque tube with ends</b> ... ..	1	BP121
Packing gland for torque tube ... ..	1	BP95
<b>Ball bearing (pinion shaft front end)</b> $\frac{7}{8} \times 2 \times \frac{9}{16}$	1	BP96
<b>Torque tube ball flanges (see page 56)</b> ... ..	1	BP43
Rivets ... ..	4	BP44
<b>Torque tube socket...</b> ... ..	1	BP86
Ball adjusting nut ... ..	1	BP83
Locking bolts ... ..	2	BP89
Nuts ... ..	2	BP90
Lockwashers ... ..	2	BP91
<b>Ball pin seatings</b> ... ..	2	BP124
Distance piece ... ..	1	BP76
Locknut ... ..	1	BP71
Lockwasher ... ..	1	BP70
Nut ... ..	1	BP69
Plug ... ..	1	BP92
<b>Bevel pinion shaft, 8 teeth (supplied only with BO137)</b> ... ..	1	BP117
<b>Bevel pinion shaft, 8 teeth (supplied only with BO139)</b> ... ..	1	BP120
Nut ... ..	1	BP32
Lockwasher ... ..	1	BP33
Key ... ..	1	BP34
Pinion bearing housing ... ..	1	BP122
Inner distance piece for pinion bearing ... ..	1	BP100
Retaining nut for pinion bearing ... ..	1	BP115
Lockwasher for retaining nut ... ..	1	BP116
Adjusting washers ... ..	2	BP104
<b>Double purpose bearing (pinion shaft rear end)</b> $1 \times 2 \frac{1}{4} \times \frac{9}{8} \times \frac{11}{16}$ ... ..	2	BP101
<b>Ball journal bearing (pinion shaft rear end)</b> $1 \times 2 \frac{1}{2} \times \frac{3}{4}$ ... ..	1	BP85

When ordering parts quote your car number.



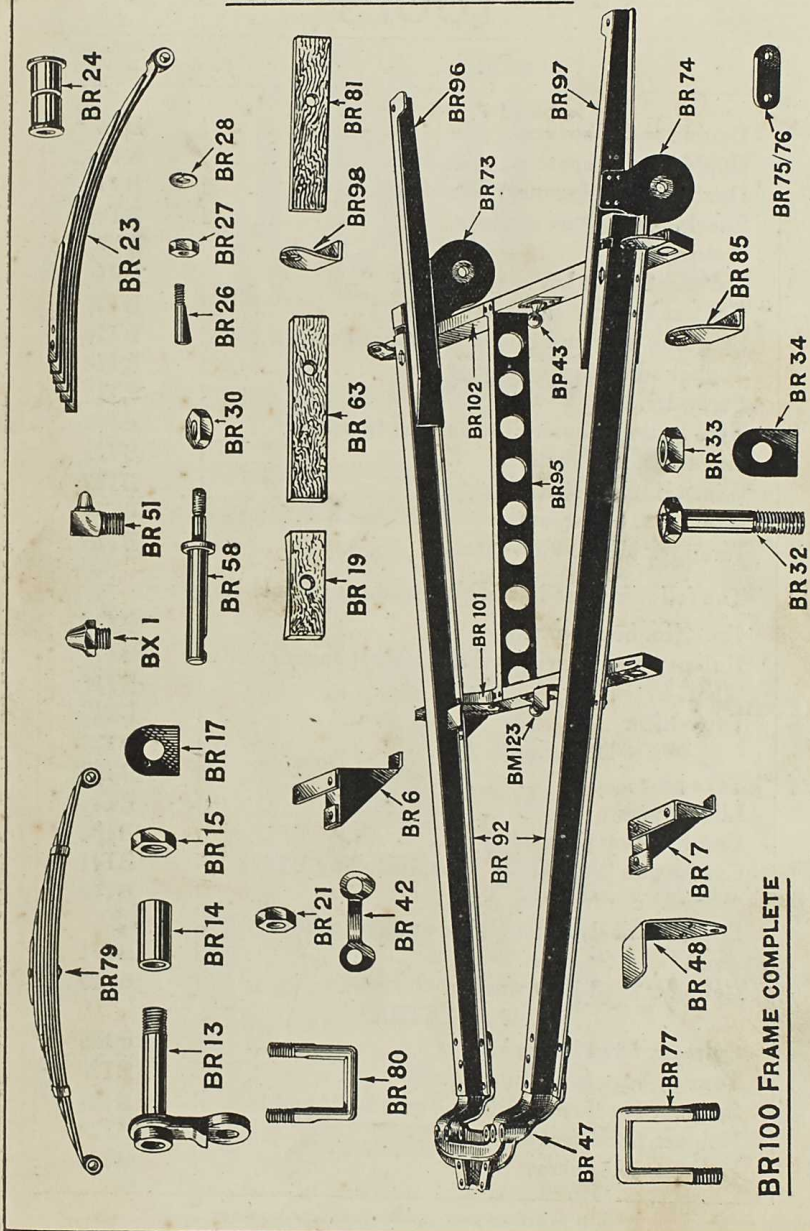


**FRAME AND DETAILS**

DESCRIPTION.	Number Per Car.	Reference Number.
Frame complete (including BR47, 73 to 76, 92, 95, 96, 97, 101, 102, BN51 to 57 and 70)	1	BR100
Side members	2	BR92
Front cross member (including BR6, 7, 48 and BM123)	1	BR101
Bracket (off)	1	BR6
Bracket (near)	1	BR7
Body brackets (centre)	2	BR48
Rear cross member (including BP43, BR98, 99)	1	BR102
Frame centre member	1	BR95
Torque tube ball flange	1	BP43
Bracket for brake rope guide (offside)	1	BR98
Bracket for brake rope guide (nearside)	1	BR99
Rear extension (off)	1	BR96
Rear extension (near)	1	BR97
Bracket for shock absorber (off)	1	BR73
Bracket for shock absorber (near)	1	BR74
Stiffening plates (rear)	2	BR75
Stiffening plates (front)	2	BR76
Front spring bracket	1	BR47
Front road spring	1	BR79
Spring shackles	4	BR13
Bushes	2	BR14
Plain nuts	4	BR15
Lockwashers	4	BR17
Grease gun nipples	2	BX1
Elbow nipples	2	BR51
Front spring packing	1	BR19
Front spring clips	2	BR80
Nuts	4	BR21
Lockwashers	2	BR42
Rear road springs (touring models)	2	BR23
Rear road spring (saloon models)	2	BR90
Bushes	4	BR24
Spring pins for shock absorbers	2	BR58
Nuts	4	BR59
Cotters for rear spring pins	2	BR26
Nuts	2	BR27
Spring washers	2	BR28
Rear spring packing	2	BR63
Rear spring packing (saloon and van chassis only)	2	BR81
Bolts, locating rear springs	2	BR64
Nuts	2	BR33
Lockwashers	2	BR34
Washers	2 or as required	BR52
Rear spring clips	2	BR77
Nuts	4	BR30
Lockwashers	2	BR31

When ordering parts quote your car number.

**FRAME AND DETAILS**





## TOOLS

DESCRIPTION.	Number Per Car.	Reference Number.
Double ended spanner, $\frac{7}{16}$ in. $\times$ $\frac{1}{2}$ in. ...	1	BT1
Double ended spanner, $\frac{5}{16}$ in. $\times$ $\frac{3}{8}$ in. ...	1	BT2
Double ended spanner, $\frac{3}{16}$ in. $\times$ $\frac{1}{4}$ in. ...	1	BT3
Sparking plug box spanner...	1	BT6
Tommy bar ...	1	BT7
Carburetter jet key ...	1	BT8
Contact breaker spanner ...	1	BT39
Sparking plug and tappet clearance gauge ...	1	BT10
Tappet adjustment spanner ...	1	BT12
Screwdriver ...	1	BT13
Tyre levers (Dunlop) for balloon tyres ...	1	BT35
4in. adjustable spanner ...	1	BT22
$\frac{3}{16}$ in. $\times$ $\frac{1}{4}$ in. box spanner ...	1	BT32
$\frac{5}{16}$ in. $\times$ $\frac{3}{8}$ in. box spanner ...	1	BT40
Wrap for all the above items ...	1	BT23

The following are in addition to those in Tool Wrap :-

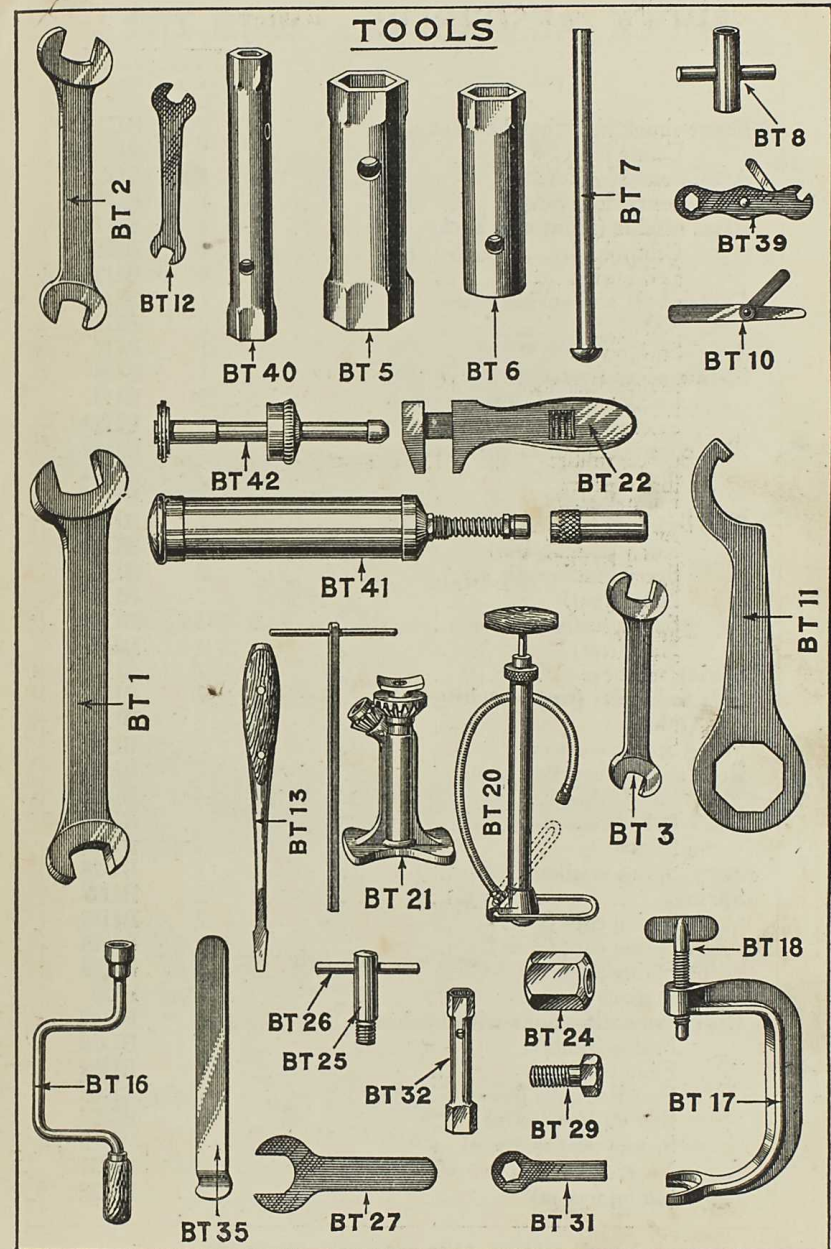
$\frac{5}{8}$ in. $\times$ $\frac{3}{4}$ in. box spanner ...	1	BT5
Hub cap and steering column socket spanner ...	1	BT11
Wheel brace ...	1	BT16
Valve lifter ...	1	BT17
Valve lifter screw ...	1	BT18
Tyre pump ...	1	BT20
Lifting jack ...	1	BT21
Combination pliers ...	1	BT36
Grease gun "Auto-Lub" type, including BT42 ...	1	BT41
Ejector for grease gun ...	1	BT42
Spanner for dynamo casing nut and cylinder nut ...	1	BT31
Cylinder head joint washer ...	1	BC29

### EXTRAS.

Cylinder head lifting screws ...	2	BT25
Tommy-bars for lifting screws ...	2	BT26
Spanner for thrust adjusting nuts BP14 and 15 ...	1	BT27
Hub extractor and screw BT29 ...	1	BT24
Hub extractor screw ...	1	BT29

When ordering parts quote your car number

## TOOLS



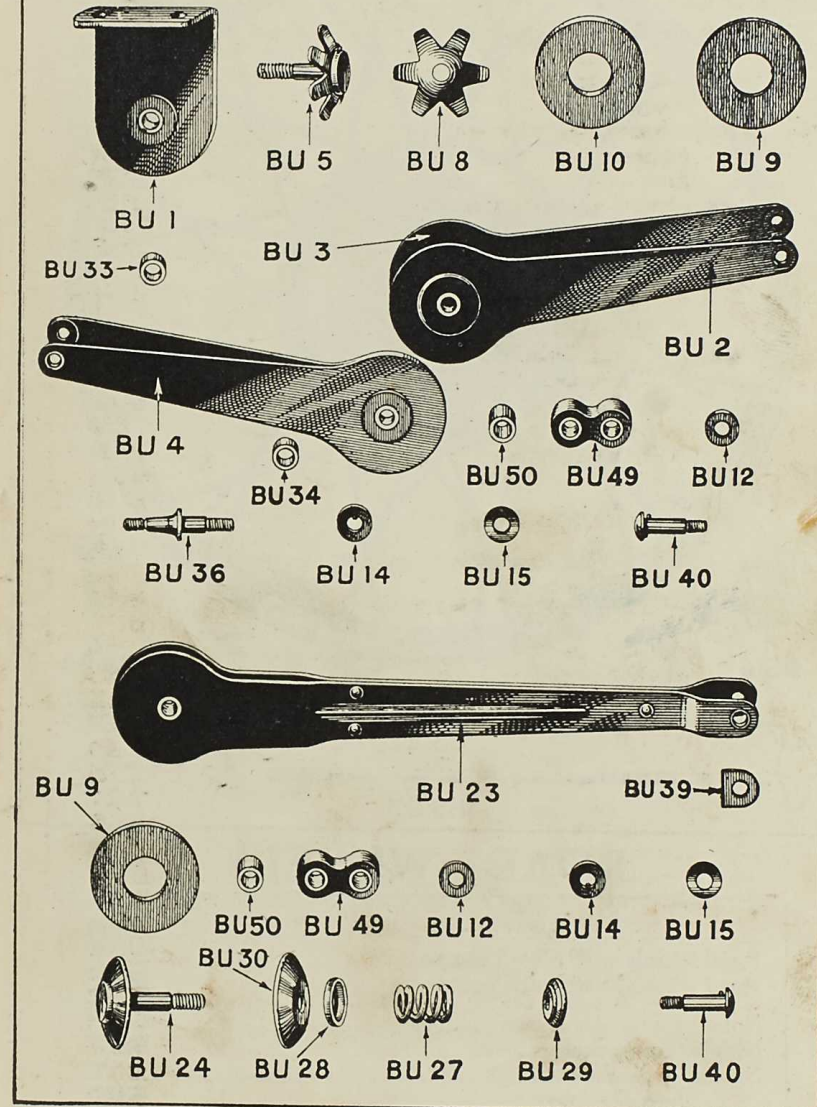


## SHOCK ABSORBERS. "AUSTIN TYPE."

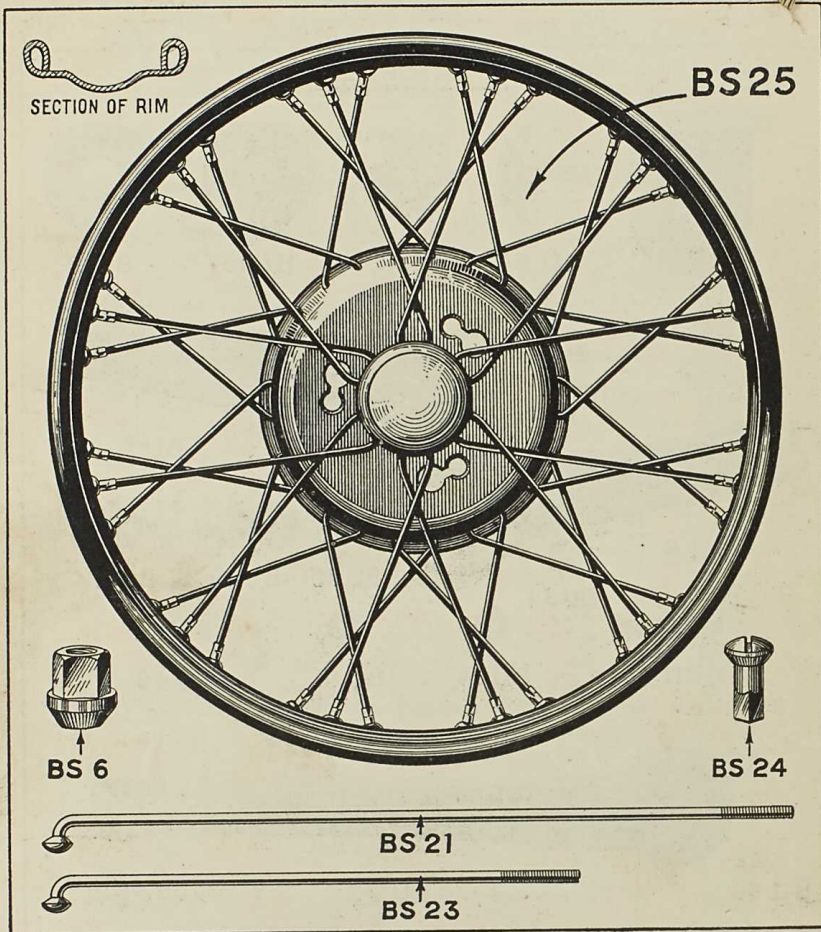
DESCRIPTION.	Number Per Car.	Reference Number.
<b>Front shock absorber bracket</b> ...	1	BU1
Centre bush ...	1	BU33
<b>Arm, nearside (front)</b> ...	1	BU2
<b>Arm, nearside (back)</b> ...	1	BU3
<b>Arm, offside (front and back)</b> ...	1	BU4
Centre bush ...	1	BU34
End bushes ...	4	BU39
<b>Centre bolt and spring plate</b> ...	1	BU5
Nuts ...	2	BU6
Spring washer ...	1	BU7
<b>Spring plate front</b> ...	1	BU8
Friction discs (back and front) ...	2	BU9
Friction disc (centre) ...	1	BU10
<b>Side connecting links with bushes</b> ...	2	BU49
Bushes, rubber ...	4	BU50
Fibre washers ...	8	BU12
<b>Side link bolts (lower)</b> ...	2	BU36
Key washers (plain) ...	2	BU14
Special washers (bent) ...	2	BU15
Nuts (front) ...	2	BU43
Spring washers ...	2	BU44
Nuts (rear) ...	4	BU45
<b>Spring washers</b> ...	2	BU46
<b>Side link bolts (upper) with peg</b> ...	2	BU40
Nuts ...	2	BU47
Spring washers ...	2	BU48
<b>Rear shock absorber arms</b> ...	2	BU23
End bushes ...	4	BU39
Bolts (front end) ...	2	BU24
Nuts ...	4	BU25
Spring washers ...	2	BU26
<b>Springs</b> ...	2	BU27
Spring cups (inner) ...	2	BU28
Spring cups (outer) ...	2	BU29
Spring plates ...	2	BU30
<b>Friction discs</b> ...	4	BU9
<b>Rear connecting links with bushes</b> ...	2	BU49
Bushes (rubber) ...	4	BU50
Fibre washers ...	8	BU12
Rear link bolts (lower) with peg ...	2	BU40
Key washers (plain) ...	2	BU14
Special washers (bent) ...	2	BU15
Nuts ...	2	BU31
Spring washers ...	2	BU32

When ordering parts quote your car number.

## SHOCK ABSORBERS







## ROAD WHEELS

DESCRIPTION.	Number per Car.	Reference Number.
Road wheels with plated centre ...	5	BS25
Road wheels with black centre ...	5	BS26
Nuts ...	No. per wheel. 3	BS6
Nipples for spokes ...	36	BS24
Spokes (measure with care from inside of bend. See illustration).		
Outer, $7\frac{3}{4}$ in. long ...	12	BS21
Inner, $5\frac{1}{8}$ in. long ...	24	BS23

When ordering parts quote your car number.

## EQUIPMENT APPLICABLE to ALL 7 H.P. MODELS

THE AUSTIN MOTOR CO., LTD., accept no liability under the terms of their Warranty for Tyres, Speedometers, or the Electrical Equipment, or other goods, including Coachwork not of their own manufacture.

All claims relating to any of these parts or fittings or orders for repairs to them should be addressed to their manufacturers.

For our clients' convenience, we give below the names and addresses of the manufacturers, or suppliers of the goods in question.

**IMPORTANT.**—When claims under guarantee are being made, it is absolutely necessary to quote the type and number of car, and also the commissioning date.

### HORNS.

"A.R." .. A. Rist, Ltd., Waveney Works, Lowestoft.  
 "BENJAMIN" .. Benjamin Electric, Ltd., Brantwood Works, Tariff Road, Tottenham, London, N.W.17.

### WINDSCREEN WIPERS.

"LUCAS" (King of the Road) .. Joseph Lucas, Ltd., Great Hampton Street, Birmingham.

### ELECTRICAL EQUIPMENT.

"LUCAS" .. Dynamos } Joseph Lucas, Ltd., Great Hampton Street, Birmingham,  
 Starters } and Dordrecht Road, Acton Vale, London, W.3.  
 "C.A.V." .. Cutouts } C. A. Vandervell and Co., Ltd. (Service by).  
 Joseph Lucas, Ltd., Dordrecht Road, Acton Vale, W.2.

### LAMPS.

"LUCAS" .. Joseph Lucas, Ltd., Great Hampton Street, Birmingham, and Dordrecht Road, Acton Vale, London, W.3  
 "C.A.V." .. Joseph Lucas, Ltd., Great Hampton Street, Birmingham, and Dordrecht Road, Acton Vale, London, W.3.

### BATTERIES.

"LUCAS" and "C.A.V." .. Joseph Lucas, Ltd., Great Hampton Street, Birmingham, and Dordrecht Road, Acton Vale, London, W.3.

### GREASE GUNS and OIL INJECTORS.

"ENOTS" .. Benton and Stone, Ltd., Bracebridge Street, Birmingham.

### SPEEDOMETERS.

"SMITH" .. S. Smith and Sons (M.A.), Ltd., Cricklewood Works, London, N.W.2.

### DRIVING MIRRORS.

"LUCAS" (King of the Road) .. Joseph Lucas, Ltd., Great Hampton Street, Birmingham.  
 "DESMO" .. Desmo Limited, Desmo House, 31, Stafford Street, Birmingham.

### TYRES and TUBES.

"DUNLOP" .. Dunlop Rubber Co., Ltd., Fort Dunlop, Erdington, Birmingham.

### CARBURETTORS.

"ZENITH" .. Zenith Carburetter Co., Ltd., 40-32, Newman Street, London, W.1.

### LIFTING JACKS.

"SHELLEY" .. R. T. Shelley, Ltd., Aston Brook Street, Birmingham.  
 Austin Seven.



## "LUCAS" SERVICE DEPÔTS.

BELFAST .. .. 3-5, Calvin Street, Mountpottinger.  
Telegrams: "SERVDEP, BELFAST." Telephone: BELFAST 7017.

BIRMINGHAM .. .. Great Hampton Street.  
Telegrams: "LUCAS, BIRMINGHAM." Telephone: CENTRAL 8401 (10 lines).

BRIGHTON .. .. Old Shoreham Road, Hove.  
Telegrams "LUSERV, BRIGHTON." Telephone: PRESTON 3001 (4 lines)

BRISTOL .. .. 345, Bath Road.  
Telegrams: "KINGLY, BRISTOL." Telephone: BRISTOL 8400 (4 lines).

CARDIFF .. .. 54a, Penarth Road.  
Telegrams: "LUCAS, CARDIFF." Telephone: CARDIFF 4603 (4 lines).

COVENTRY .. .. Priory Street.  
Telegrams: "LUCAS, COVENTRY." Telephone: COVENTRY 3068 and 3841.

DUBLIN .. .. Portland St. North, North Circular Rd.  
Telegrams: "LUSERV, DUBLIN." Telephone: DRUMCONDRA 434 (6 lines).

EDINBURGH .. .. 32, Stevenson Road, Gorgie.  
Telegrams: "LUSERV, EDINBURGH." Telephone: EDINBURGH 62921 (6 lines).

GLASGOW .. .. 227-229, St. George's Road.  
Telegrams: "LUCAS, GLASGOW." Telephone: DOUGLAS 3075 (5 lines).

LEEDS .. .. 64, Roseville Road.  
Telegrams: "LUSERDEP, LEEDS." Telephone: LEEDS 28591 (5 lines).

LIVERPOOL .. .. 450-456, Edge Lane.  
Telegrams: "LUSERV, LIVERPOOL." Telephone: OLD SWAN 1408 (3 lines).

LONDON .. .. Dordrecht Road, Acton Vale, W.3.  
Telegrams: "DYNOMAGNA, ACT, LONDON." Telephone: SHEPHERDS BUSH 3160  
(10 lines)

LONDON .. .. 759, High Road, Leyton, E.10.  
Telegrams: "LUSERDEP, WALT, LONDON." Telephone: LEYTONSTONE 3361  
(4 lines)

LONDON .. .. 155, Merton Road, Wandsworth, S.W.18  
Telegrams: "LUSERV, WANDS, LONDON." Telephone: PUTNEY 5131 (6 lines)  
and 5501

MANCHESTER .. .. Talbot Road, Stretford.  
Telegrams: "LUCAS, STRETTFORD" Telephone: LONGFORD 1101 (5 lines).

NEWCASTLE-ON-TYNE .. .. 64-66, St. Mary's Place.  
Telegrams: MOTOLYTE, NEWCASTLE-ON-TYNE." Telephone: CENTRAL 25571  
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