

BB 18

Camshaji

Alt. N<sup>o</sup> 1842

1<sup>st</sup> Design

Engines having XL 518 etc.

1 to 313

3615

3619 to

3626

3628 to

3630

3632 to

3635

3637 to

3642

3644 to

3647

3649

3651

3657

2<sup>nd</sup> Design

Engines having XL 1195 etc.

3614

3616

3617

3618

3627

3631

3636

3643

3648

3650

3652 to

3656

3658 to

*For other titles, see over.*

Cat. N<sup>o</sup>

1<sup>st</sup> Design

2<sup>nd</sup> Design

BB18	Camshaft	XL 518	<sup>BB32 (1A 54)</sup> XL 1195
BA28	Camshaft Front Bearing	XL 514	<sup>BA83 (1A 19)</sup> XL 1194
BA 5	Timing Gear Cover	XL 889	<sup>(1A 20)</sup> XL 1197
BA35	Thrust Button	XL 892	-
BA36	Packing Shims	XL 659	-



BB

CRANKSHAFT & BEARINGS

Alt. No. 8122

45 | 47

to ENGINE NO. 97,599

2 October 1929

From ENGINE NO. 97,600

AI-1

say to end of A9's | say B.500

BB1	AI-55	CRANKSHAFT with Bearings	BB45 <i>For cars prior to August 1930 include Starting Part. BB41: 1A.272 as amended by Alt. N° 8811</i>	A9-5
BB10	1A.42	REAR BEARING HOUSING	BB46	1A.350
BB12	2K.6854	SETScrew for REAR BEARING HOUSING	BB50	2K.6855
BB17	2K.5522	ROLLER BEARING - REAR	BB51	2K.5526

REAR BEARING OIL RETAINER

BB47 Bore increased at about 1927  
See note 8776

1A.351.S (small bore) \$1.75/ea

LA. 551 (large bore) \$2.80/ea

Transcript

B8-47



**BB**CAMSHAFT, GEAR AND STARTING NUTAlt No 4392

	2	3	5	36	37	152	153	755
	<i>From</i> <b>ENGINE NO. 1 to 3613</b> <i>and then intermittent</i> <i>see separate card BB18</i>		<i>From</i> <b>ENGINE NOS:</b> 3658 to 69,000		<i>From</i> <b>ENGINE NO:</b> 69,001 <small>approx</small> <small>see car records</small> 1928		<i>From</i> <b>ENGINE NO.</b> 130,860	
	Alt-1	A7-2789	A7-4771	A7-1279	A7-1569		B3-3000	
CAMSHAFT	BB18	XL 518	BB38	1A54	BB39	1A.206	no change	
CAMSHAFT GEAR	BB21	1A44	BB21	1A44	BB40	1A.265 or 1A.486	BB40 : 1A486 <small>commenced about 139,000</small>	
STARTING NUT	BB36	1A55	BB36	1A.55	BB41	1A.272	BB52	1A463

TURN OVER  
↓

**BB**

CAMSHAFT, GEAR, AND STARTING NUT

● continued  
↑  
from  
↓  
over

From  
CHASSIS 159,534  
except Vans.  
with Chassis 191,742  
Sept 1932

CAMSHAFT

BB54:1A560



7-HP.

CRANKSHAFT AND CAMSHAFT

BB.

	<i>ARC Entry 1934/5</i> Previous type as in List 1218.B & 1406 Pages 7 and 8.	3-Bearing Crankshaft From Engine 249,001 June - 1936
Crankshaft with front and rear ball and roller bearings	BB 67:            B8-47	C1-179
Camshaft	BB 54:            1A.560	1A.890

17918 - 24th. June 1936 - C.B.K.







